



CLASS-E 400, SOLAR PERGOLA/CARPORT

PRODUCTION D'ÉNERGIE ET PROTECTION SOLAIRE POUR MODULES PHOTOVOLTAÏQUES
ENERGY PRODUCTION AND SUN PROTECTION FOR PHOTOVOLTAIC MODULES

Notice de montage / Installation instructions





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INSTRUCTIONS DE SECURITE / SAFETY INSTRUCTIONS



La conception, le montage et la mise en service de la pergola/carport et de son système photovoltaïque ne doivent être effectués que par du personnel dûment qualifié et habilité. Une exécution inadéquate peut causer des dommages à l'installation et mettre des vies en danger.

La bonne qualification de l'installateur est exigée pour l'application des aides éventuelles (prime et tarif d'achat). Renseignez-vous localement.

Les normes électriques et de constructions nationales et locales, les règlements divers ainsi que les directives concernant la protection de l'environnement en vigueur doivent impérativement être respectés.

Avant le montage, il incombe à l'installateur de vérifier la capacité d'ancrage du sol et du mur attenant le cas échéant. MPS ne pourra être tenue pour responsable du non-respect des consignes concernant les ancrages et des conséquences qui en découleraient.

Avant le montage, vérifiez que vous êtes en possession de la version à jour des instructions de montage sur notre site internet : <http://mapergolasolaire.com/supports/>. Tout au long du montage, assurez-vous qu'au moins un exemplaire des instructions de montage soit disponible sur le chantier.

Veuillez prendre en compte les instructions de montage du fabricant des modules photovoltaïques et vérifier que ces derniers sont en adéquation avec les surcharges climatiques du lieu d'implantation. Ces vérifications incombent à l'installateur.

Les pergolas / carports MPS ne peuvent être installés qu'à plus de 3 km du bord de mer (bord de mer non admis).

Les pergolas/carports MPS ne peuvent être installés qu'en respectant les domaines d'emploi précisés à la page suivante.

Procédez au démontage du système en suivant les étapes de montage dans le sens inverse.

Afin d'optimiser la production photovoltaïque, il est recommandé de nettoyer les modules PV et notamment le bas du Shed, ainsi que les endroits permettant l'évacuation des eaux pluviales. La fréquence de nettoyage est tributaire de son environnement.



The design, assembly and commissioning of the pergola/carport and its photovoltaic system must only be carried out by suitably qualified and authorised personnel. Improper installation can cause damage to the system and put lives at risk. The installer must be suitably qualified in order to qualify for any subsidies (premium and feed-in tariff). Find out more locally. It is essential to comply with national and local electrical and building standards, regulations and environmental protection directives. Before installation, it is the responsibility of the installer to check the anchorage capacity of the ground and any adjacent walls. MPS cannot be held responsible for failure to comply with the anchoring instructions and the consequences thereof. Before installation, check that you have the latest version of the installation instructions on our website: <http://mapergolasolaire.com/supports/>. During installation, ensure that at least one copy of the installation instructions is available on site. Please note the installation instructions from the photovoltaic module manufacturer and check that the modules are suitable for the climatic overloads at the installation site. These checks are the responsibility of the installer. MPS pergolas/carports may only be installed more than 3 km from the seaside (seaside not permitted).

MPS pergolas/carports may only be installed in accordance with the rules specified on the following page.

Dismantle the system by following the assembly steps in reverse order.

To optimise photovoltaic production, it is advisable to clean the PV modules, particularly the bottom of the shed, as well as areas where rainwater can drain away. The frequency of cleaning depends on the environment.

Domaines d'emploi / APPENDICES: fields of use

Résumé des chargements climatiques admissibles et du poids des lests P_{lest} au droit de chaque pieds de poteau :

Summary of permissible climatic loads and the weight of P_{lest} ballast at each column foot:

Vent / Wind		Neige / Snow			
Land category	Wind region	French snow area	Altitude (m)	Snow normal max (kg/m ²)	Accidental snowfall max (kg/m ²)
Cat 0	V4	A1 / A2	200	36	80
		B1 / B2	-		
		C1 / C2	-		
		D	-		
		E	-		
Cat II	V4	A1 / A2	550	68	108
		B1 / B2	500		
		C1 / C2	400		
		D	-		
		E	-		
Cat IIIa	V4	A1 / A2	660	80	144
		B1 / B2	600		
		C1 / C2	530		
		D	300		
		E	-		
Cat IIIb	V4	A1 / A2	740	89	144
		B1 / B2	670		
		C1 / C2	600		
		D	410		
		E	-		
Cat IV	V4	A1 / A2	800	96	144
		B1 / B2	730		
		C1 / C2	660		
		D	500		
		E	-		

P_{lest} (kg)	0	II	IIIa	IIIb	IV
Guyane	260 kg	125 kg	25 kg		
1	425 kg	245 kg	115 kg		
2	550 kg	335 kg	170 kg	45 kg	
3	670 kg	425 kg	235 kg	80 kg	
4	805 kg	535 kg	305 kg	125 kg	
Martinique			570 kg	305 kg	90 kg
Réunion			670 kg	370 kg	125 kg
Guadeloupe			780 kg	435 kg	170 kg

Zone non admissible Inadmissible zone
 Structure autostable Free-standing structure



I) Structure kit nomenclature **CLASS-E 400**

1 kit : CLASS22-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X2 / FRONT BEAM X2	PRTOP01364AAa
2	2	CLA DEFLECTEUR LONGERON X2 / BEAM DEFLECTOR X2	PRTOP01372AAa
3	1	CLA CANIVEAU GAUCHE Y2 / LEFT GUTTER Y2	PRTOP01350AAa
4	1	CLA CANIVEAU DROIT Y2 / RIGHT GUTTER Y2	PRTOP01347AAa
5	2	CLA HAUT CANIVEAU Y2 / HIGH GUTTER Y2	PRTOP01374AAa
6	1	CLA LIAISON ARRIERE X2/ SHA REAR LINK X2	PRTOP01370AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC /Screw set structure CLASSIC	CLASTSS2A
16	12	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
17	12	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
18	24	VIS AUTOPERCEUSE 4,8*19 / SELF-DRILLING SCREW 4.8*19	V035V02

1 kit : CLASS23-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X3 / FRONT BEAM X3	PRTOP01365AAa
2	2	CLA DEFLECTEUR LONGERON X3 / BEAM DEFLECTOR X3	PRTOP01373AAa
3	1	CLA CANIVEAU GAUCHE Y2 / LEFT GUTTER Y2	PRTOP01350AAa
4	1	CLA CANIVEAU DROIT Y2 / RIGHT GUTTER Y2	PRTOP01347AAa
5	2	CLA HAUT CANIVEAU Y2 / HIGH GUTTER Y2	PRTOP01374AAa
6	1	CLA LIAISON ARRIERE X3/ SHA REAR LINK X3	PRTOP01371AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC / Screw set structure CLASSIC	CLASTSS2A
15	2	CLA PLATINE FIXATION TRAVERSE CENTRALE	PRTOP01377AAa
16	1	CLA TRAVERSE CENTRAL Y2 / CENTRAL GUTTER Y2	PRTOP01378AAa
17	24	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
18	24	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
19	48	VIS AUTOPERCEUSE 4,8*19 / SELF-DRILLING SCREW 4.8*19	V035V02

1 kit : CLASS32-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X2 / FRONT BEAM X2	PRTOP01364AAa
2	2	CLA DEFLECTEUR LONGERON X2 / BEAM DEFLECTOR X2	PRTOP01372AAa
3	1	CLA CANIVEAU GAUCHE Y3 / LEFT GUTTER Y3	PRTOP01351AAa
4	1	CLA CANIVEAU DROIT Y3 / RIGHT GUTTER Y3	PRTOP01348AAa
5	2	CLA HAUT CANIVEAU Y3 / HIGH GUTTER Y3	PRTOP01375AAa
6	1	CLA LIAISON ARRIERE X2/ SHA REAR LINK X2	PRTOP01370AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC / Screw set structure CLASSIC	CLASTSS2A
17	18	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
18	18	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
19	36	VIS AUTOPERCEUSE 4,8*19 / SELF-DRILLING SCREW 4.8*19	V035V02

Information and images are non-contactual. We reserve the right to make technical changes without notice.



I) Nomenclature

CLASS-E 400

1 kit : CLASS33-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X3 / FRONT BEAM X3	PRTOP01365AAa
2	2	CLA DEFLECTEUR LONGERON X3 / BEAM DEFLECTOR X3	PRTOP01373AAa
3	1	CLA CANIVEAU GAUCHE Y3 / LEFT GUTTER Y3	PRTOP01351AAa
4	1	CLA CANIVEAU DROIT Y3 / RIGHT GUTTER Y3	PRTOP01348AAa
5	2	CLA HAUT CANIVEAU Y3 / HIGH GUTTER Y3	PRTOP01375AAa
6	1	CLA LIAISON ARRIERE X3/ SHA REAR LINK X3	PRTOP01371AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC / Screw set structure CLASSIC	CLASTSS2A
15	2	CLA PLATINE FIXATION TRAVERSE CENTRALE	PRTOP01377AAa
16	1	CLA TRAVERSE CENTRAL Y3 / CENTRAL GUTTER Y3	PRTOP01379AAa
17	36	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
18	36	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
19	72	VIS AUTOPERCEUSE 4,8*19/ SELF-DRILLING SCREW 4.8*19	V035V02

1 kit : CLASS42-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X2 / FRONT BEAM X2	PRTOP01364AAa
2	2	CLA DEFLECTEUR LONGERON X2 / BEAM DEFLECTOR X2	PRTOP01372AAa
3	1	CLA CANIVEAU GAUCHE Y4 / LEFT GUTTER Y4	PRTOP01352AAa
4	1	CLA CANIVEAU DROIT Y4 / RIGHT GUTTER Y4	PRTOP01349AAa
5	2	CLA HAUT CANIVEAU Y4 / HIGH GUTTER Y4	PRTOP01376AAa
6	1	CLA LIAISON ARRIERE X2/ SHA REAR LINK X2	PRTOP01370AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC / Screw set structure CLASSIC	CLASTSS2A
17	24	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
18	24	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
19	48	VIS AUTOPERCEUSE 4,8*19 / SELF-DRILLING SCREW 4.8*19	V035V02

1 kit : CLASS43-E-400

N° Article	Quantité	Désignation	Référence
1	2	CLA LONGERON FRONTAL X3 / FRONT BEAM X3	PRTOP01365AAa
2	2	CLA DEFLECTEUR LONGERON X3 / BEAM DEFLECTOR X3	PRTOP01373AAa
3	1	CLA CANIVEAU GAUCHE Y4 / LEFT GUTTER Y4	PRTOP01352AAa
4	1	CLA CANIVEAU DROIT Y4 / RIGHT GUTTER Y4	PRTOP01349AAa
5	2	CLA HAUT CANIVEAU Y4 / HIGH GUTTER Y4	PRTOP01376AAa
6	1	CLA LIAISON ARRIERE X3/ SHA REAR LINK X3	PRTOP01371AAa
7	4	CLA JOINT LONGERON / SHA BEAM SEAL	PRTOP01074AAc
8	2	CLA PLATINE JONCTION ANGLE G / CORNER JUNCTION PLATE G	PRTOP00975AAc
9	2	CLA PLATINE JONCTION ANGLE D / CORNER JUNCTION PLATE D	PRTOP00974AAc
10	4	CLA PLATINE FIXATION / JUNCTION PLATE	PRTOP01075AAb
11	2	SHA FERMETURE SUPPORT AVANT / FRONT SUPPORT CLOSURE 2.0	PRTOP00972AAa
12	4	SHA FERMETURE LONGERON / BEAM CLOSURE 2.0	PRTOP00970AAa
13	2	SHA FERMETURE LAISON ARRIERE / REAR LAISON CLOSURE 2.0	PRTOP00971AAa
14	1	KIT VISSERIE STRUCTURE CLASSIC / Screw set structure CLASSIC	CLASTSS2A
15	2	CLA PLATINE FIXATION TRAVERSE CENTRALE	PRTOP01377AAa
16	1	CLA TRAVERSE CENTRAL Y4 / CENTRAL GUTTER Y4	PRTOP01380AAa
17	48	VITASEAL 600 20/5-10 5,6M LONG 100MM	PDCOP00533AA
18	48	SHA CALAGE SOUS FACE / HONEYCOMB WEDGE	PDCPOP00732AA
19	96	VIS AUTOPERCEUSE 4,8*19/ SELF-DRILLING SCREW 4.8*19	V035V02

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I)

CLASS-E 400

Nomenclature ligne PV et kit visserie / PV line and screw kit nomenclatures

1 kit : CLASTSS2A

N° Article	Quantité	Désignation	Référence
1	20	CLA ECROU M8	PRTOP01382AAa
2	8	Rivet 4 x 16	V042V02N
3	16	Vis autoperceuse H 4.2X19	V138V02
4	20	Vis autoperceuse H 4,8x19	V110V02
5	20	Vis TBHc M8x16	V145V02
6	16	Vis CHc M8x60	V180V02
7	32	Vis Autoperceuse TF torx 4,8x19	V147V02
8	8	Vis STHc M8x25	V106V02
9	16	Vis CHc M8x45 fully threaded	V104V02
10	16	Bouchon fixation pied NOIR (Essentra ref 494386)	V108V02N
11	16	Bouchon fixation pied BLANC (Essentra ref 12805)	V108V02B
12	1	CLA OUTILLAGE PERCAGE CANIVEAU	OUTOP01393AAa
13	2	Passe paroi male 1" pas gaz / Male cross wall 1" pas gaz	PDCOP00739
14	2	Manchon PVC F/F D32 / PVC sleeve F/F D32	PDCOP00741
15	2	Douille cannelée PVC D32 / PVC lamp socket D32	PDCOP00742
16	8	Vis TFHC M5x20	V101V02

1 kit : LPV12-400

N° Article	Quantité	Désignation	Référence
1	2	COMPRIBAND TRS 15/1-3M longueur 1400 mm	PDCOP00533A
2	6	SHA FIXATION MODULE ARRIERE/ SHA FIXING BACK MODULE	ASMOP00880AA
3	1	CLA GOUTIERE INTER-MODULES / SHA GUTTER BETWEEN MODULE with Vitaseal 170mm	PRTOP01383AA
4	1	CLA HABILLAGE DROIT 2.0/ SHA TRIM RIGHT	PRTOP01355AA
5	1	CLA HABILLAGE GAUCHE 2.0/ SHA TRIM LEFT	PRTOP01356AA
6	1	CLA ASM PREMONTAGE SUPPORT X2 / SHA ASM PREMOUNT SUPPORT X2	ASMOP01395AA
7	1	PG PV SCREW SET	PGPVSS1C

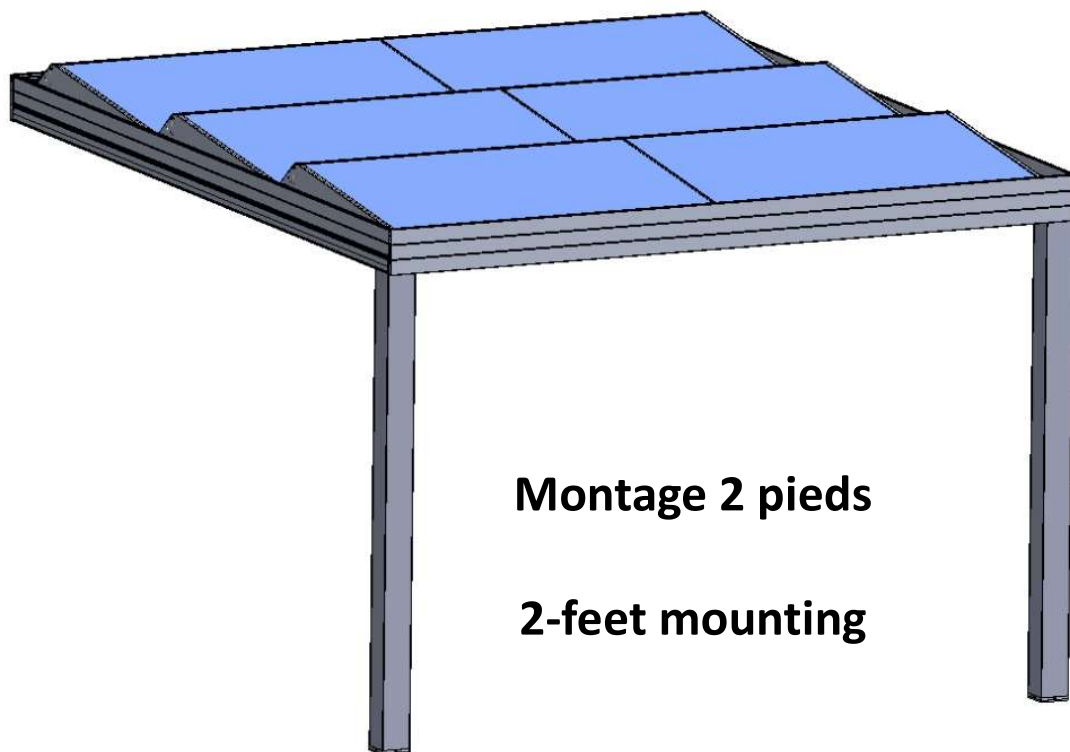
1 kit : LPV13-400

N° Article	Quantité	Désignation	Référence
1	2	COMPRIBAND TRS 15/1-3M longueur 1400 mm	PDCOP00533A
2	9	SHA FIXATION MODULE ARRIERE/ SHA FIXING BACK MODULE	ASMOP00880AA
3	2	CLA GOUTIERE INTER-MODULES / SHA GUTTER BETWEEN MODULE with Vitaseal 170mm	PRTOP01383AA
4	1	CLA HABILLAGE DROIT 2.0/ SHA TRIM RIGHT	PRTOP01355AA
5	1	CLA HABILLAGE GAUCHE 2.0/ SHA TRIM LEFT	PRTOP01356AA
6	1	CLA ASM PREMONTAGE SUPPORT X3 / SHA ASM PREMOUNT SUPPORT X3	ASMOP01394AA
7	1	PG PV SCREW SET	PGPVSS1C

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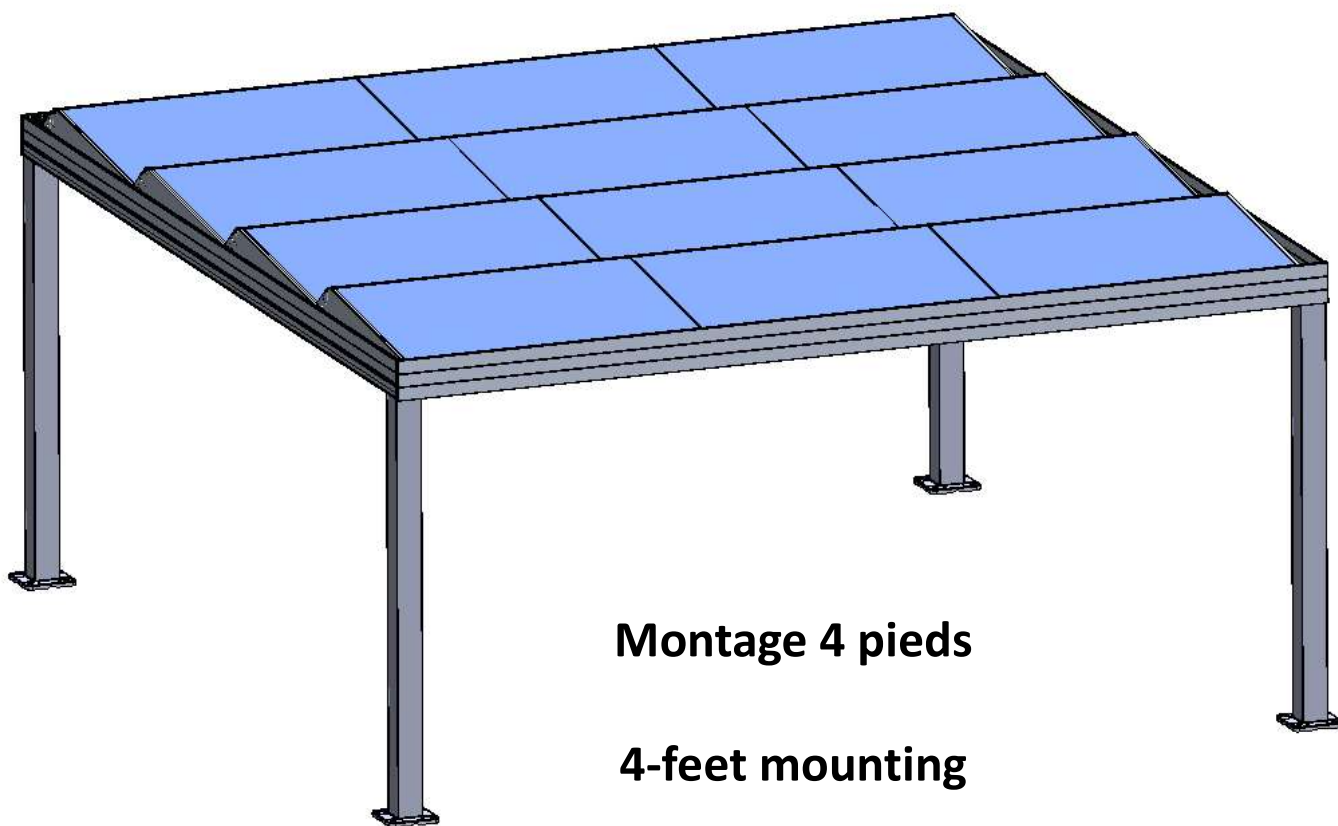
I)

CLASS-E 400



Montage 2 pieds

2-feet mounting



Montage 4 pieds

4-feet mounting

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I) CLASS-E 400
Outils / Accessoires nécessaires au montage
Tools / Accessories required for installation



Serre-joints x6
Clamps x6



Élévateur portable
 pouvant s'élever jusqu'à
 3m de haut.
**Portable lift with a height
 of up to 3m.**



Visseuse
Screwdriver



Embout cruciforme
Cruciform bit



Embouts noix de serrage
End caps clamping nuts



Jeu de clés mâles 6 pans
 coudés
**6-piece Allen key set,
 angled**

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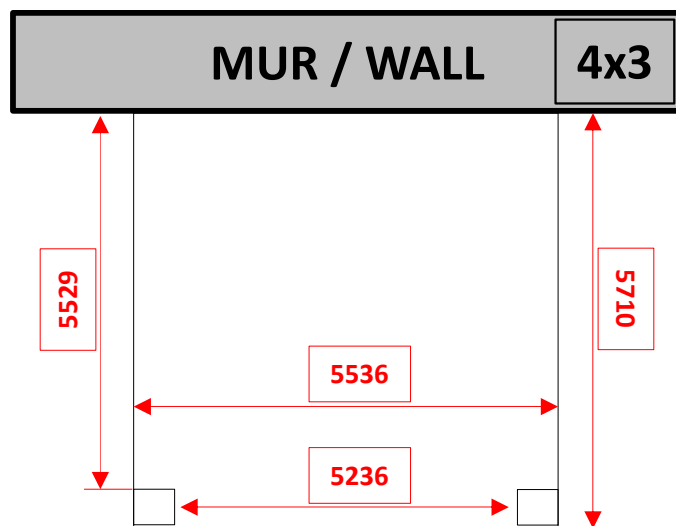
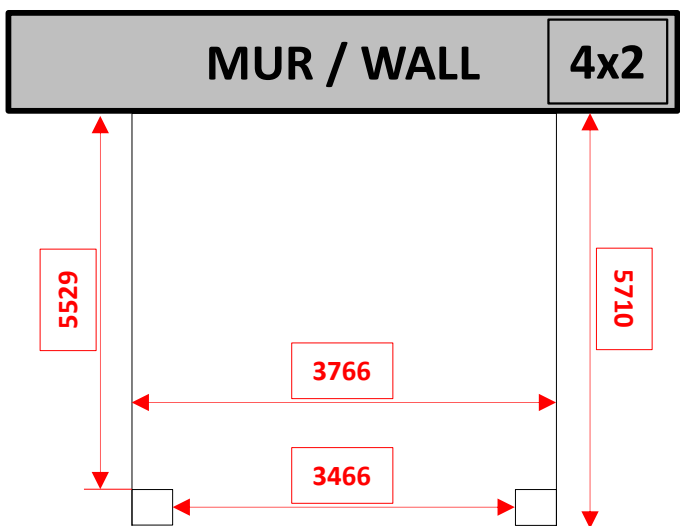
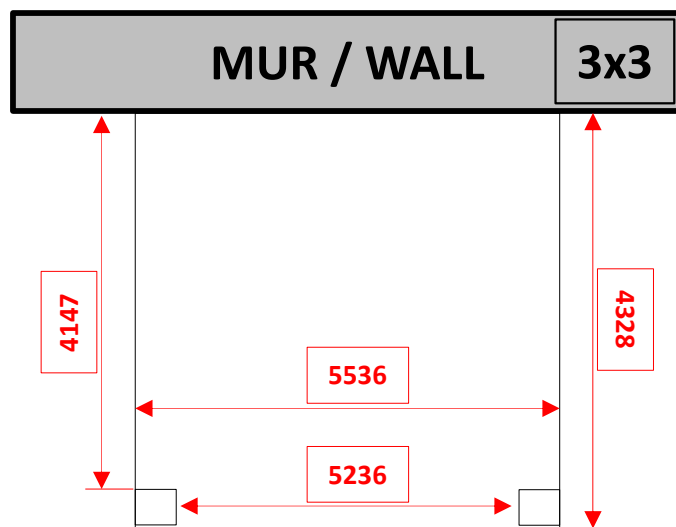
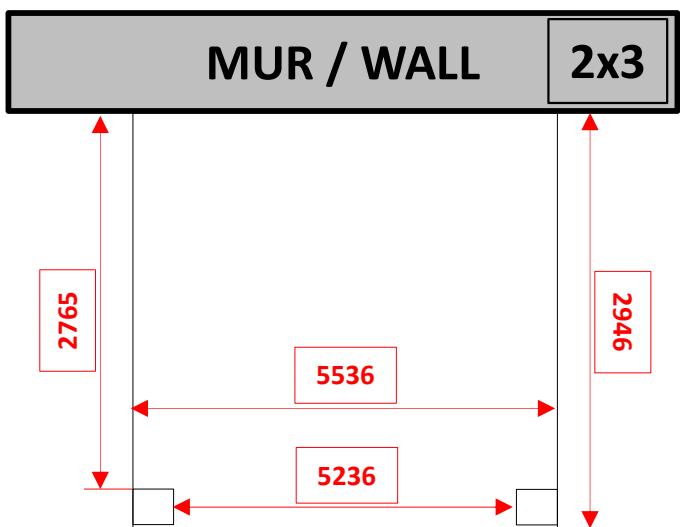
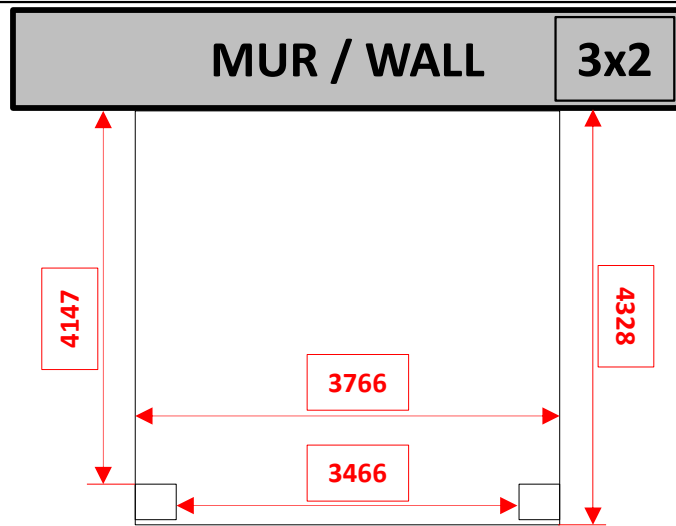
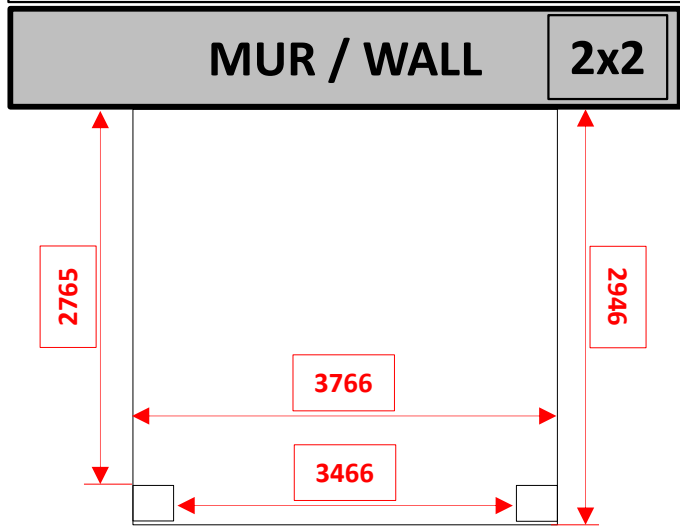
CLASS-E 400

1) Montage de la structure / Mounting the structure

A. Informations / More information

 = pied/foot 150x150

Sur les schémas ci-dessous se trouve le recouvrement de la toiture ainsi que l'espacement entre poteaux. CLASS-E 400 montée en façade a des pieds encastrés (qui ne dépassent donc pas des poteaux). Voici les différentes tailles et l'encombrement de chacun :
 The diagrams below show the roof covering and the spacing between posts. CLASS-E 400 mounted on the facade has recessed feet (which do not extend beyond the posts). Here are the different sizes and the overall dimensions of each:



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I) CLASS-E 400 FREE-STANDING (4 feet)

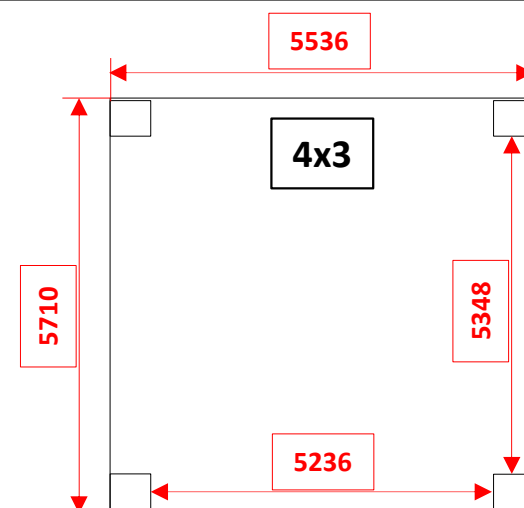
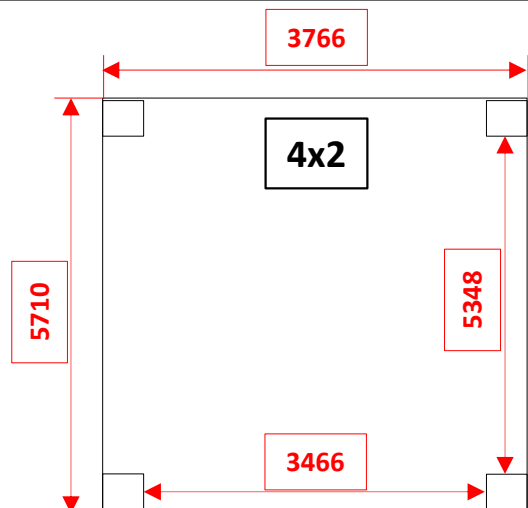
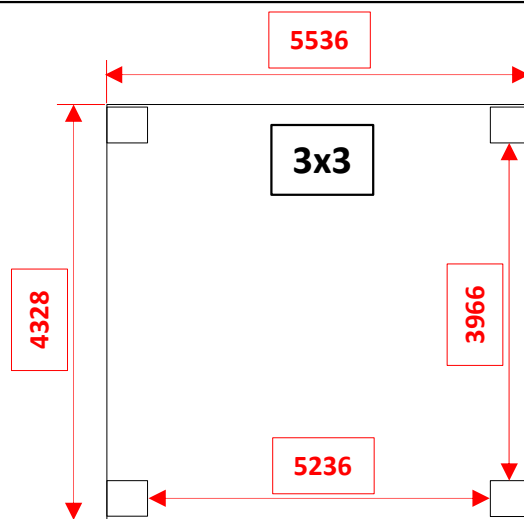
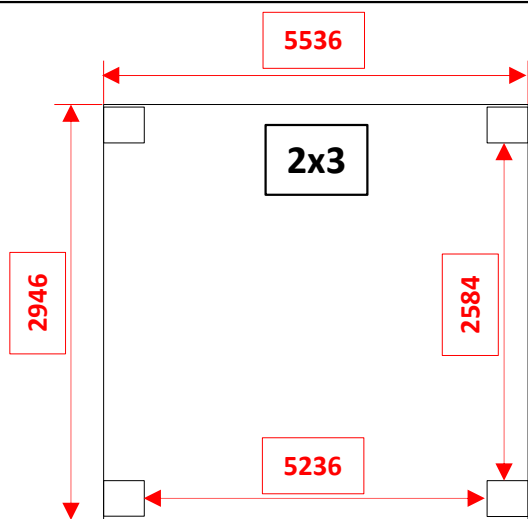
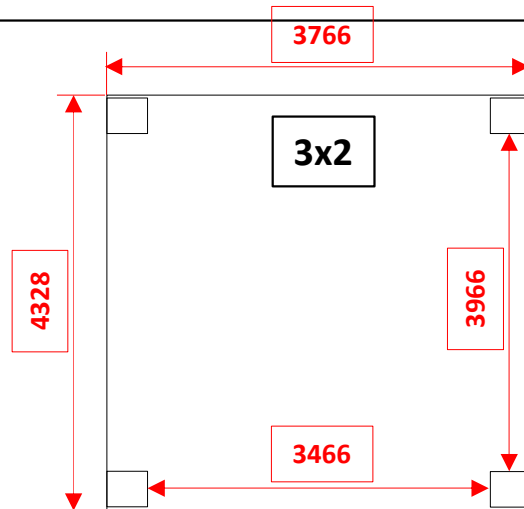
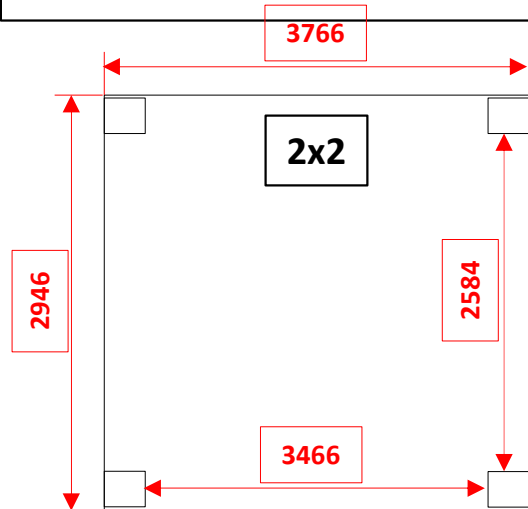
1. Montage de la structure / Mounting the structure

 = pied/foot 150x150

A. Informations / More information

CLASS-E 400 montée en îlot a des embases de pieds plus larges. Voici les différentes tailles et l'encombrement de chacune :

CLASS-E 400 mounted as an island (free-standing) has wider base plates.
Here are the different sizes and their dimensions:



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I) CLASS-E 400

1. Montage de la structure / Mounting the structure

A. Informations / More information

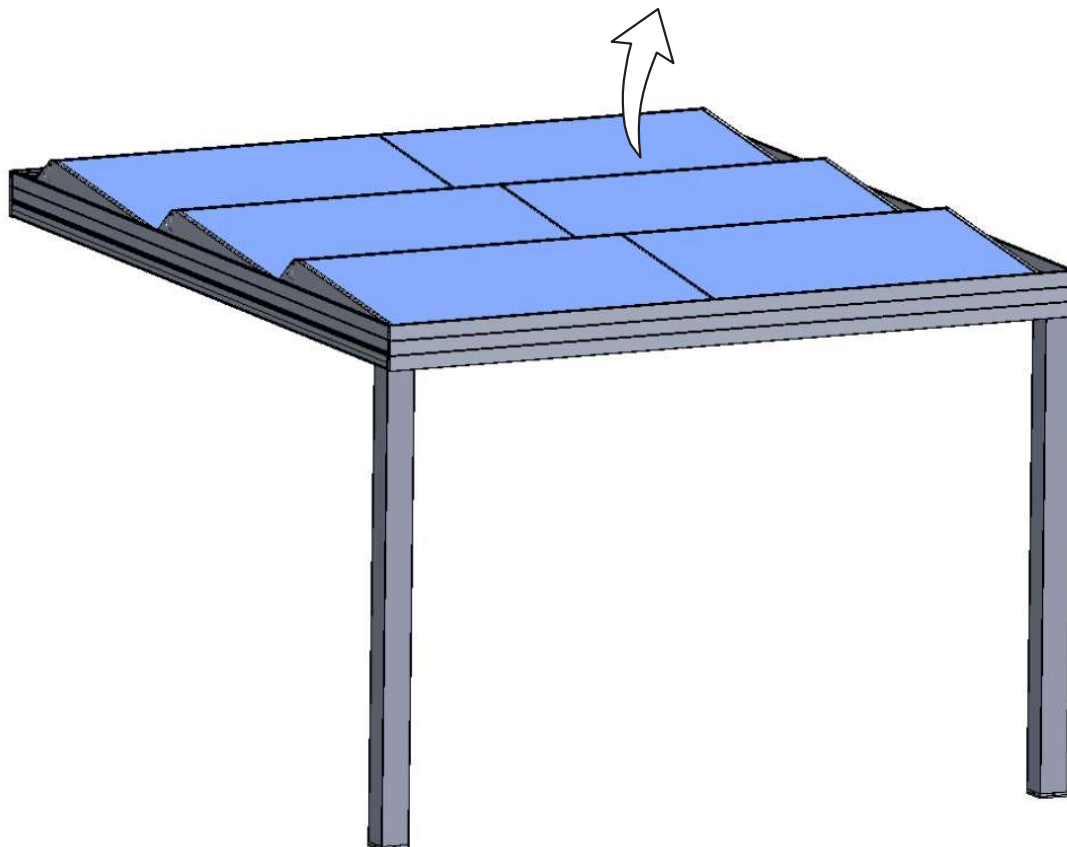
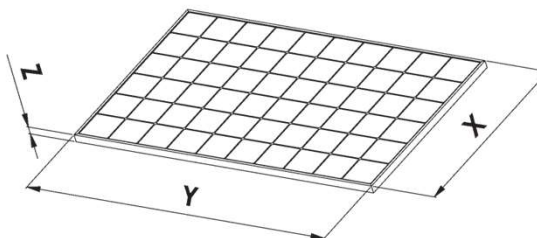
Vous devez IMPERATIVEMENT lire l'ensemble de la notice avant de débiter l'installation.
 Lire également les règles à respecter pour l'installation d'une pergola/carport CLASS-E 400 en page 4.

You MUST read the entire manual before starting installation.
Also read the rules for installing a CLASS-E 400 pergola/carport in page 4.

Plage de compatibilité des modules / Module compatibility range

	MIN	MAX
X	1090	1160
Y	1690	1770
Z	30	50

(mm)



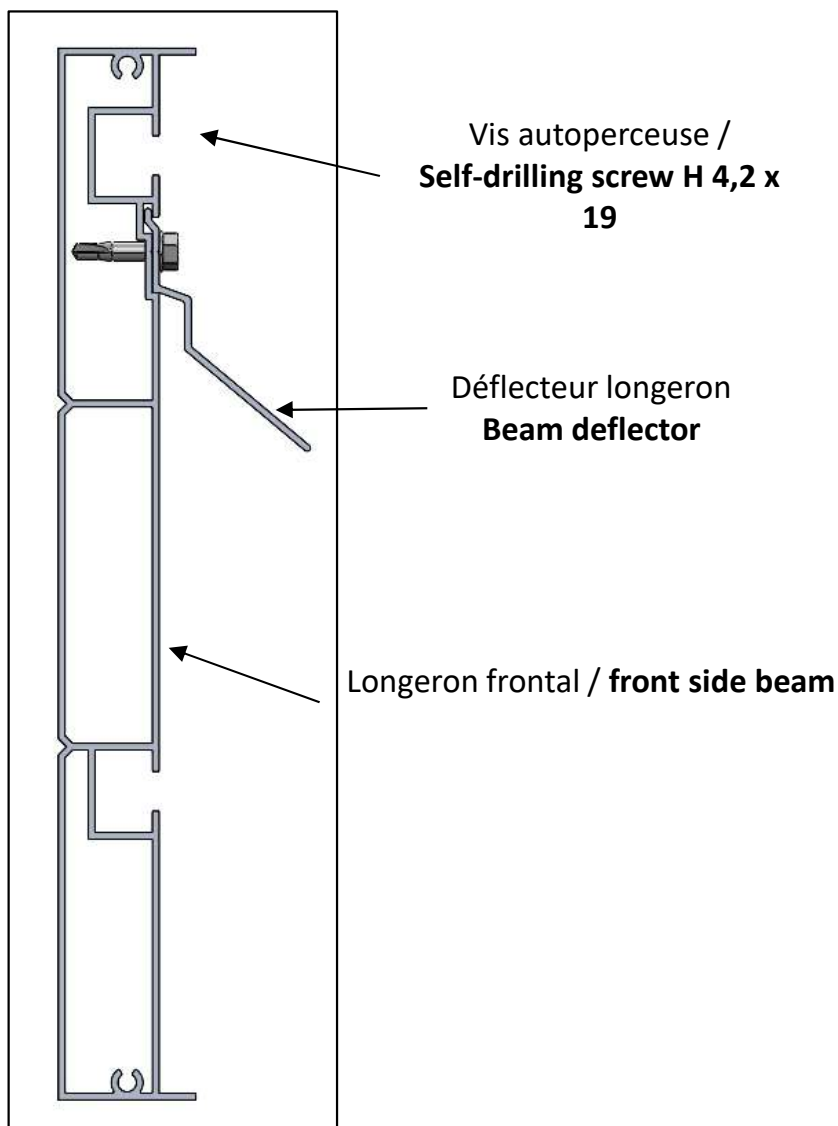
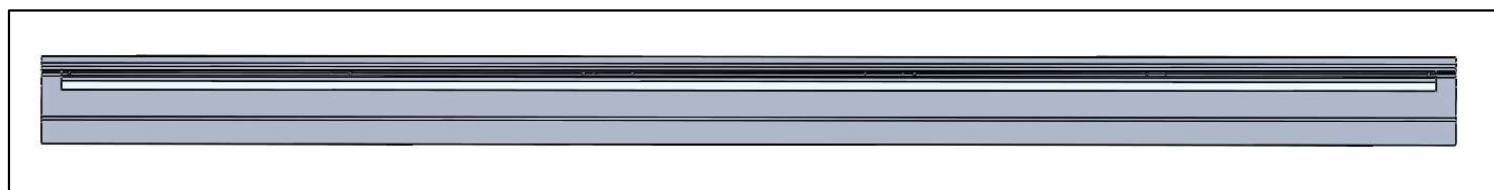
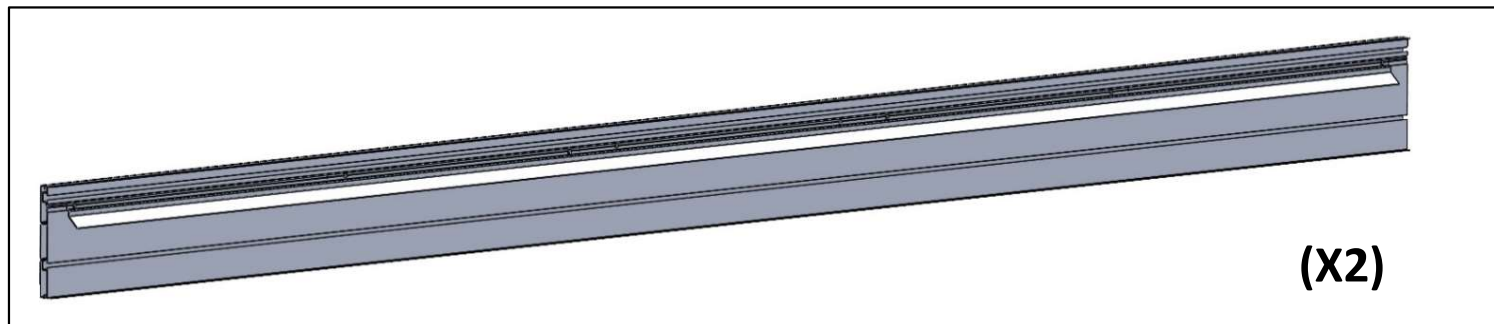
Information and images are non-contactual. We reserve the right to make technical changes without notice.

I) CLASS-E 400

1. Montage de la structure / **Mounting the structure**

B. Fixation du premier longeron transversal sur le mur / **Fixing the first crossbar to the wall**

Commencez par monter les 2 sous-ensembles / **Start by mounting the 2 sub-assemblies**

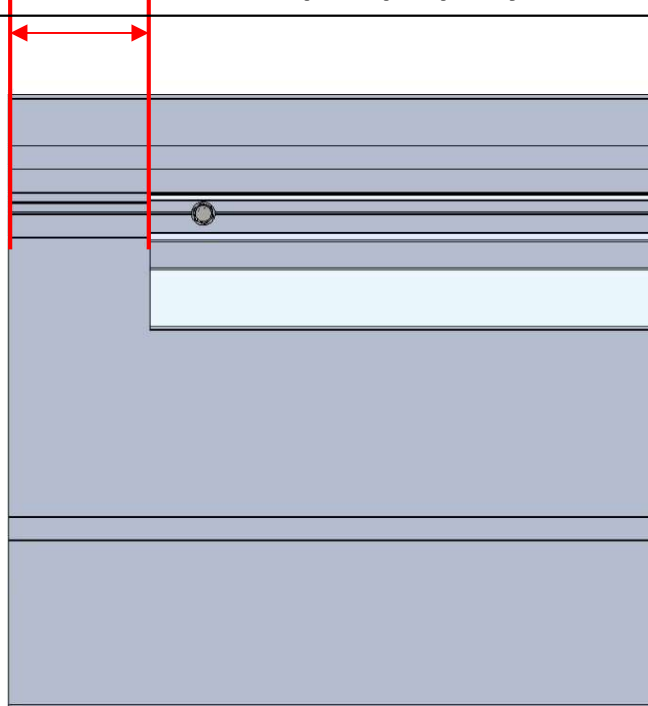


Information and images are non-contactual. We reserve the right to make technical changes without notice.

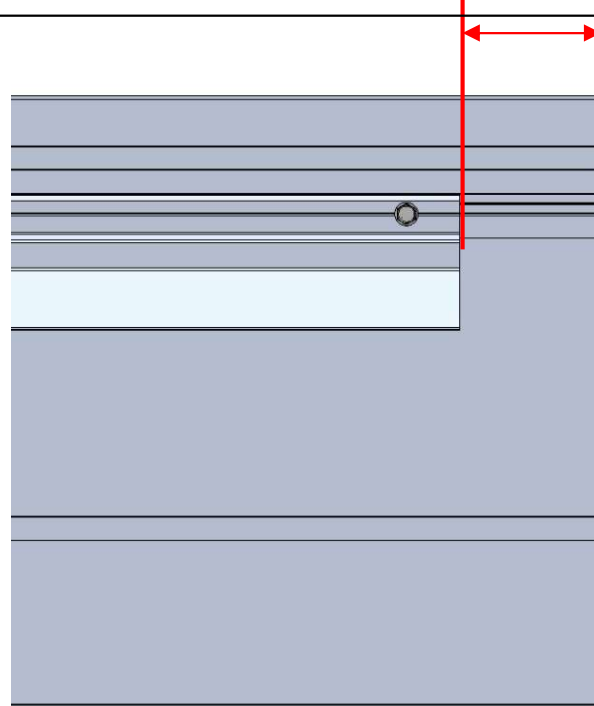
I) CLASS-E 400

1. Montage de la structure / **Mounting the structure**
- B. Fixation du premier longeron transversal sur le mur / **Fixing the first crossbar to the wall**

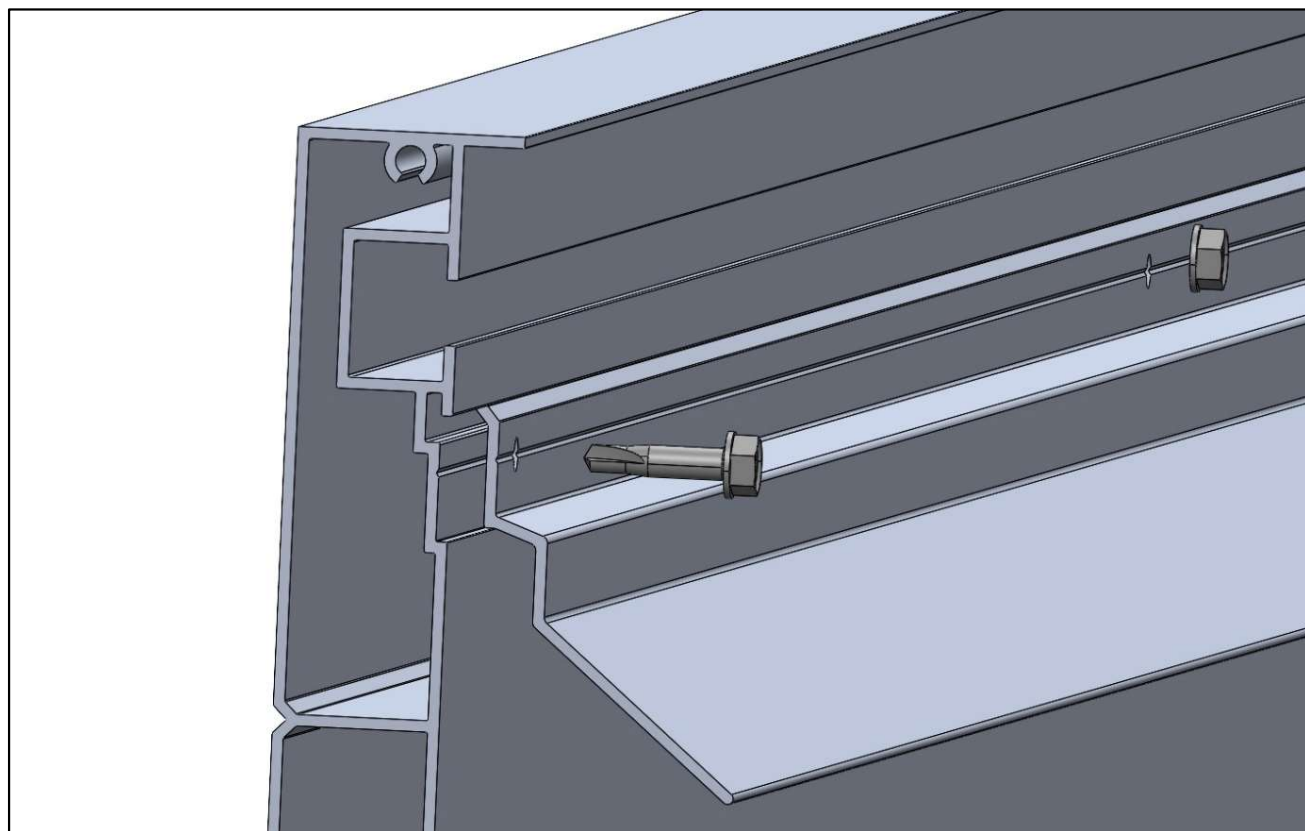
Veuillez bien centrer la pièce, il faut que les deux distances de chaque côté soient égales /
Please centre the part properly, so that the two distances on each side are equal.



**Côté gauche
Left side**



**Côté droit
Right side**

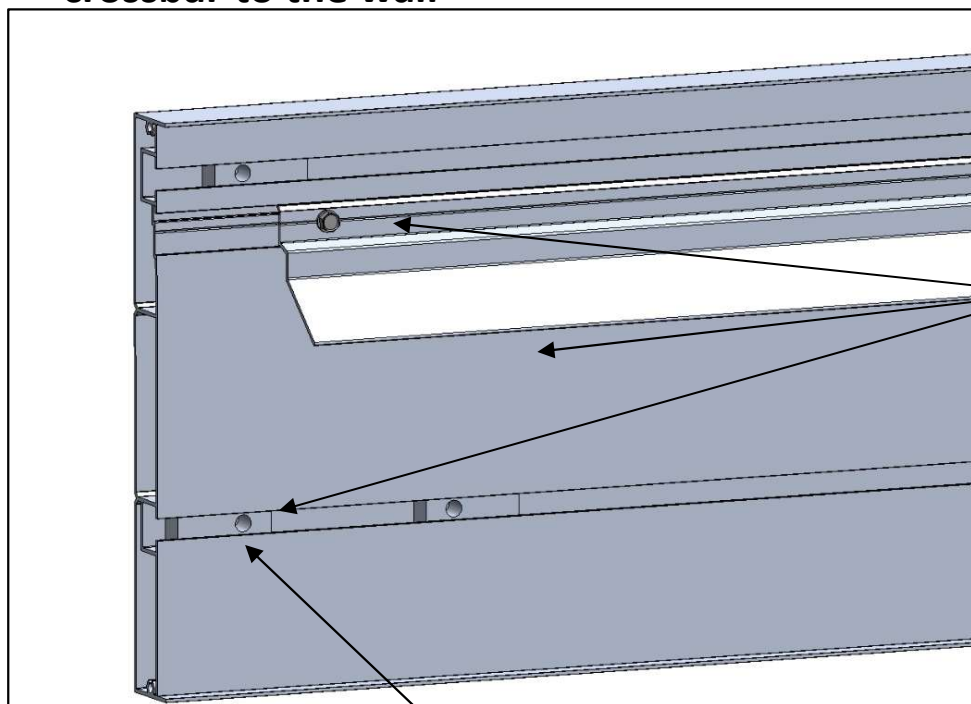


Information and images are non-actual. We reserve the right to make technical changes without notice.

I)

CLASS-E 400

1. Montage de la structure / **Mounting the structure**
- B. Fixation du premier longeron transversal sur le mur / **Fixing the first crossbar to the wall**



Insérez dans la rainure du haut 1 pièce et dans la rainure du bas 2 pièces.
Effectuez l'opération des deux côtés du sous-ensemble

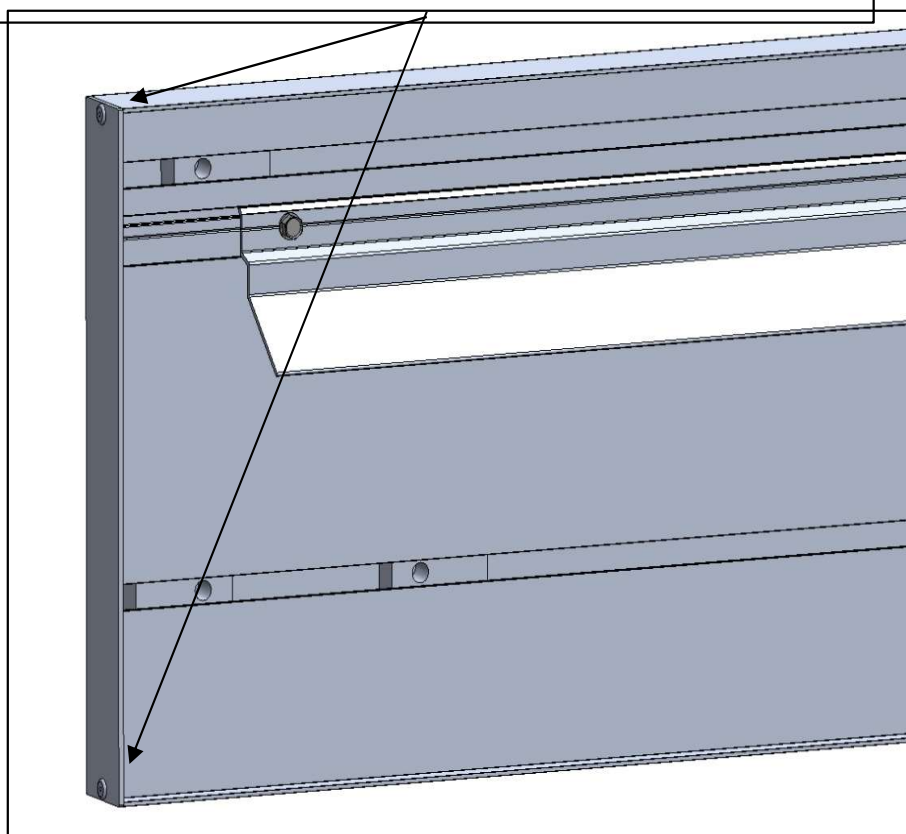
Insert 1 piece into the top groove and 2 pieces into the bottom groove. Do this on both sides of the sub-assembly

Attention pour les pergolas avec 3 modules sur la largeur, il faut également insérer 2 écrous dans la rainure du haut et 2 dans la rainure du bas, à positionner vers le milieu du profil, pour le montage ultérieur du renfort central

CLA Ecrou/Nut M8

Ensuite, vissez une petite plaque de chaque côté à l'aide de 2 rivets 4x16

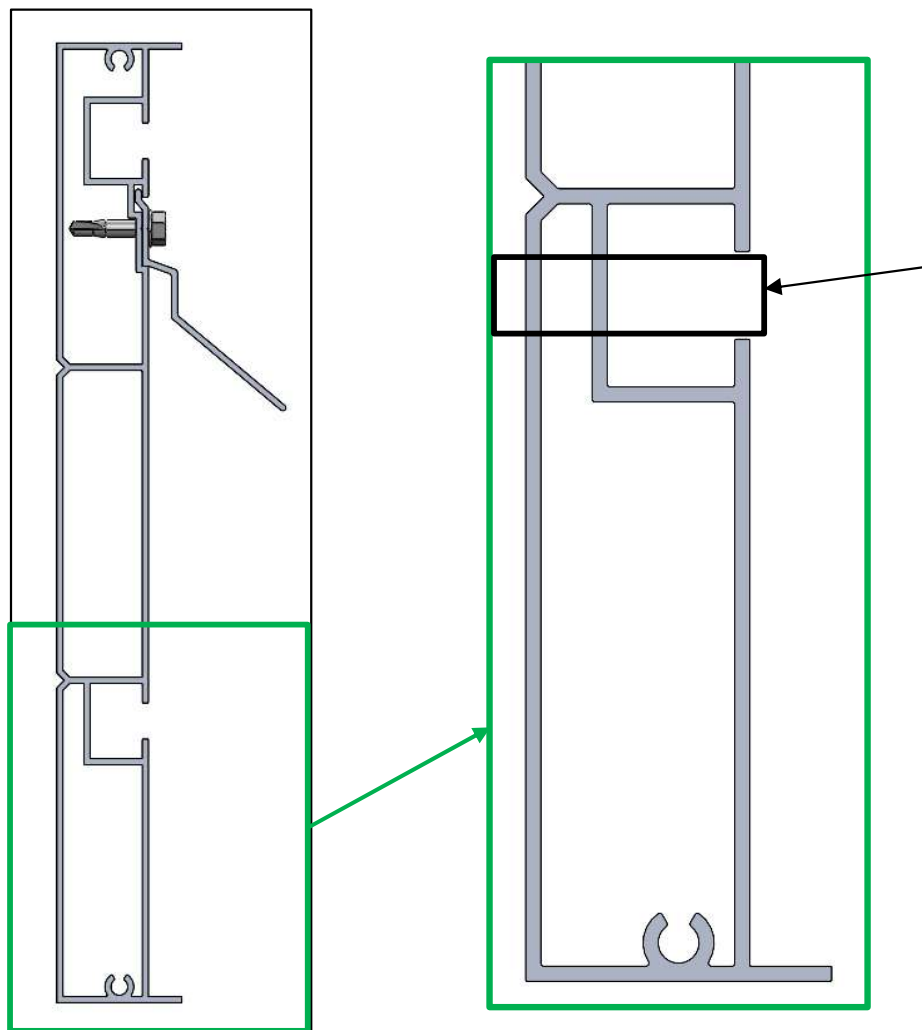
Then screw a small plate on each side using 2 rivets 4x16



I) CLASS-E 400 FACADE

1. Montage de la structure / Mounting the structure

B. Fixation du premier longeron transversal sur le mur / Fixing the first cross beam to the wall



Zone de perçage pour fixation façade

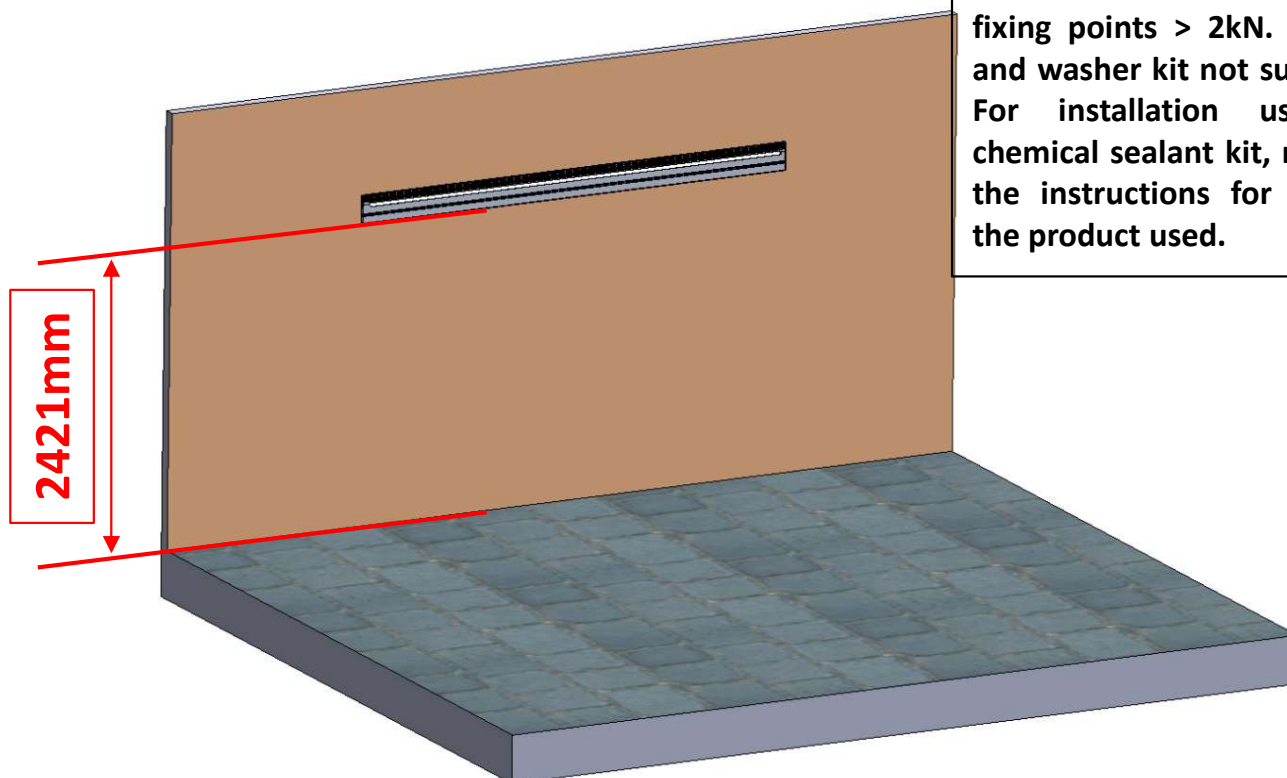
Percez 4 trous de \varnothing 12, répartis de façon homogène le long de la pièce.

Adaptez la fixation à la nature du mur. Fixation avec des vis \varnothing 10 mm. Résistance à l'arrachement des points de fixation > 2kN. Kit de vis et rondelles non fourni.

Dans le cas d'installation à l'aide d'un kit de scellement chimique, se référer aux instructions d'utilisation du produit utilisé.

Drilling area for façade fixing

Drill 4 \varnothing 12 holes, evenly spaced along the part. Adapt the fixing to the nature of the wall. Fixing with \varnothing 10 mm screws. Tear strength of fixing points > 2kN. Screw and washer kit not supplied. For installation using a chemical sealant kit, refer to the instructions for use of the product used.



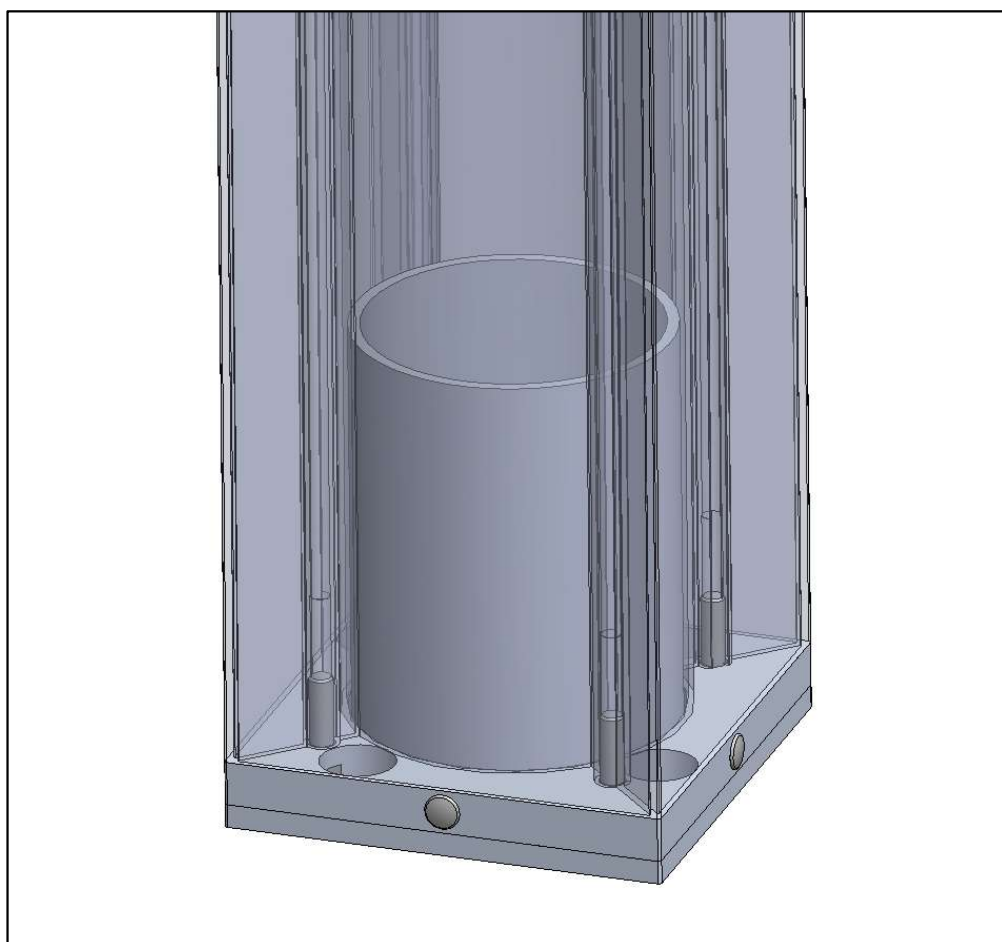
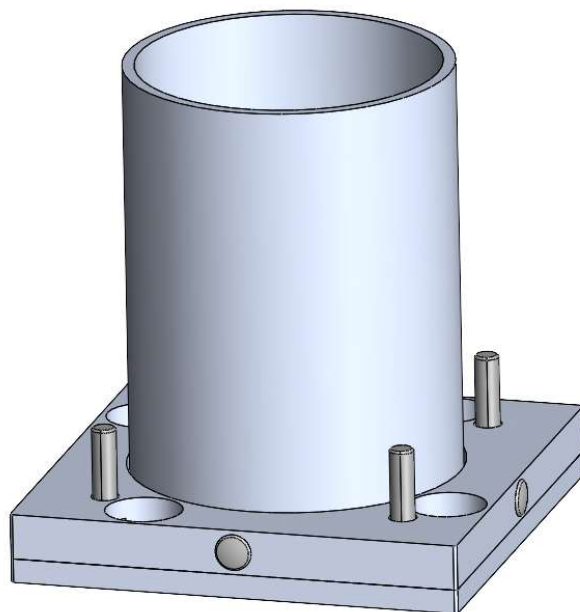
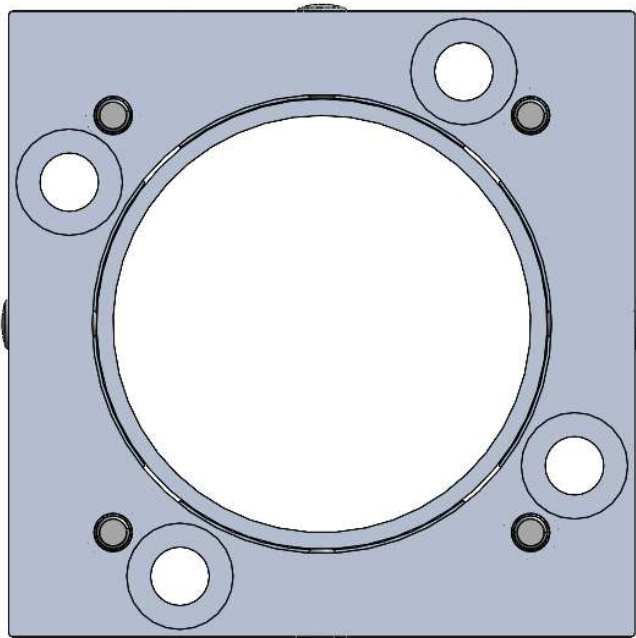
2421mm

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I) CLASS-E 400

- 1. Montage de la structure / **Mounting the structure**
- C. Fixation des pieds / **Fixing the feet**

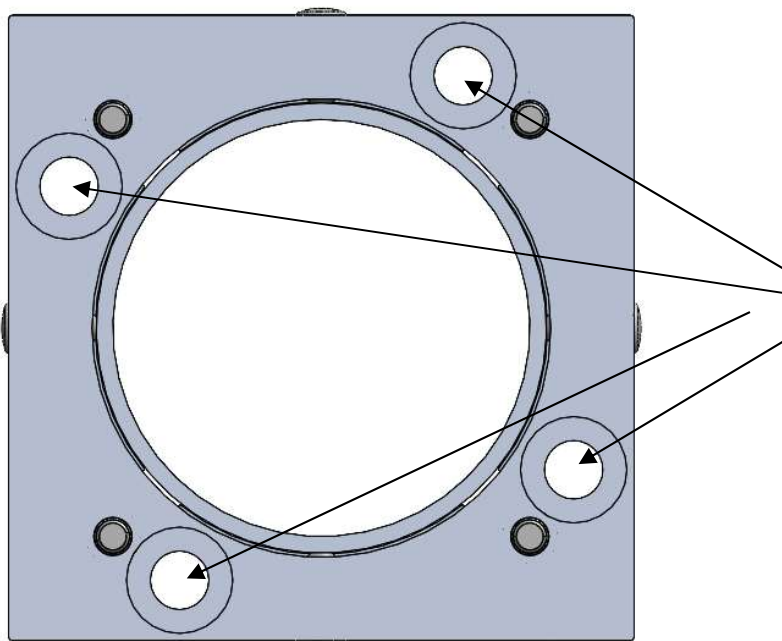
Voici les pieds encastrés, utilisés pour les CLASS-E 400 FACADE
Here are the built-in feet used for CLASS-E 400 FACADE



Information and images are non-contactual. We reserve the right to make technical changes withinc

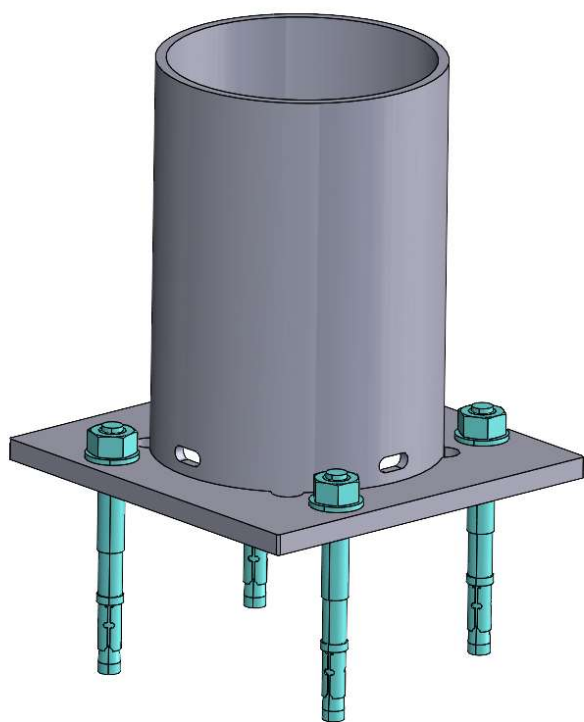
I) CLASS-E 400

1. Montage de la structure / **Mounting the structure**
- C. Fixation des pieds / **Fixing the feet**



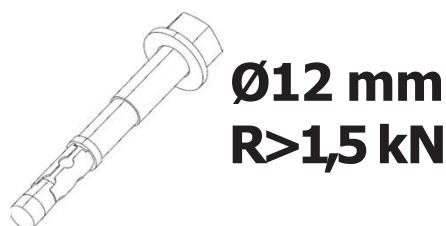
Grâce aux dimensions dans la première partie « information », vous pouvez commencer à percer la dalle.
 Pointez les 4 trous et percez la dalle, puis y insérez les goujons d'ancrage (diamètre 10 mm mini).

Using the dimensions in the first "information" section, you can start drilling the slab. Point out the 4 holes and drill the slab, then insert the anchor bolts (min. diameter 10 mm).



Après avoir insérez les goujons d'ancrage dans la dalle, placez l'embase dans les goujons d'ancrage. Puis, vissez l'écrou des goujons.

After inserting the anchor bolts into the slab, place the baseplate in the anchor bolts. Then screw on the stud nut.



Ø12 mm
R>1,5 kN

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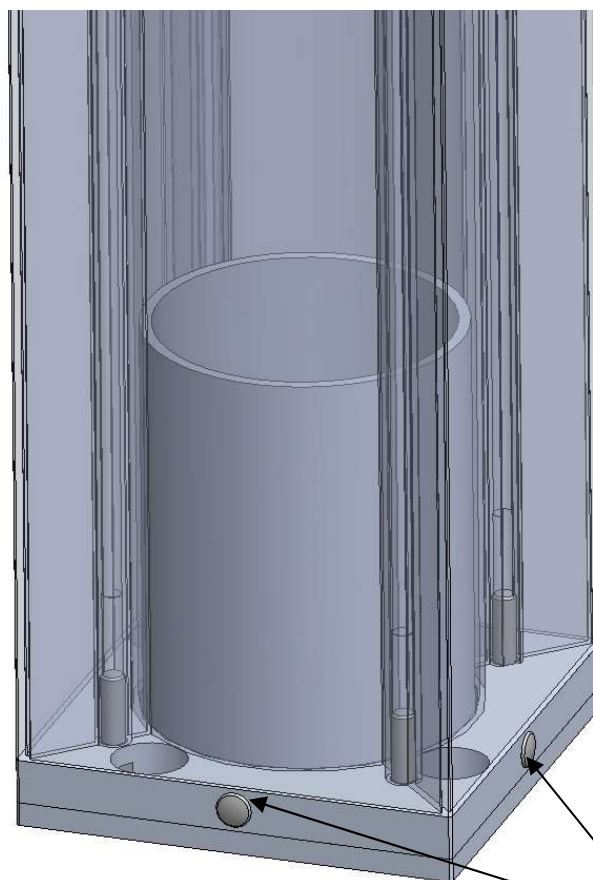
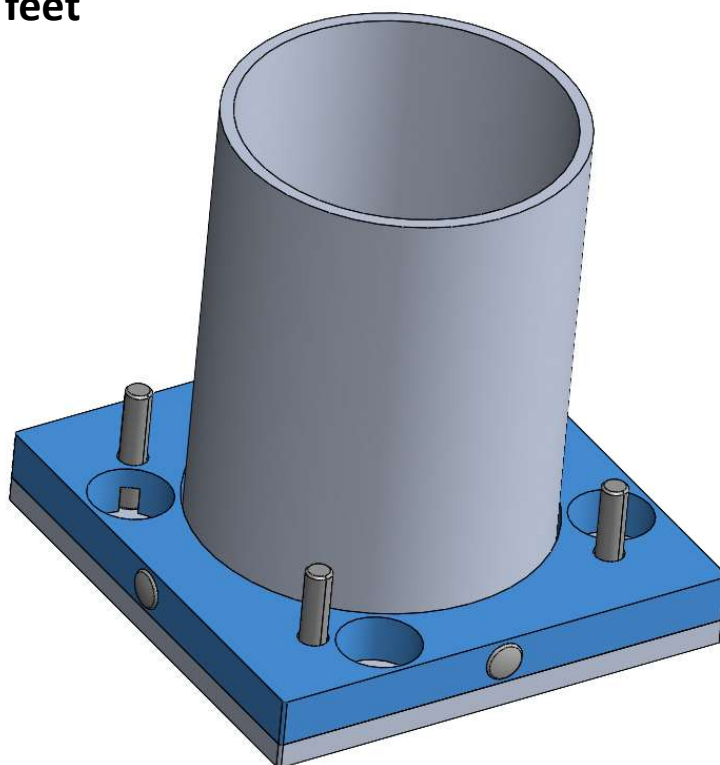
I) CLASS-E 400

1. Montage de la structure / Mounting the structure

C. Fixation des pieds / Fixing the feet

Placez la pièce bleue sur le pied, puis vissez-la dans le pied à l'aide des vis CHc 8x45 ci-jointes.
Puis insérez le pied sur la partie inférieure que vous avez fixée au sol.

**Place the blue part on the base, then screw it into the base using the CHc 8x45 screws supplied.
Then insert the foot on the lower part that you have fixed to the floor.**

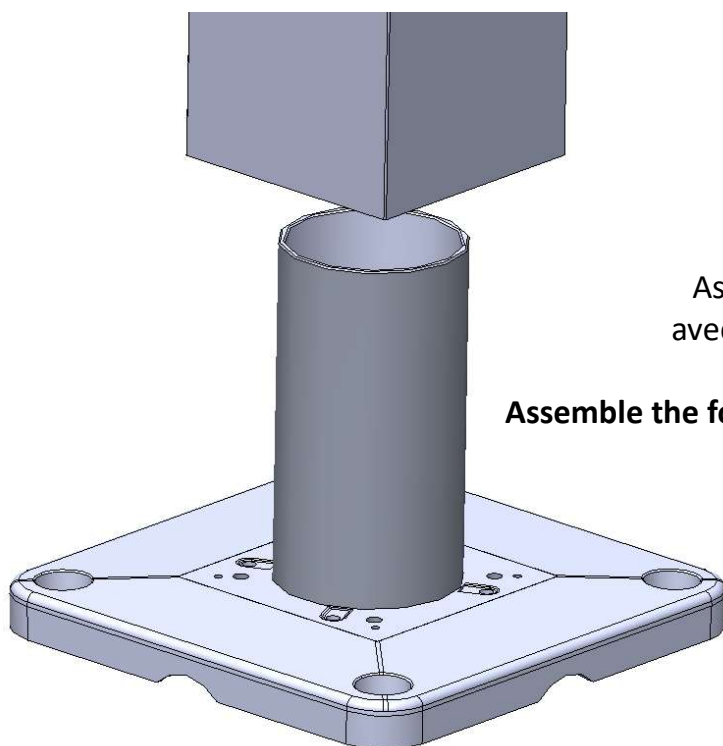


Serrez les 4 vis sans tête M6 puis remettez les 4 bouchons
Tighten the 4 screws grub screws M6 then replace the 4 plugs

I) CLASS-E 400

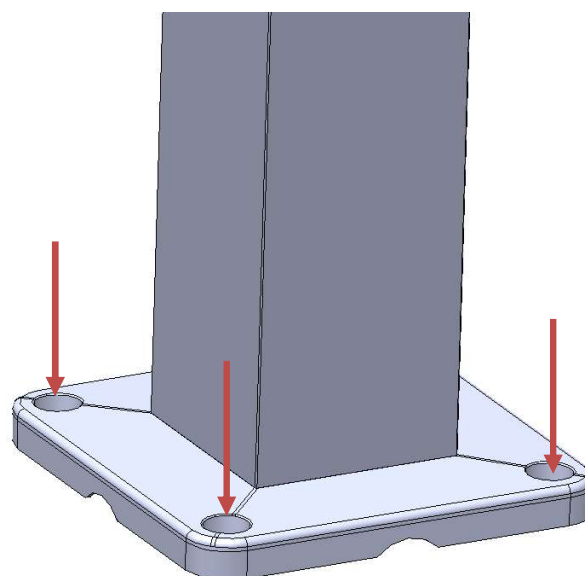
- 1. Montage de la structure / **Mounting the structure**
- C. Fixation des pieds / **Fixing the feet**

Voici les embases standard, utilisées pour les CLASS-E 400 4 pieds
Here are the standard subbases used for CLASS-E 400 4-footers



Assemblez le pied
avec 4 vis CHc M8x45

Assemble the foot with 4 CHc M8x45 screws



Fixez les embases au sol avec des goujons
(diamètre 10 mm mini)
ou chevilles chimiques selon la nature du sol
R> 1,5 kN

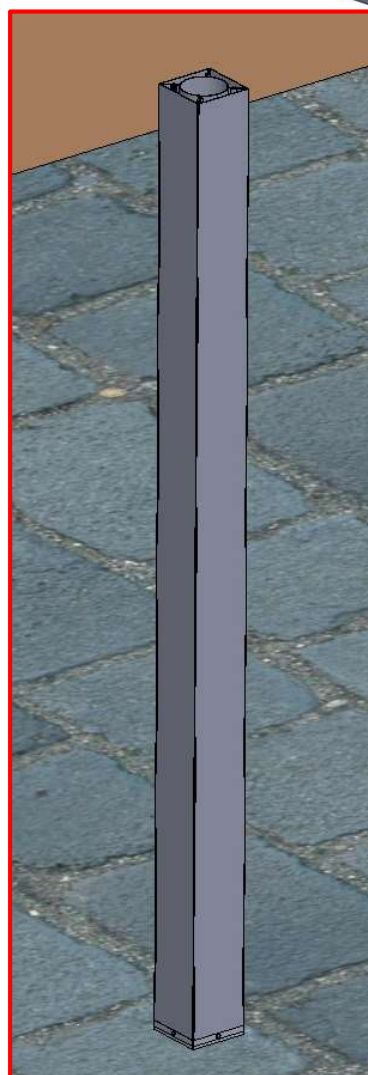
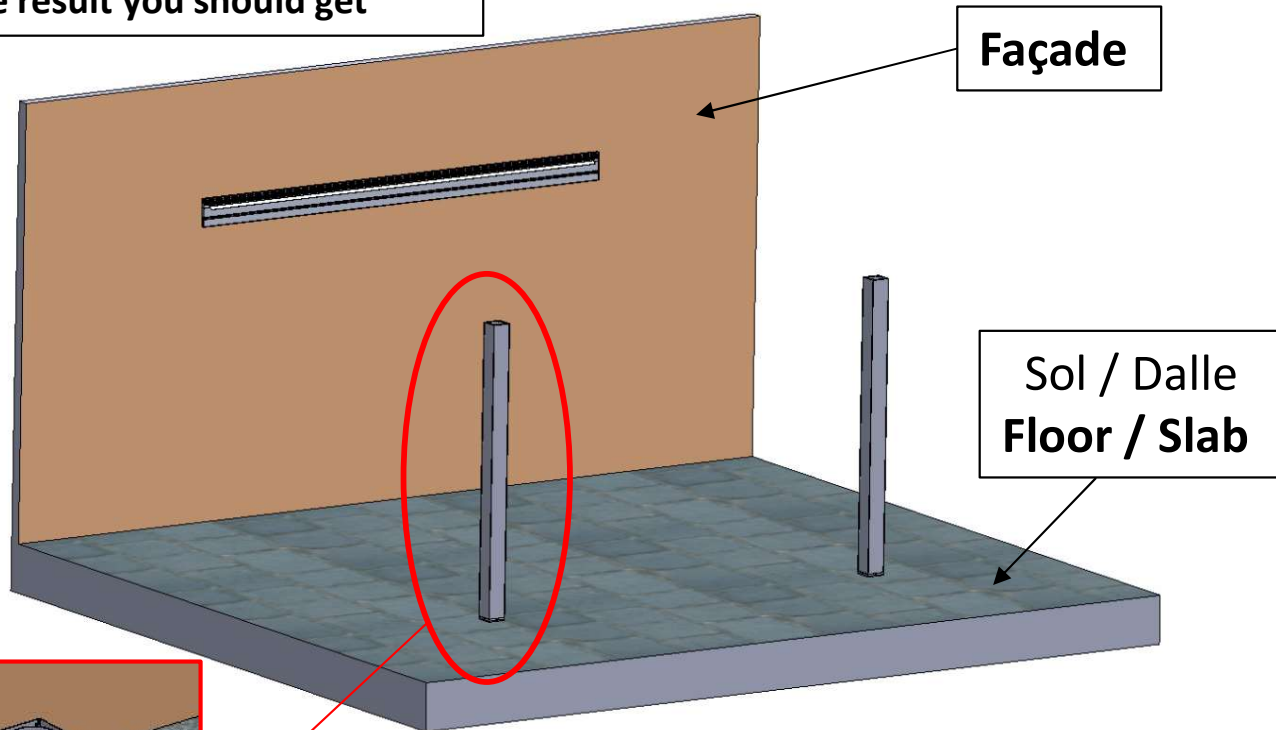
**Fix the subbases to the floor with studs (minimum
diameter 10 mm) or chemical dowels depending on
the nature of the ground
R> 1,5 kN**

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I) CLASS-E 400

1. Montage de la structure / **Mounting the structure**
- C. Fixation des pieds / **Fixing the feet**

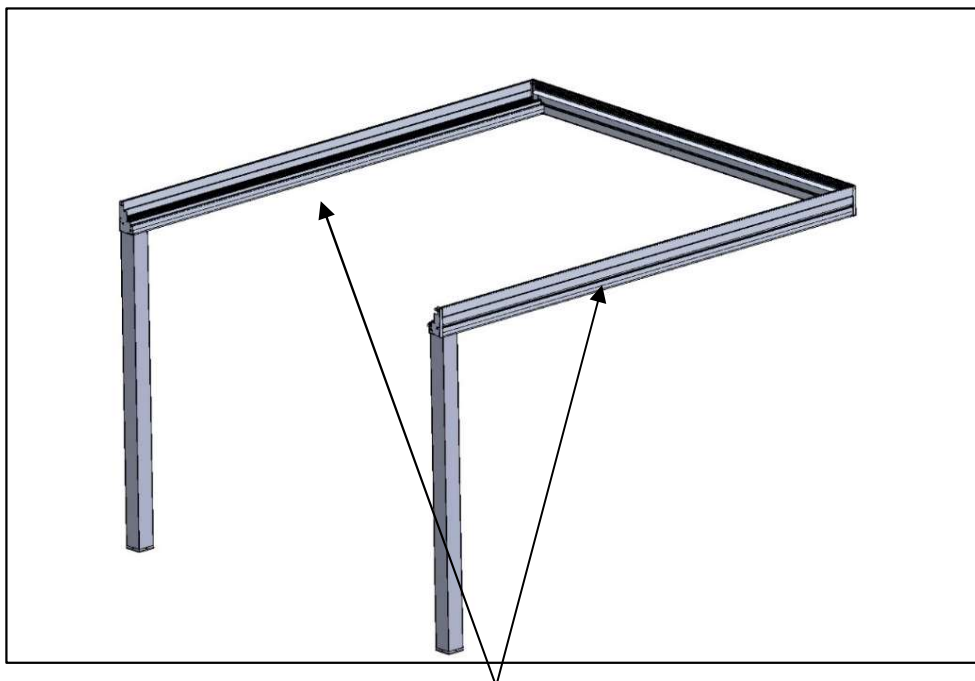
Voici le résultat que vous devez avoir
This is the result you should get



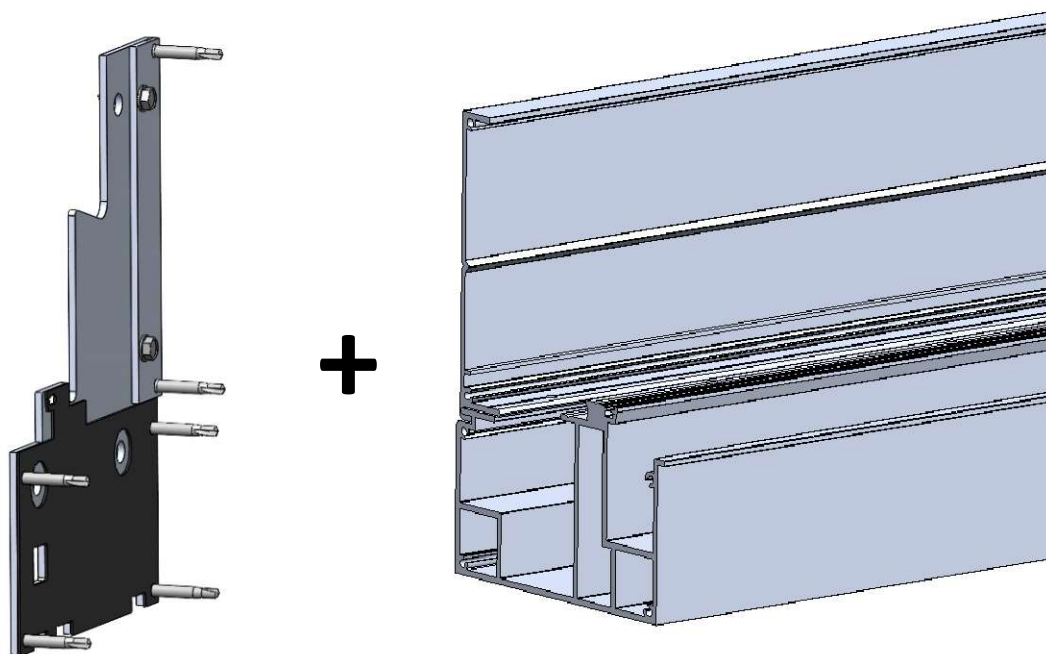
Vous retrouvez la distance entre la façade et les poteaux à la page 10
The distance between the façade and the posts can be found on page 10.

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- I) **CLASS-E 400**
1. Montage de la structure / **Mounting the structure**
 - D. Montage des longerons latéraux / **Mounting the side beams**



Préparation des longerons
Preparing the side beams



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I) CLASS-E 400

1. Montage de la structure / Mounting the structure

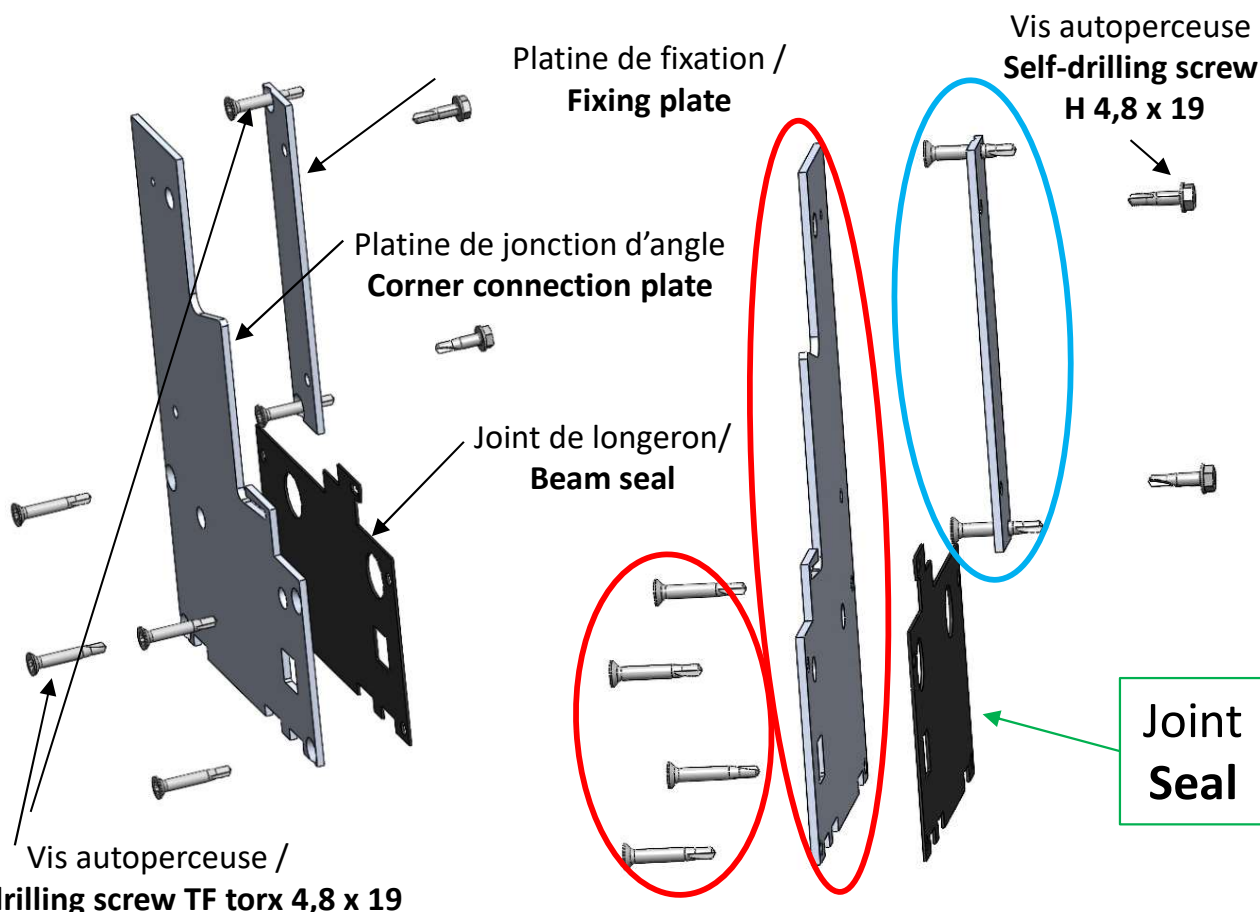
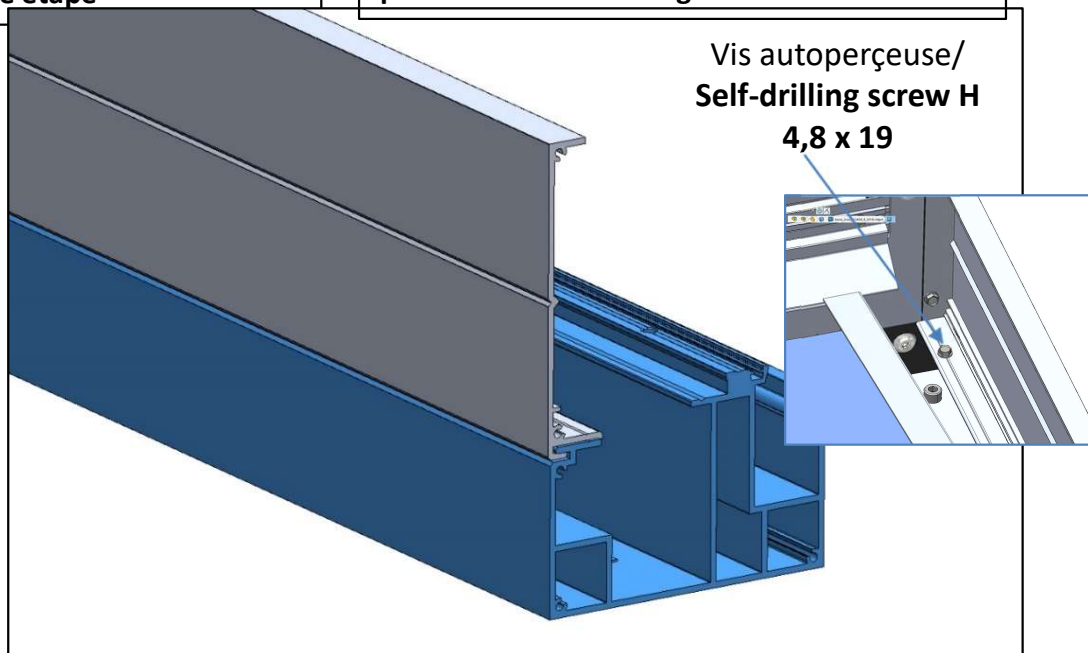
D. Montage des longerons latéraux / Mounting the side beams

Etapes de préparation des longerons :
 1 – Assemblez les deux parties du longeron
 2 – Vissez la zone bleue au longeron (plat + 2 vis auto taraudeuses H4,8x19)
 3 – Posez le joint sur le longeron
 4 – Vissez la zone rouge par-dessus le joint et la plaque de la première étape

Steps for preparing the side beams :
 1 - Assemble the two parts of the beam
 2 - Screw the blue area to the beam (flat + 2 self-tapping screws H4.8x19)
 3 - Place the gasket on the beam
 4 - Screw the red area over the gasket and the plate from the first stage

Etape 1 :
 Assemblez les deux parties du longeron de la même manière que sur l'image

Step 1: Assemble the two parts of the beam in the same way as shown in the picture.

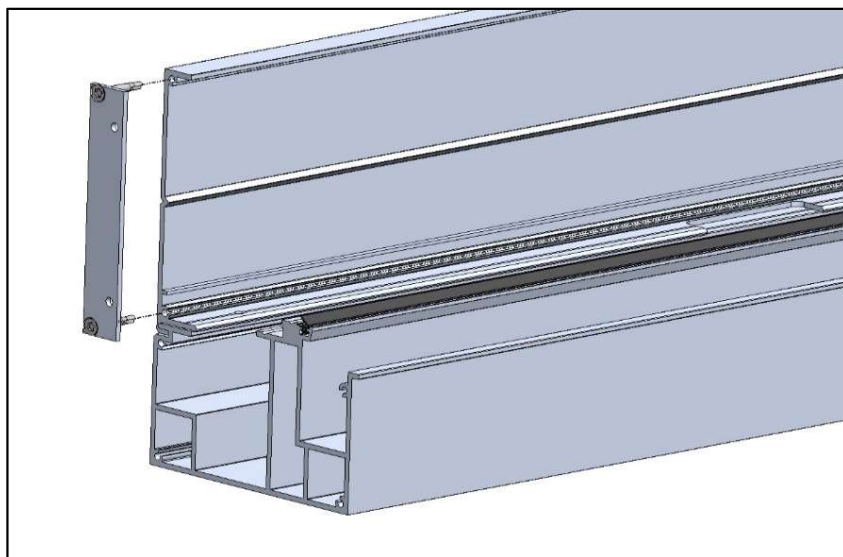


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I) **CLASS-E 400**
 1. Montage de la structure / **Mounting the structure**
 D. Montage des longerons latéraux / **Mounting the side beams**

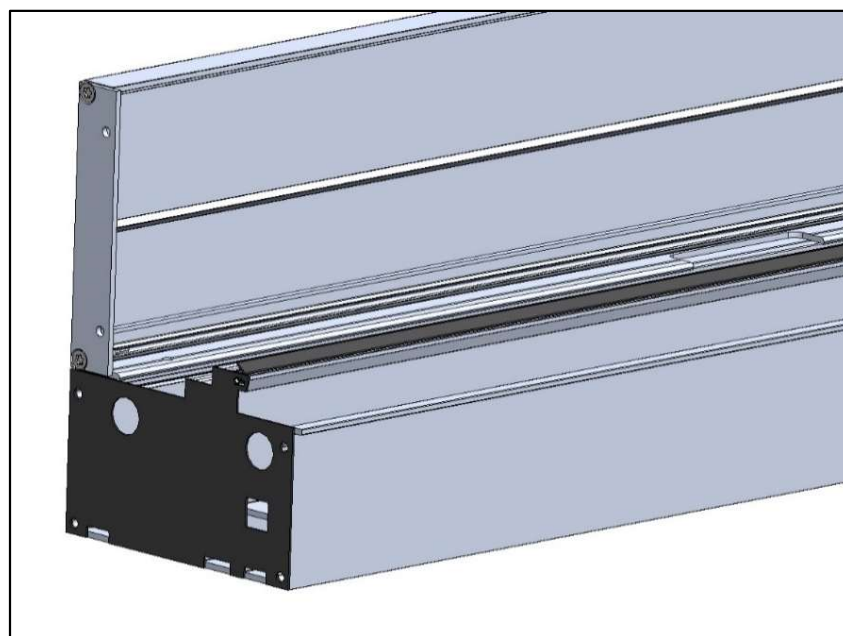
Etape 2 : Assemblez la petite plaque dans le longeron à l'aide des deux vis torx

Step 2: Assemble the small plate in the beam using the two torx screws



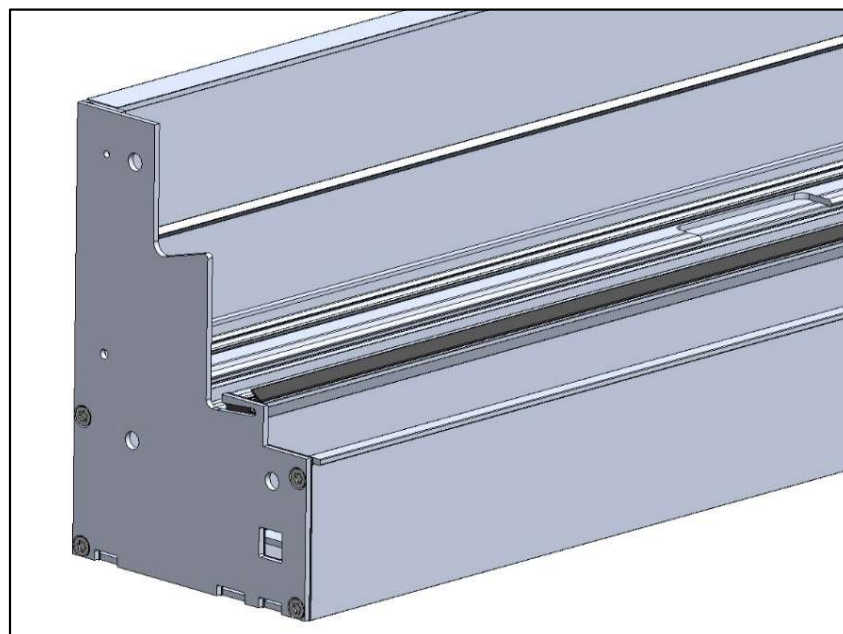
Etape 3 : Placez le joint de la manière suivante

Step 3: Position the seal as follows



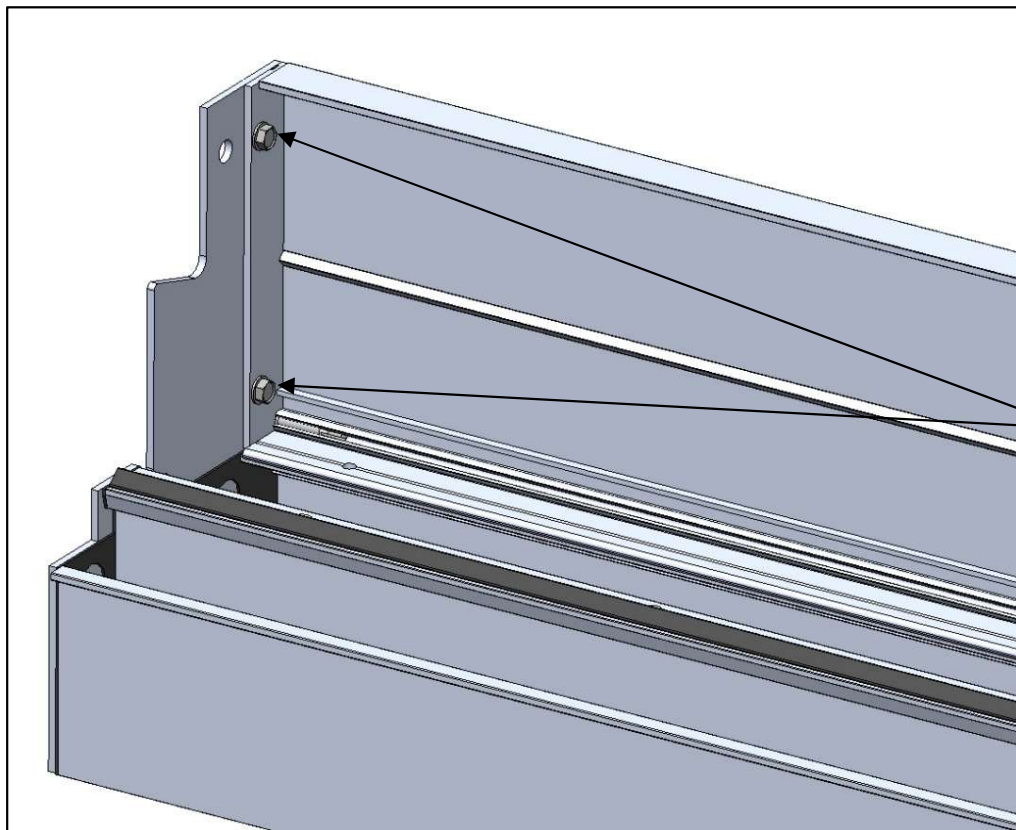
Etape 4 : Vissez par-dessus la petite plaque et le joint, la grande plaque à l'aide de 4 vis torx

Step 4: Screw the large plate over the small plate and gasket using 4 torx screws.



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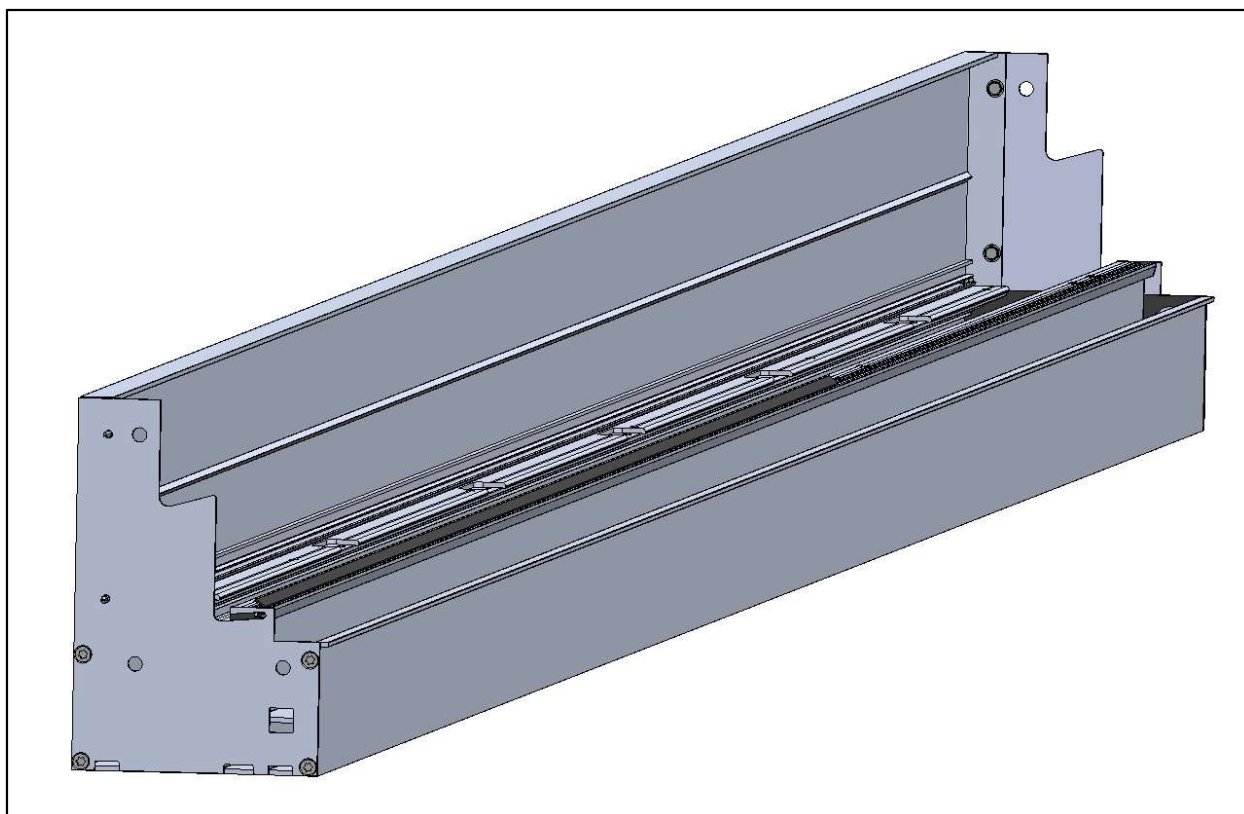
- I) **CLASS-E 400**
1. Montage de la structure / **Mounting the structure**
 - D. Montage des longerons latéraux / **Mounting the side beams**



Il ne vous reste plus qu'à visser les deux plaques entre elles à l'aide de 2 vis auto-foreuses.

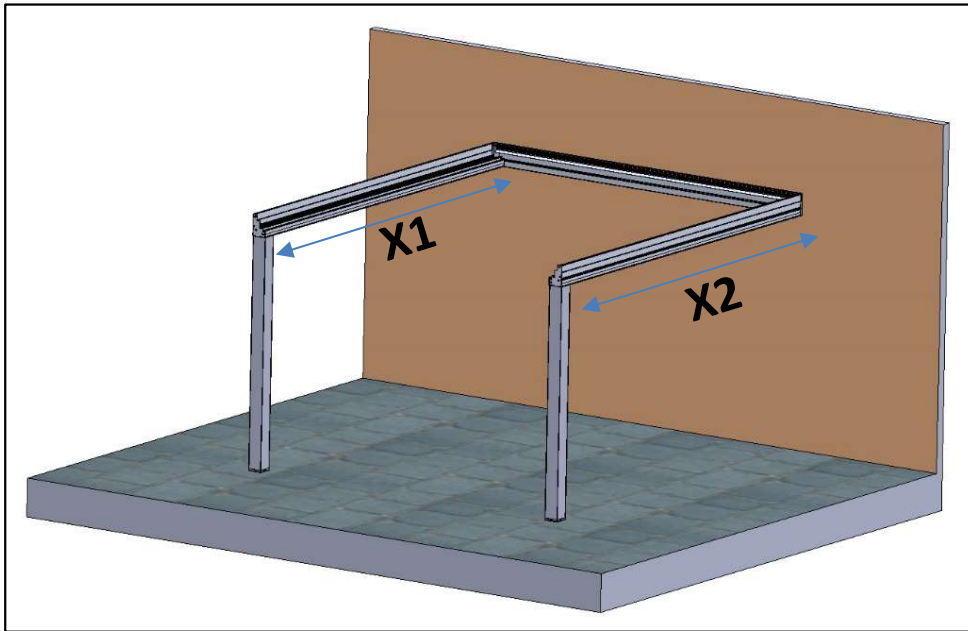
All that's left is to screw the two plates together using 2 self-drilling screws.

Répétez cette opération pour les extrémités des 2 longerons
Repeat this operation for the ends of the 2 longitudinal beams.



I) CLASS-E 400

1. Perçage des caniveaux pour fixer les pieds et monter l'évacuation de l'eau / Drilling the gutters to fix the feet and fit the water draining

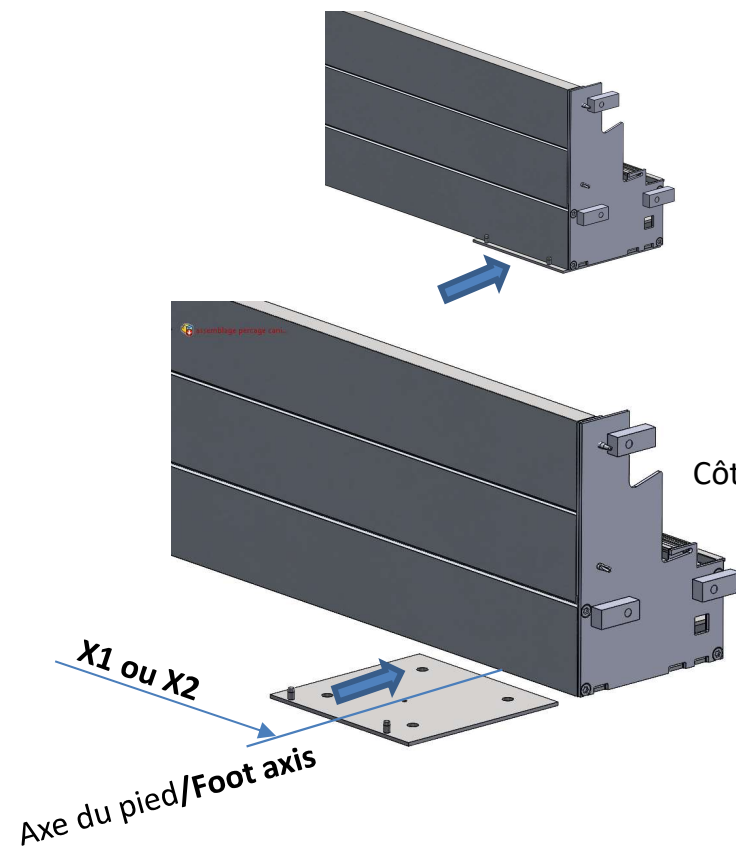


Déterminez la position X1 et X2 des pieds
Mur à Axe des pieds
**Determine the X1 and X2 position of the feet
Wall to Feet Axis**



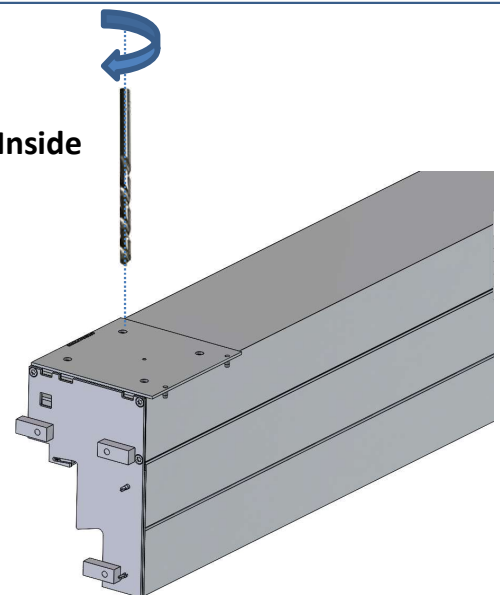
Outillage de perçage
Drilling tool

Positionnez l'outillage de perçage sous le longeron
Position the drilling tool under the beam



Retournez l'ensemble puis percez :
- 4 trous diamètre 9
- 1 trou diamètre 4

- **Turn the assembly over and drill :**
- **4 holes diameter 9**
- **1 hole diameter 4**

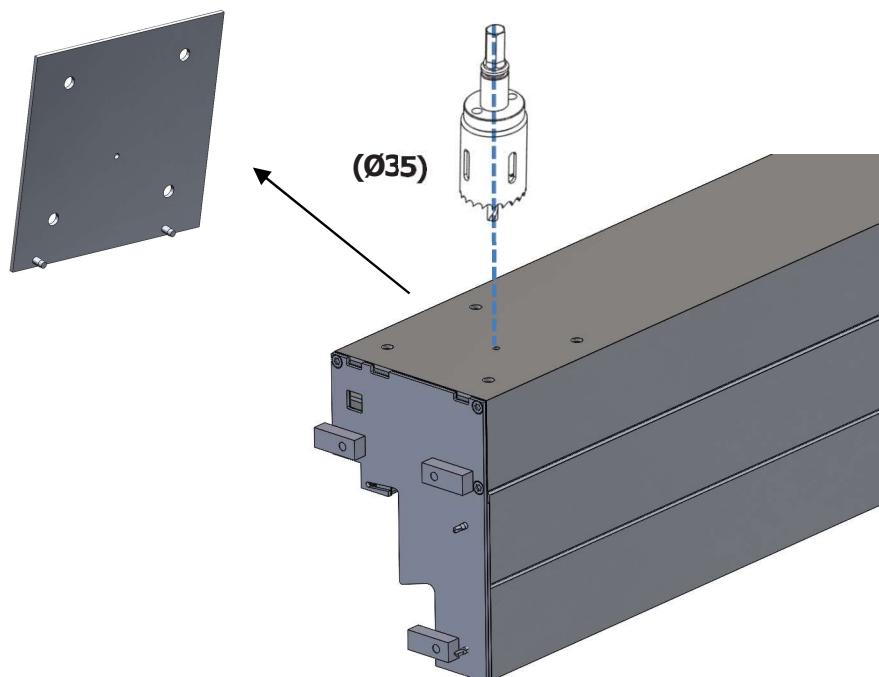


Amenez l'outillage en butée sur les pions
Bring the tool as far as possible on the pins

Information and images are non-contactual. We reserve the right to make technical changes without notice.

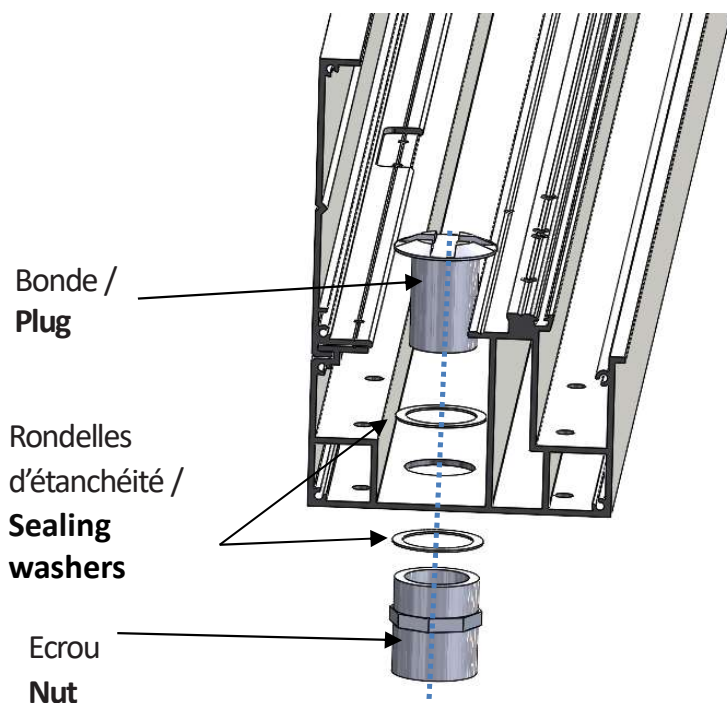
I) CLASS-E 400

1. Perçage des caniveaux (évacuation de l'eau) / Drilling the gutters (water draining)



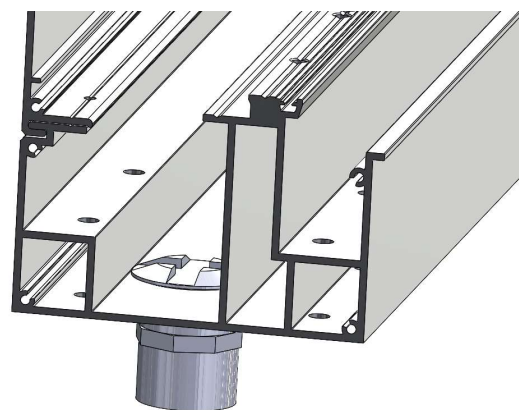
Retirez l'outil et percer à la scie cloche diamètre 35 le trou central

Remove the tool and drill the central hole using a 35 mm diameter hole saw



Montez le kit d'évacuation. (Possibilité de le raccorder avec un tuyau souple ou PVC rigide)

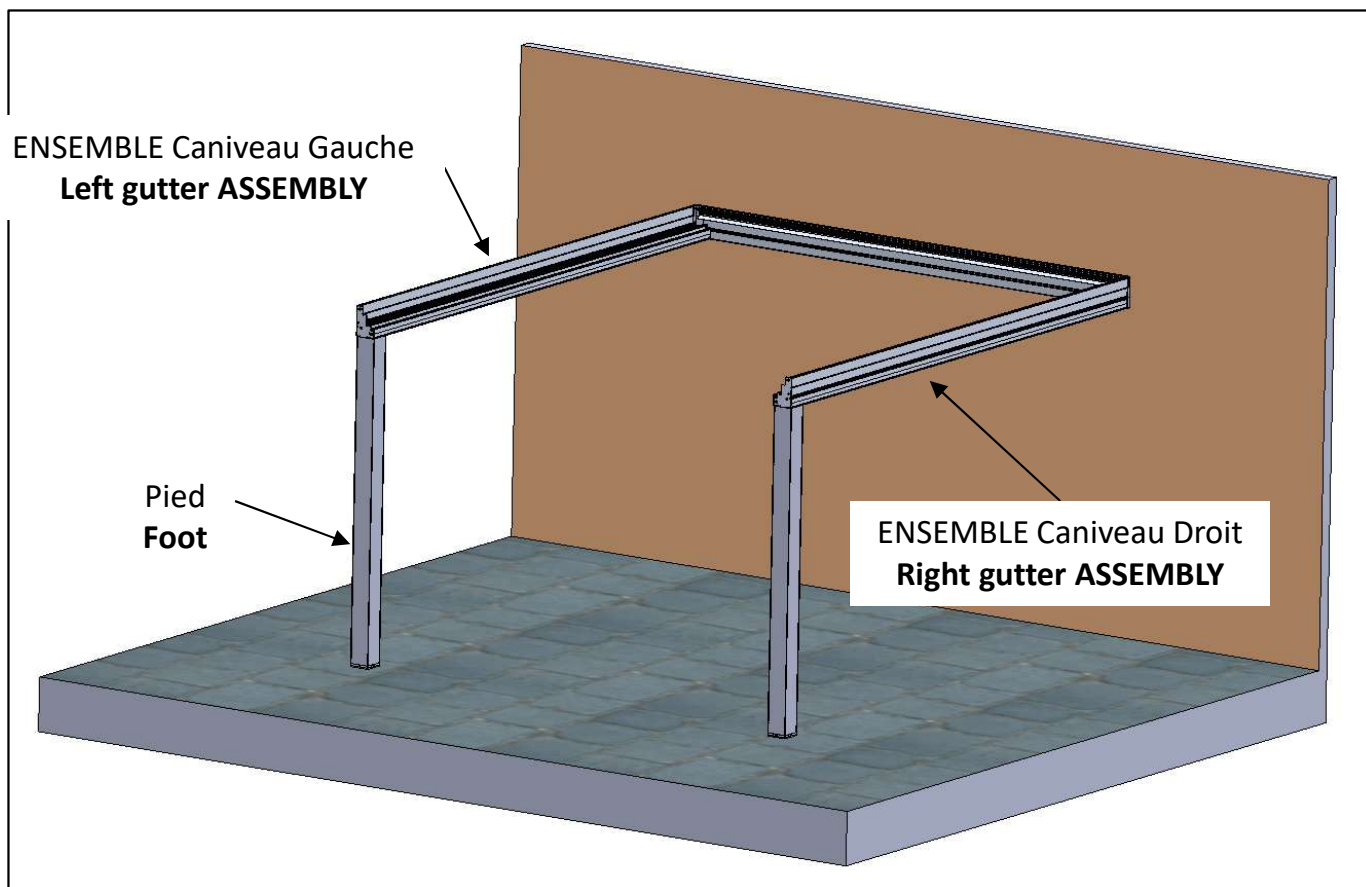
Fit the drainage kit. (Possibility of connecting it with a flexible or rigid PVC pipe)



I) CLASS-E 400

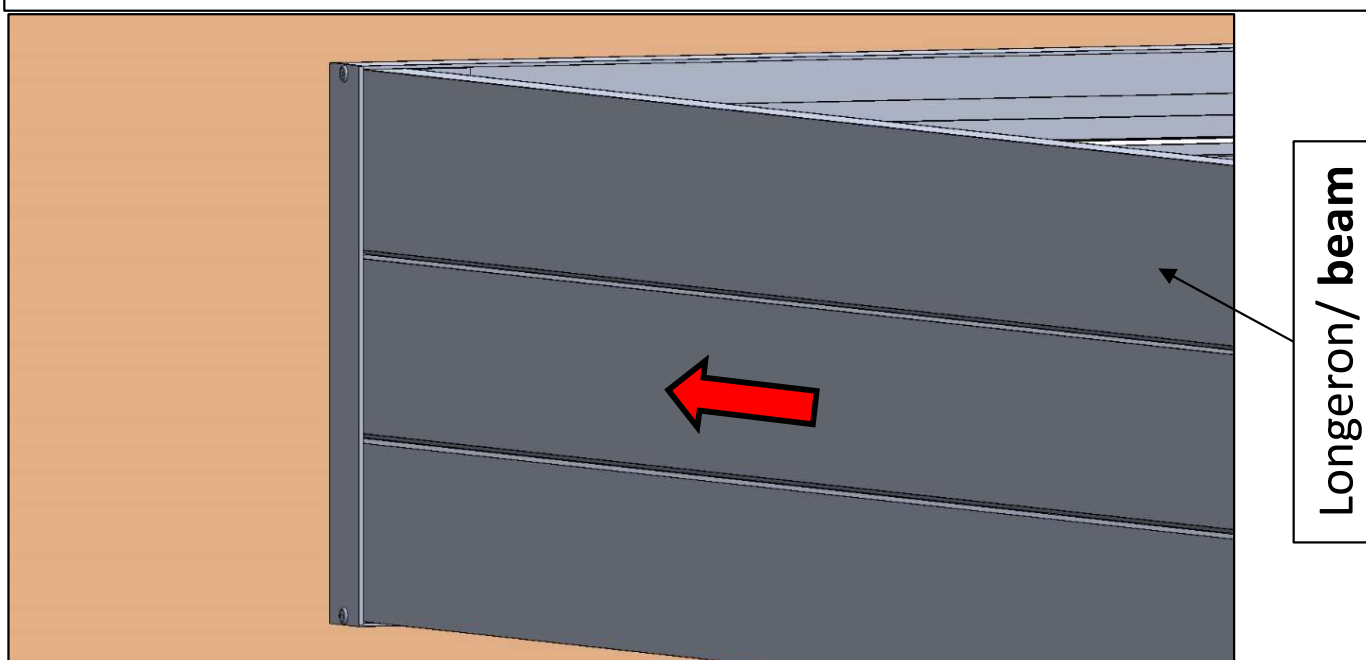
1. Montage de la structure / Mounting the structure

D. Montage des longerons latéraux / Fitting the side beams

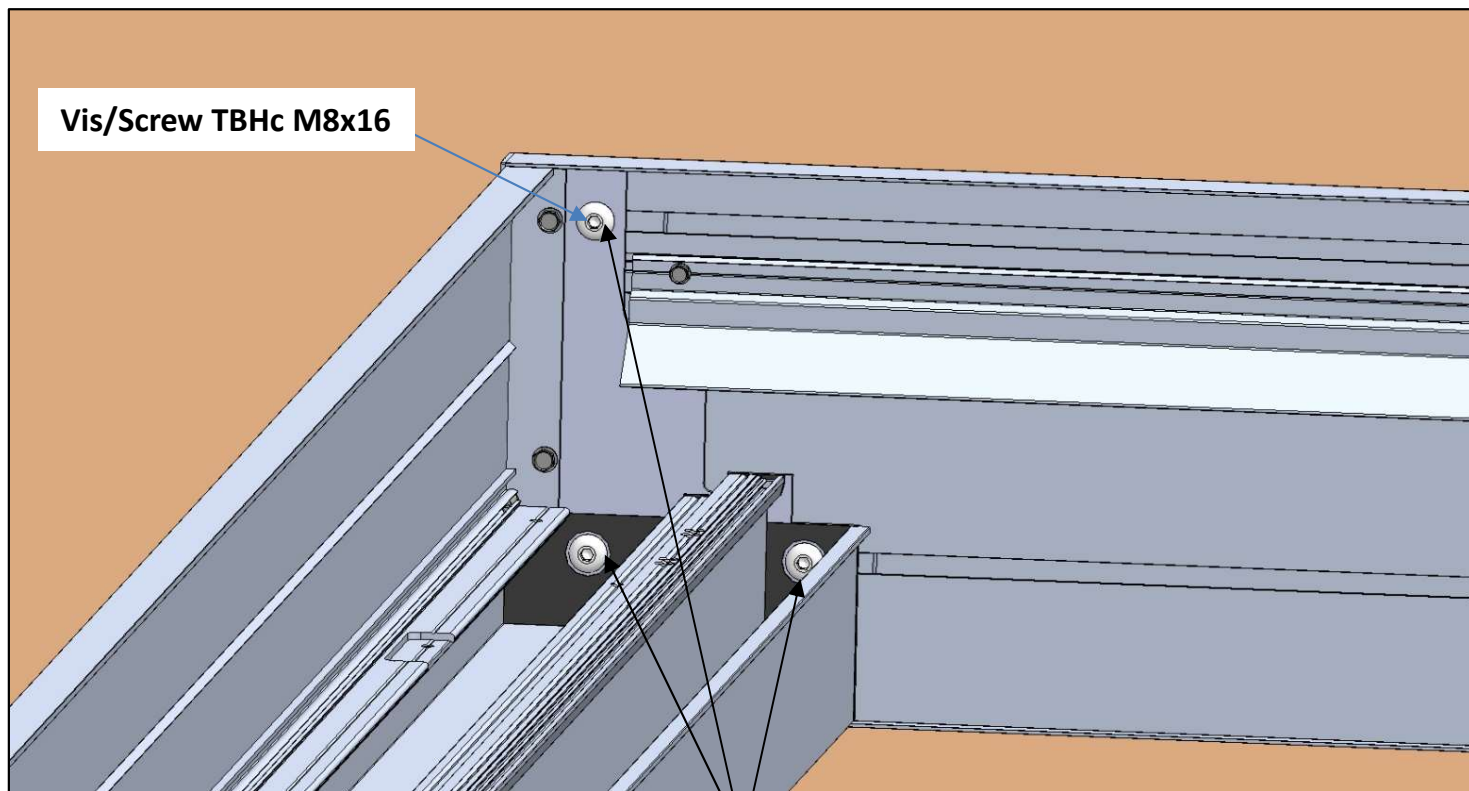


Vous allez avoir besoin d'un élévateur pour fixer les longerons sur les pieds ainsi qu'à la partie fixée au mur.
You'll need a portable lift to attach the beams to the legs and to the part fixed to the wall.

Après avoir élevé le longeron, faites-le glisser dans la partie qui est fixée au mur.
After raising the beam, slide it into the part that is fixed to the wall.

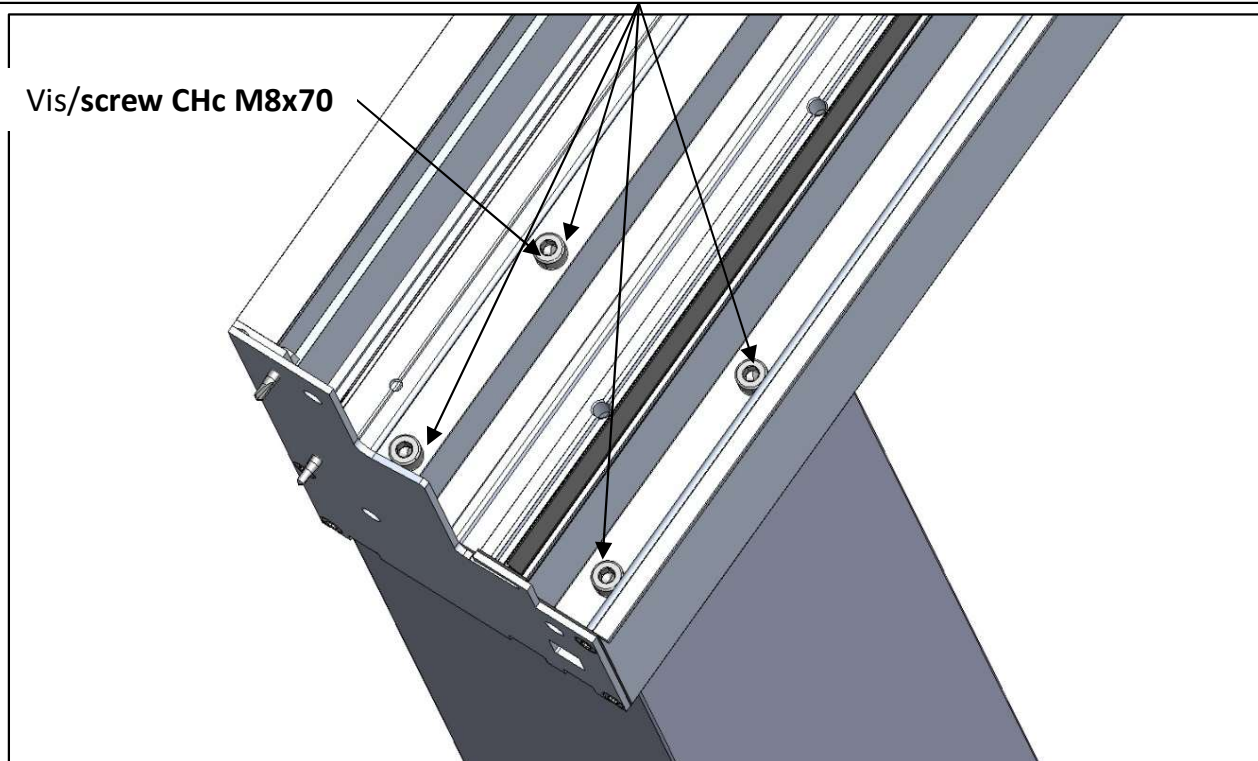


I) **CLASS-E 400**
 1. Montage de la structure / **Mounting the structure**
 D. Montage des longerons latéraux / **Mounting the side beams**



Une fois le longeron inséré dans la partie murale, vissez-le à cette partie à l'aide de 3 vis. Elles doivent se visser dans les 3 petites pièces que vous avez insérées précédemment (voir p. 15).
 Ensuite, placez le longeron sur le pied et vissez-le au pied à l'aide de 4 vis.

**Once the side beam has been inserted into the wall section, screw it to the wall section using 3 screws. These screws must fit into the 3 small parts you inserted earlier (see p. 15).
 Next, place the beam on the foot and screw it to the foot using 4 screws.**

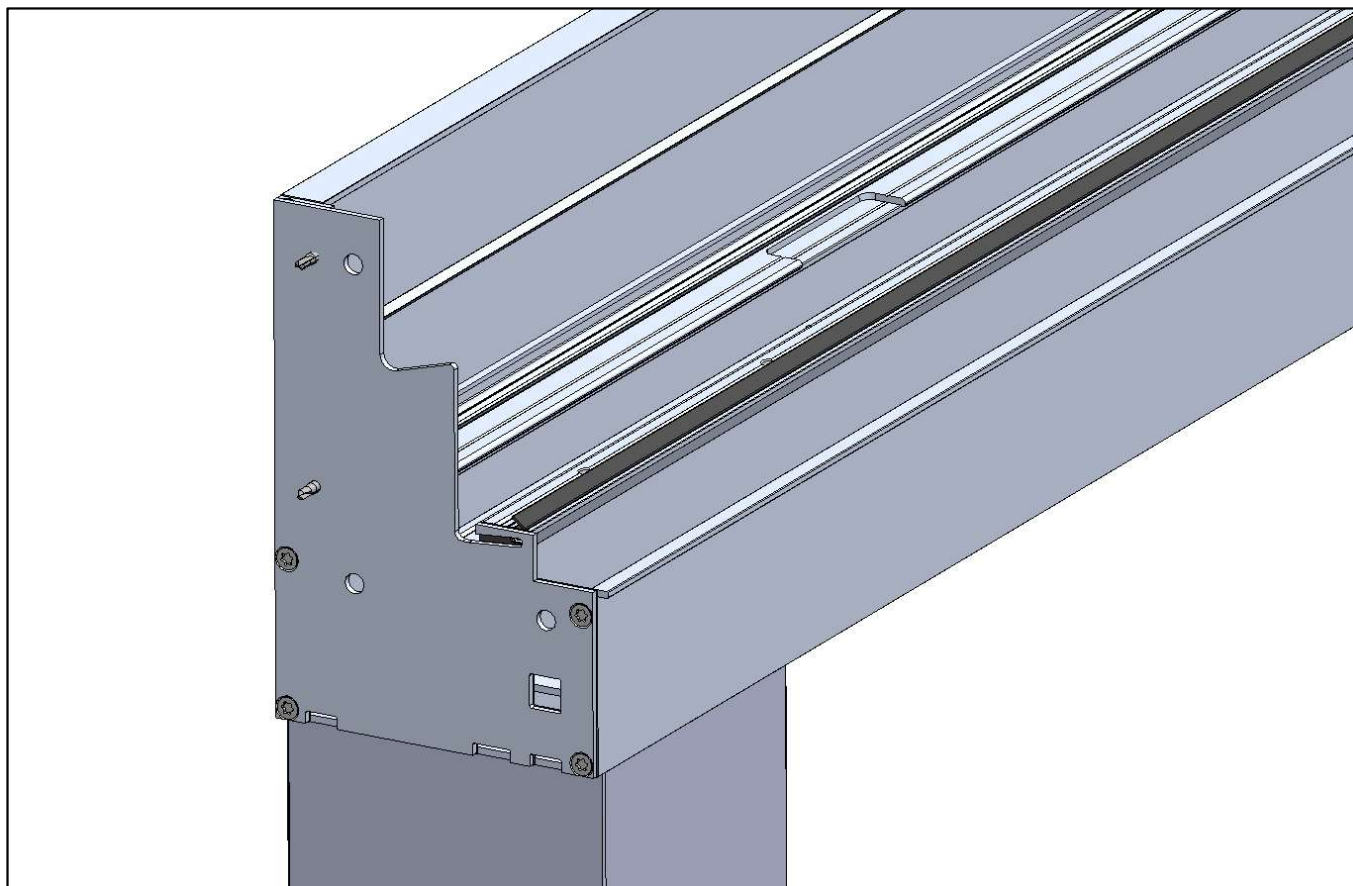


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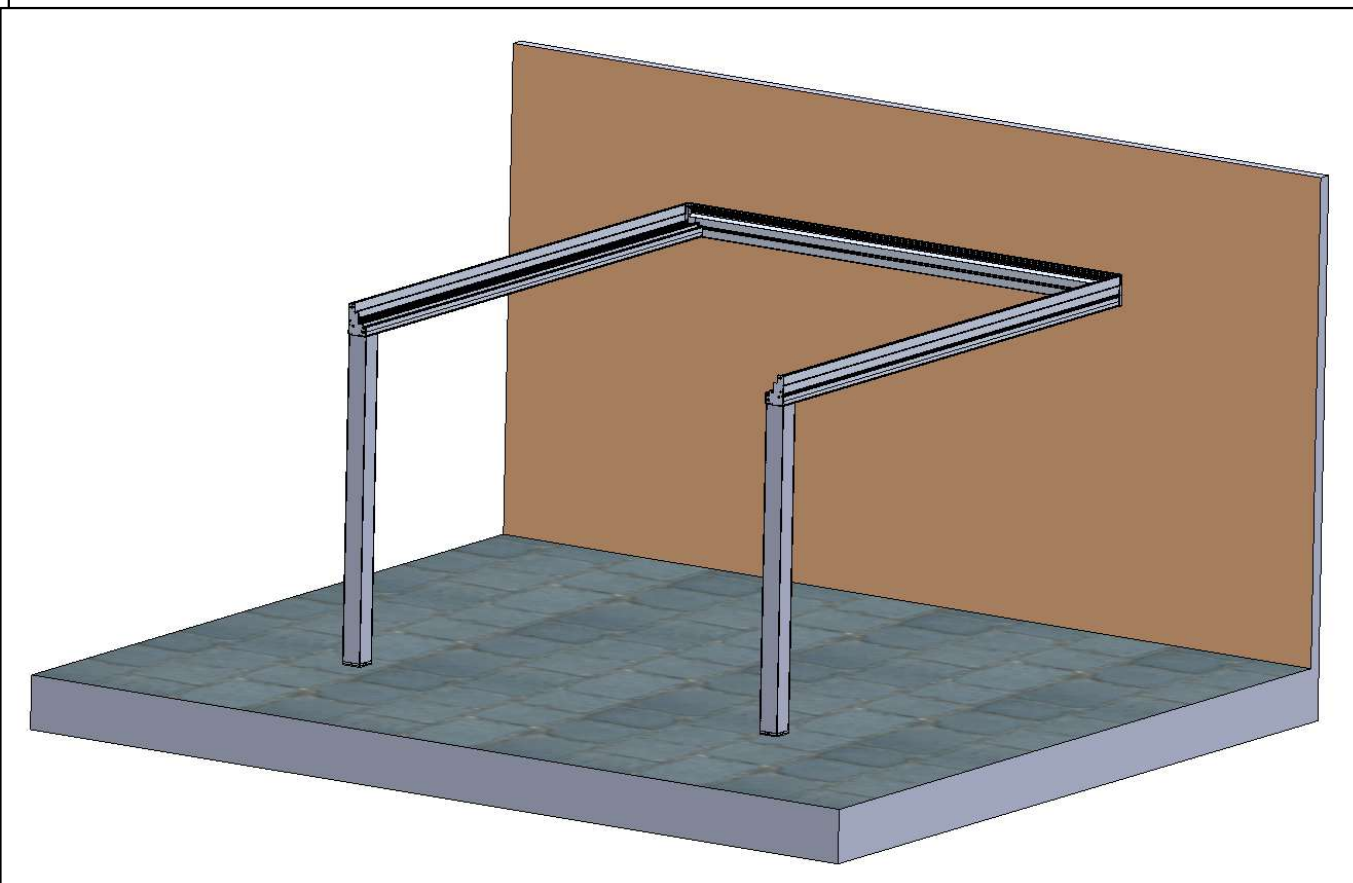
I) CLASS-E 400

1. Montage de la structure / Mounting the structure

D. Montage des longerons latéraux / Mounting the side beams



Une fois le premier longeron fixé, faites de même pour le deuxième /
Once you have fixed the first beam, do the same for the second.



Information and images are non-contactual. We reserve the right to make technical changes without notice.

I) CLASS-E 400

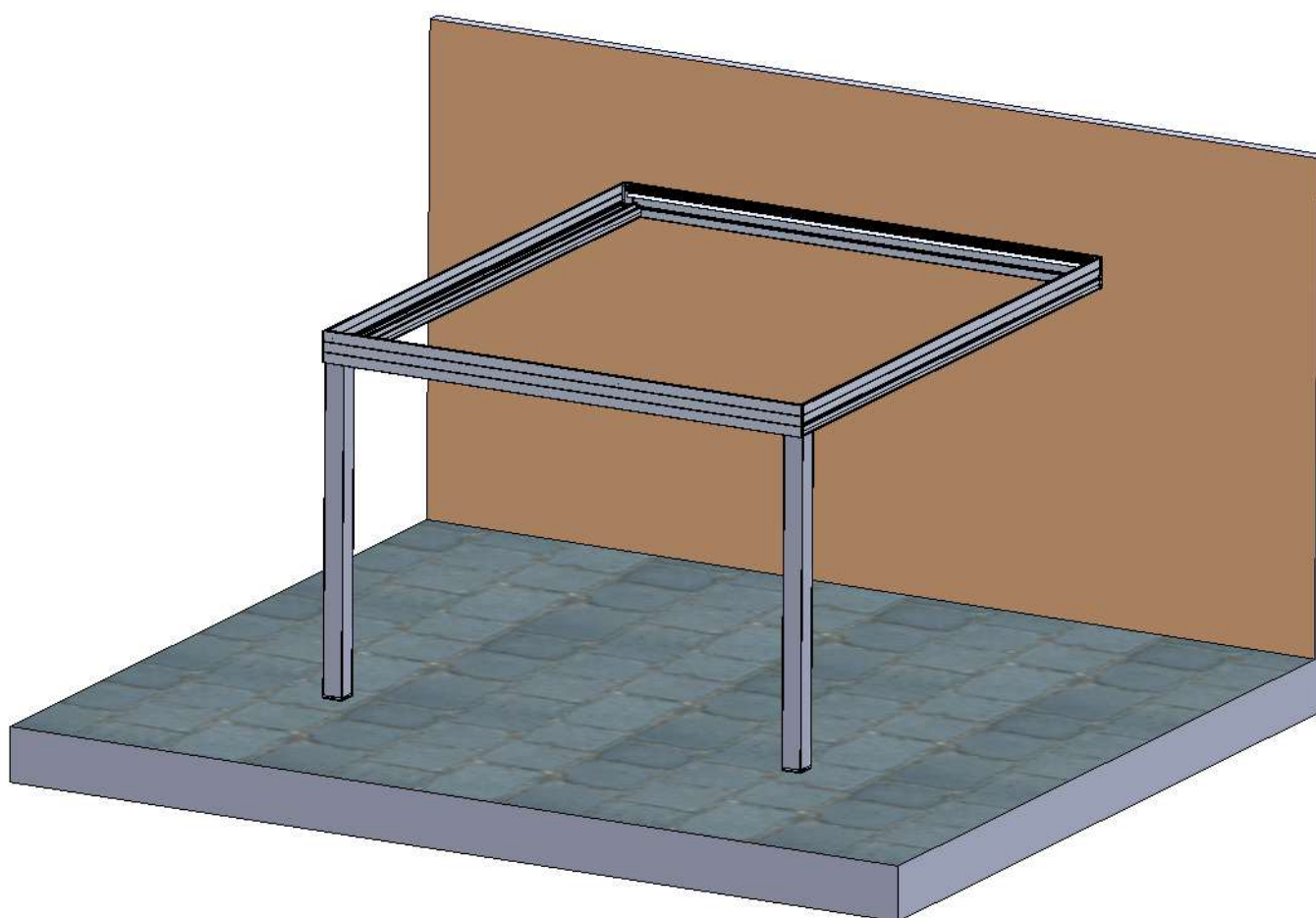
1. Montage de la structure / **Mounting the structure**

E. Montage du deuxième longeron transversal / **Fitting the second cross beam**

Maintenant, vous devez préparer le même sous-assemblage que celui qui est fixé contre le mur.
(Voir les différentes étapes en amont de cette notice)

Now you need to prepare the same sub-assembly as the one fixed to the wall. (See the various steps at the beginning of these instructions)

Attention ! Vous n'avez pas besoin de percer cette partie car elle ne va pas être fixée à un mur, mais bien aux 2 longerons latéraux.
Please note! You don't need to drill a hole in this part because it won't be fixed to a wall, but to the 2 side beams.



Vous avez maintenant terminé de monter la structure.

You have now finished assembling the structure.

Si votre CLASS-E 400 est en îlot, et non en façade, vous avez juste à fixer les 4 pieds au sol, puis y visser les longerons au-dessus ainsi que les parties allant au bout des longerons.

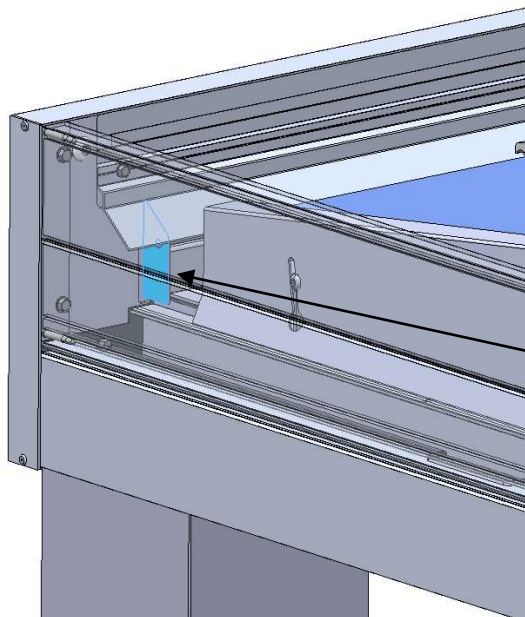
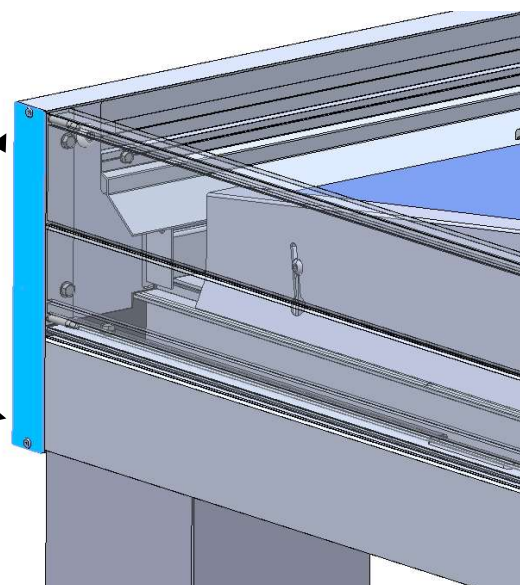
If your CLASS-E 400 is free-standing, and not a wall-mounted unit, all you have to do is fix the 4 feet to the floor, then screw the beams above and as well as the ends of the beams.

I) CLASS-E 400

1. Montage de la structure / **Mounting the structure**
 Montez les fermetures sur les supports avant et arrière /
Fit the fasteners to the front and rear brackets

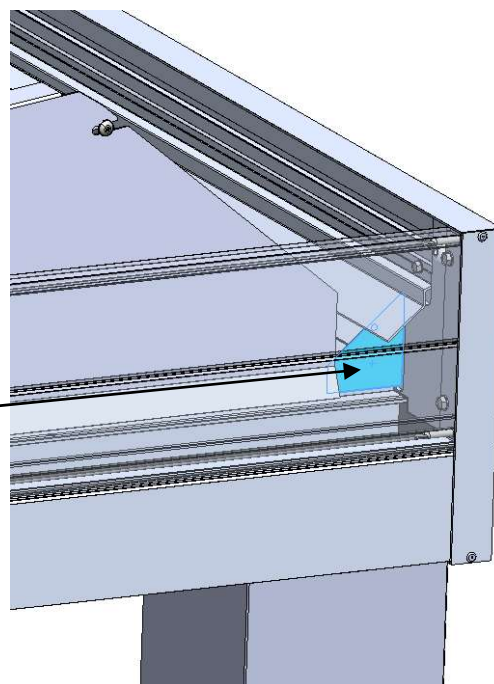
Montez les 4 fermetures
 longeron
 avec des rivets Noir 4x16

**Fit the 4 beam fasteners
 with 4x16 black rivets**



Montez les 2 fermetures support avant
 avec des rivets Noir 4x16

**Fit the 2 front support fasteners
 with 4x16 black rivets**



Montez les 2 fermetures support arrière
 avec des rivets Noir 4x16

**Fit the 2 rear support fasteners
 with 4x16 black rivets**

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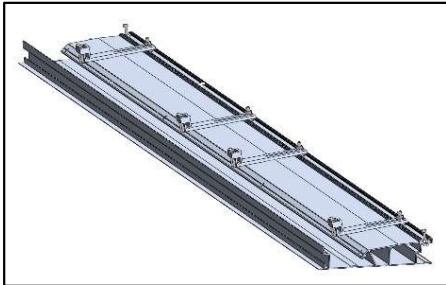
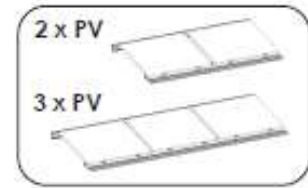
CLASS-E 400

I)

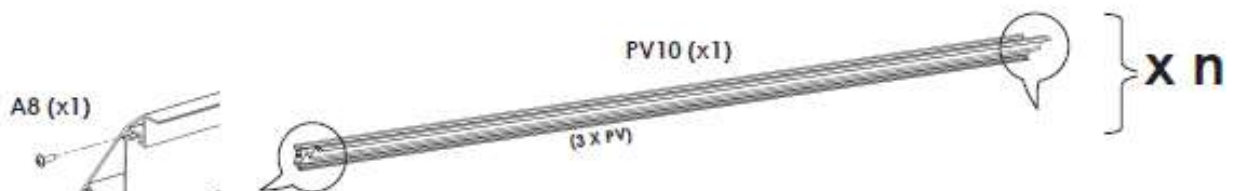
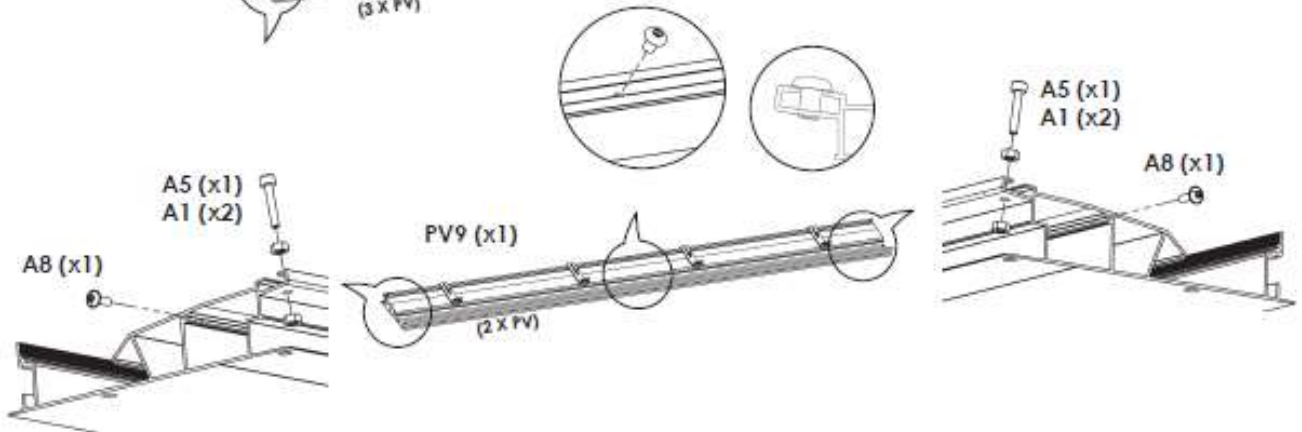
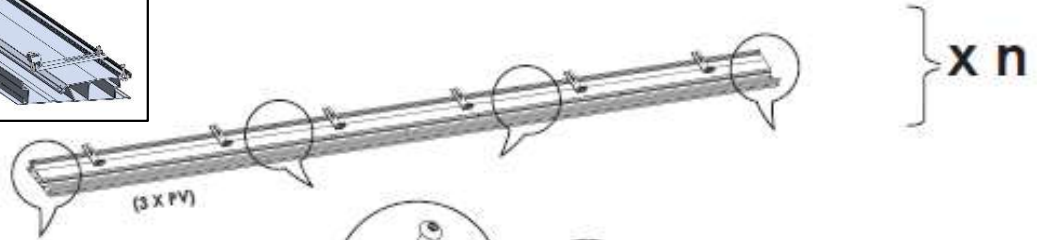
2. Montage de la toiture / Mounting the roof

A. Préparation et assemblage des grandes traverses /

Preparing and assembling large cross-bars



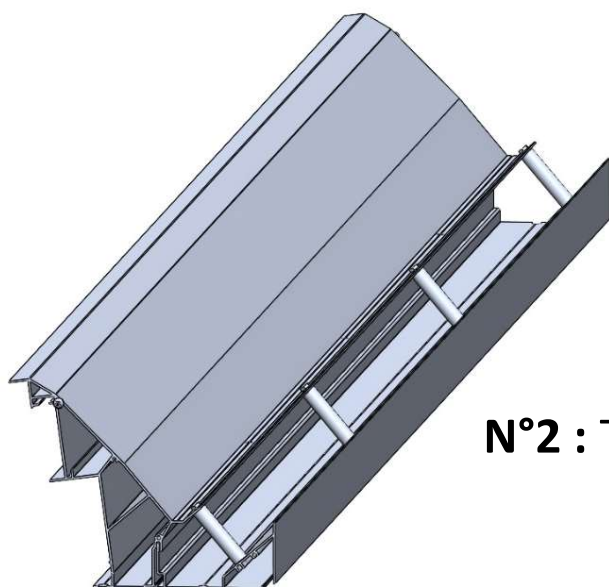
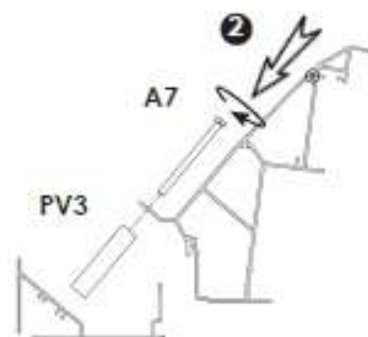
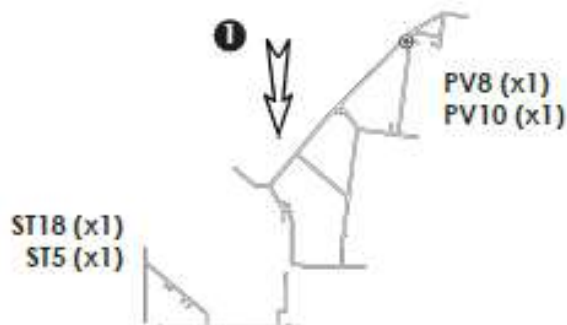
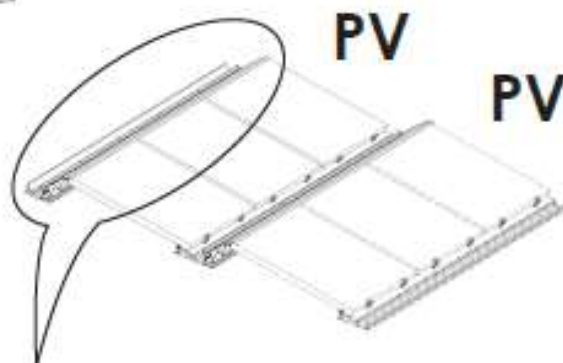
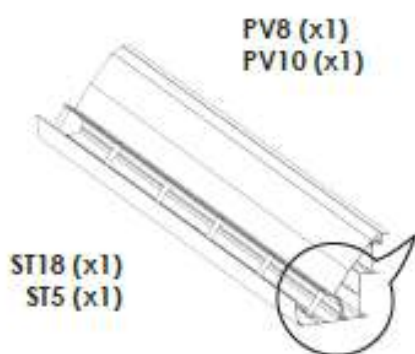
N°1 : Traverse avant / Front crossbar



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I) CLASS-E 400

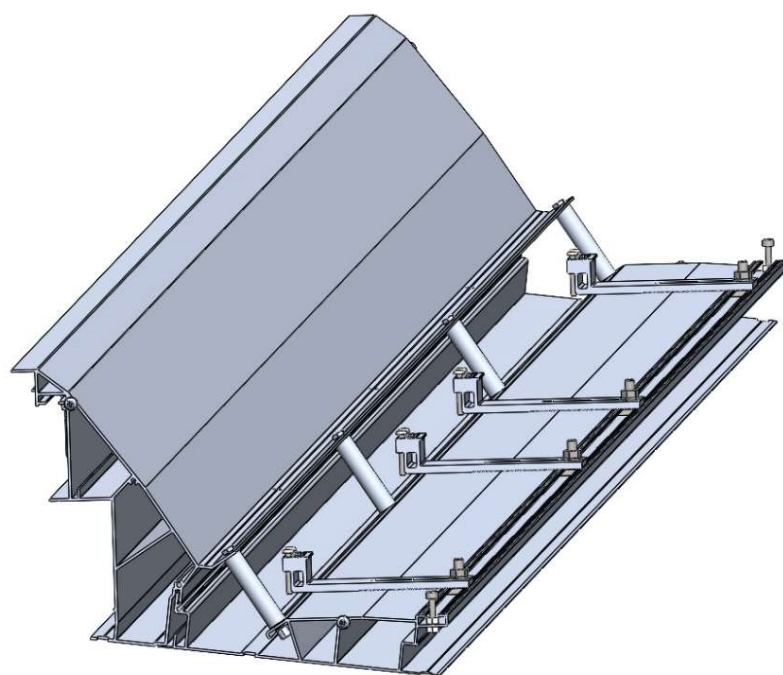
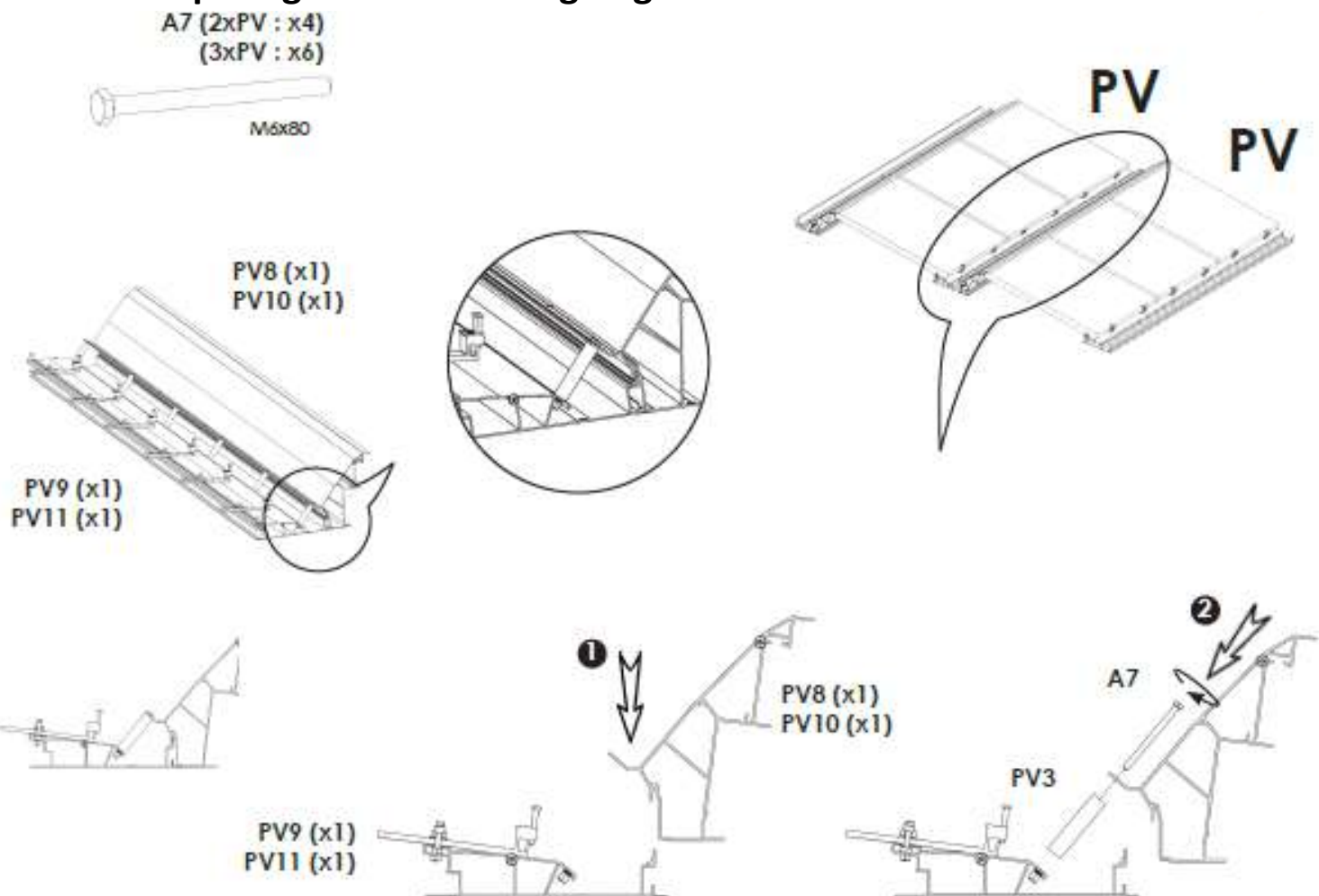
- 2. Montage de la toiture / **Mounting the roof**
- A. Préparation et assemblage des grandes traverses / **Preparing and assembling large cross-bars**



N°2 : Traverse arrière / Rear crossbar

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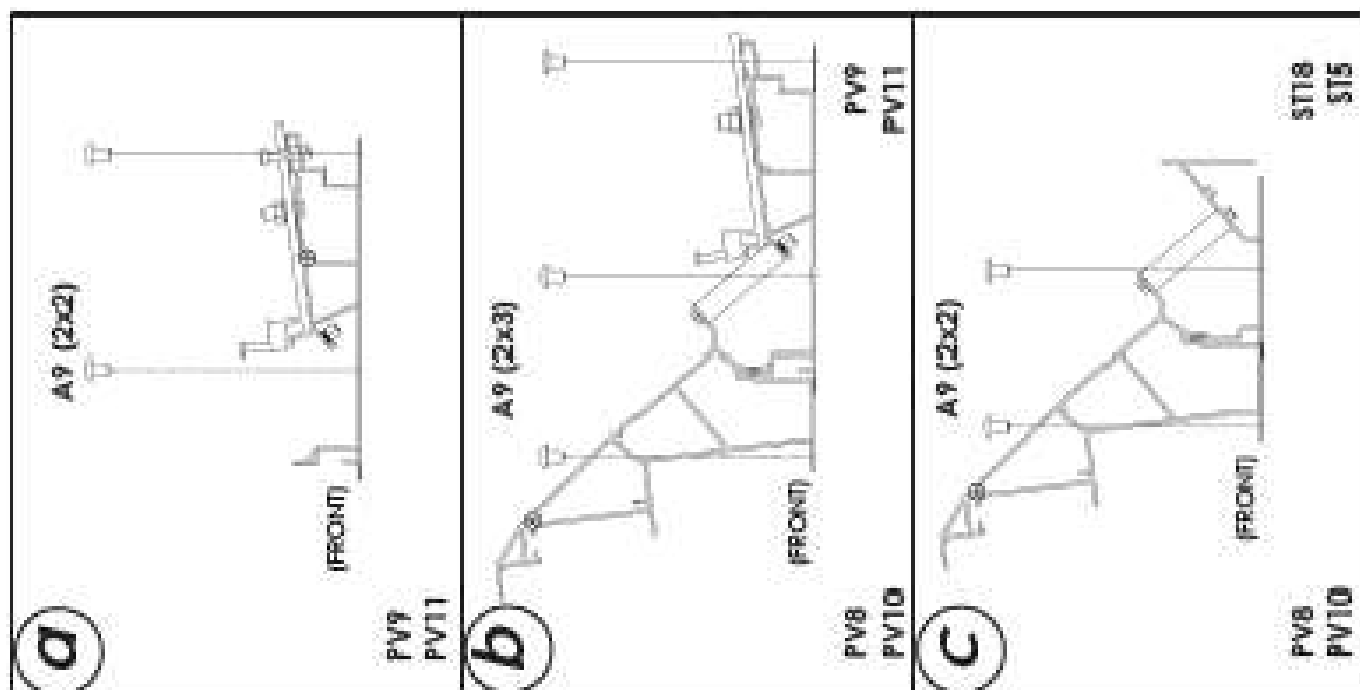
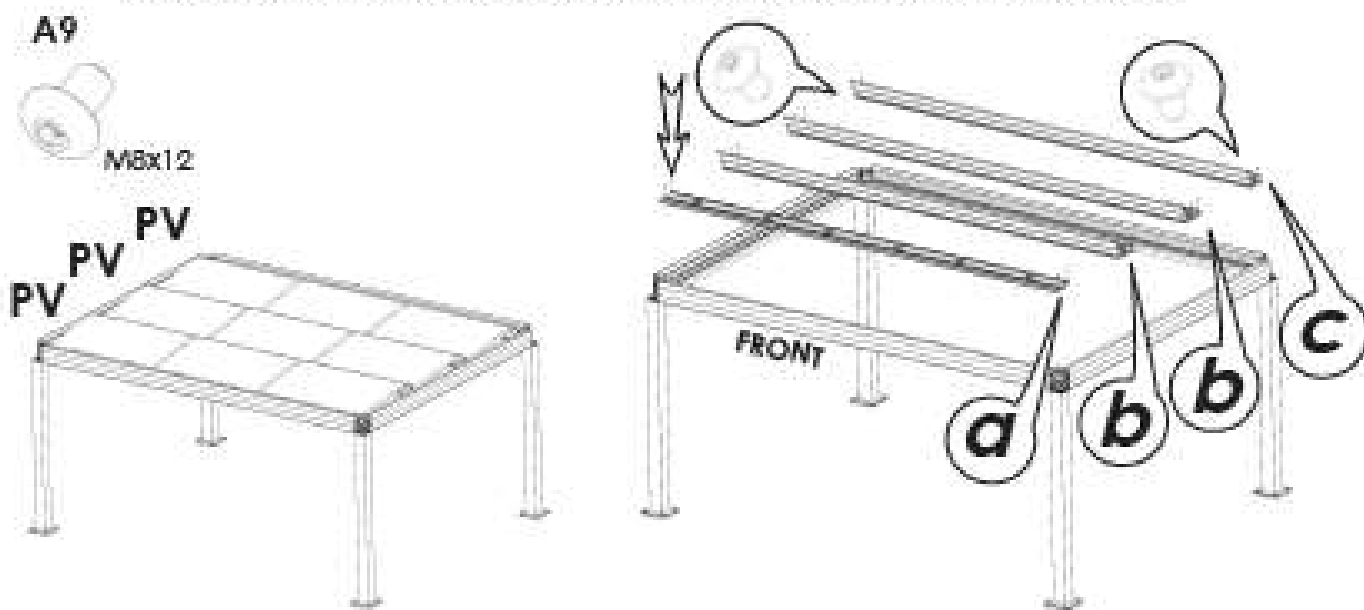
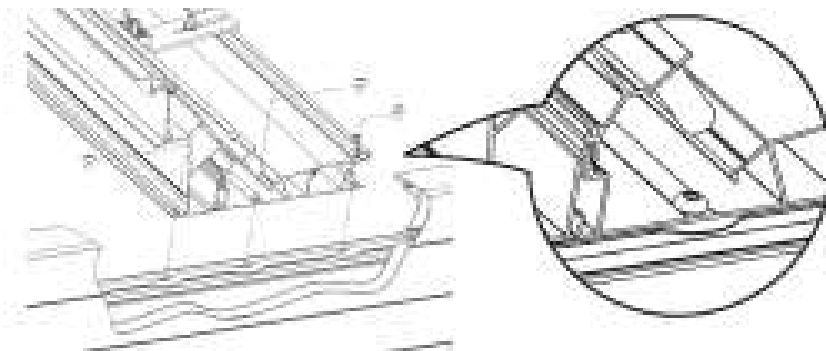
I) 2. Montage de la toiture / Mounting the roof
A. Préparation et assemblage des grandes traverses /
Preparing and assembling large cross-bars



N° 3 : Traverse centrale
Central crossbar

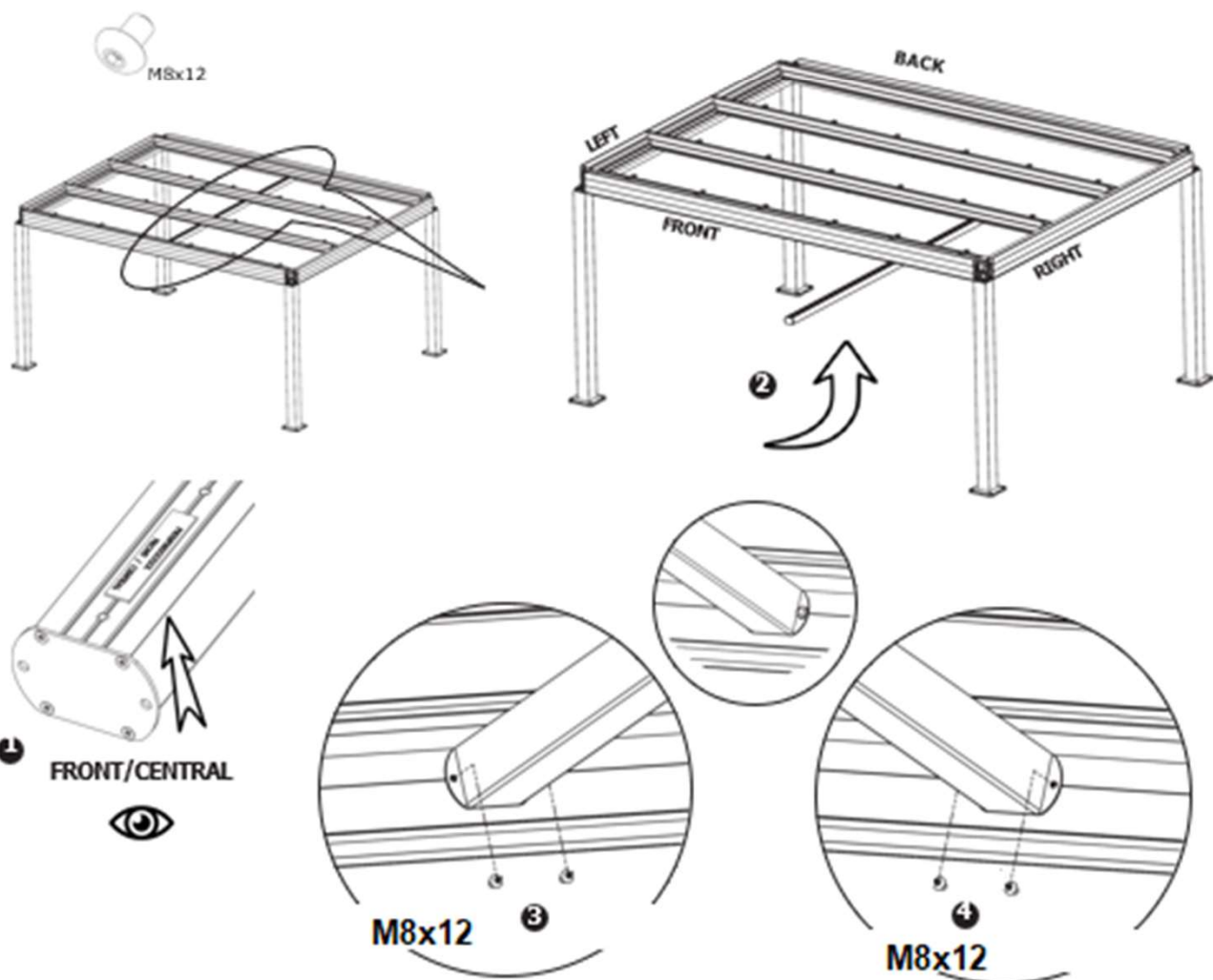
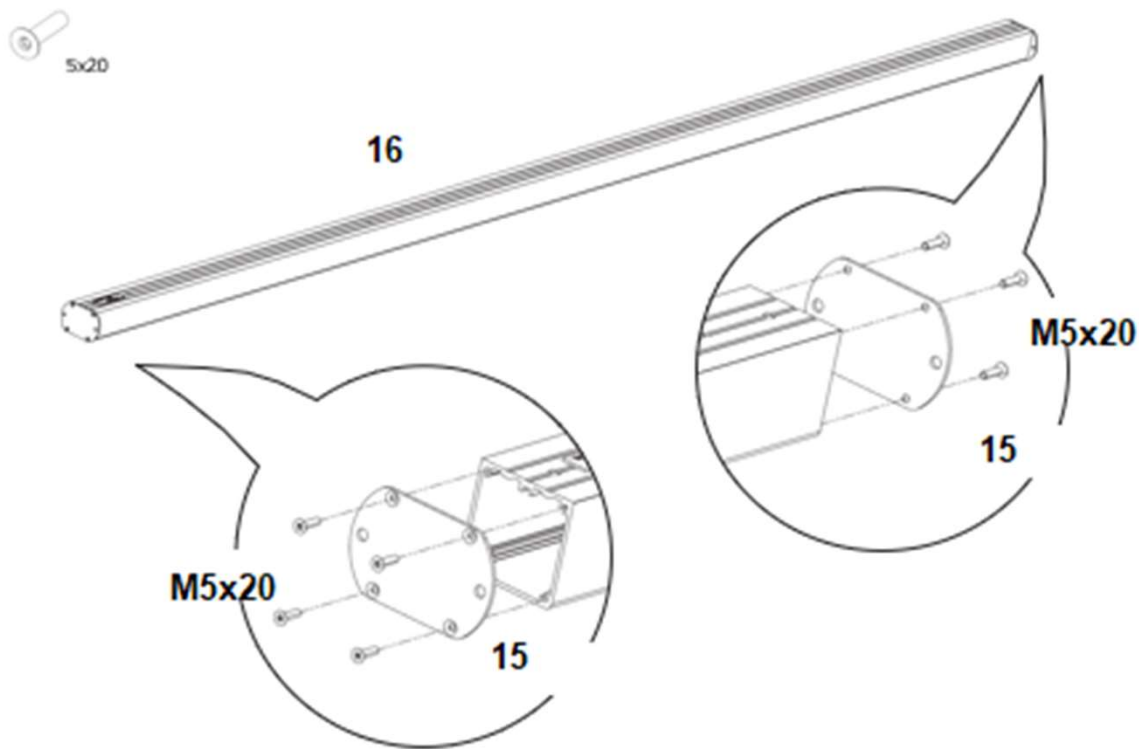
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I) CLASS-E 400
2. Montage de la toiture / Mounting of the roof
A. Préparation et assemblage des grandes traverses
Preparing and assembling large cross-bars



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Seulement pour les modèles avec 3 panneaux sur la longueur

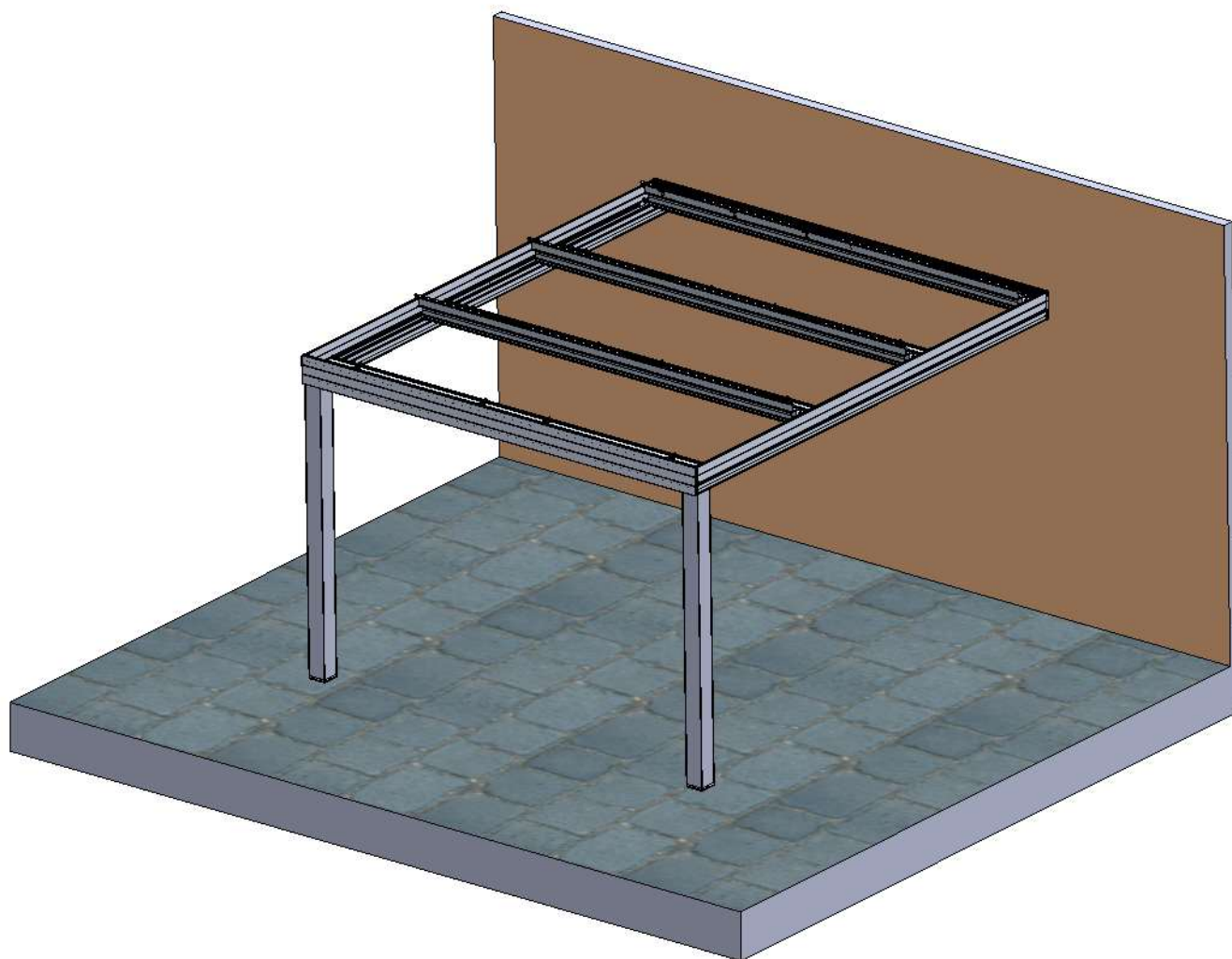


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I)

CLASS-E 400

2. Montage de la toiture / **Mounting of the roof**
- A. Préparation et assemblage des grandes traverses
Preparing and assembling large cross-bars

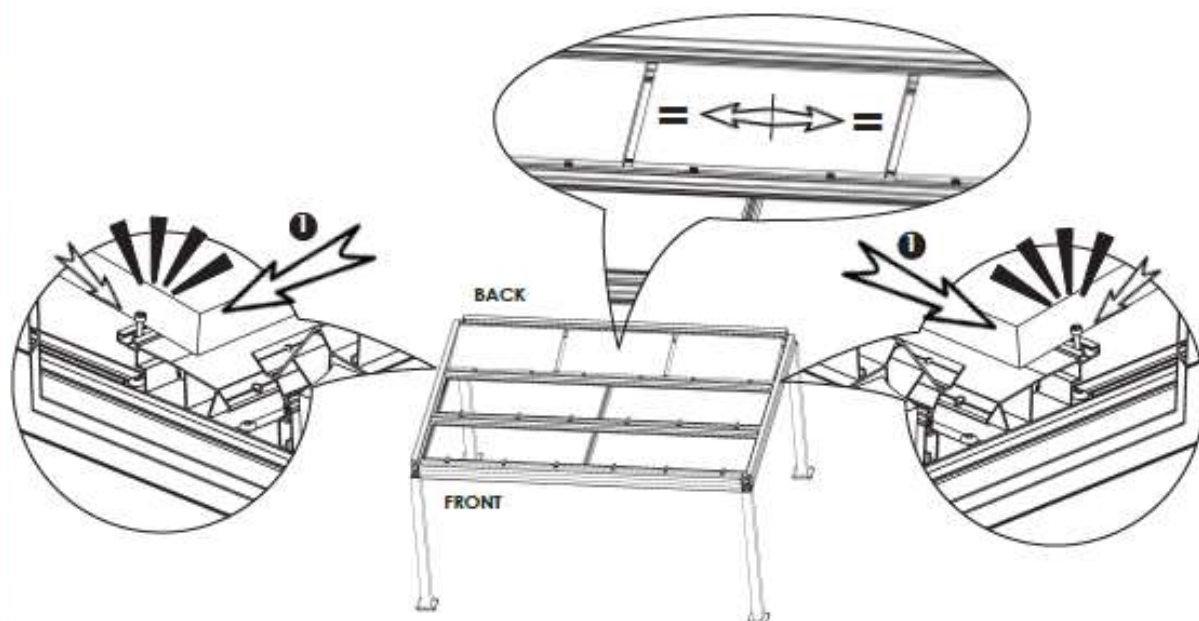
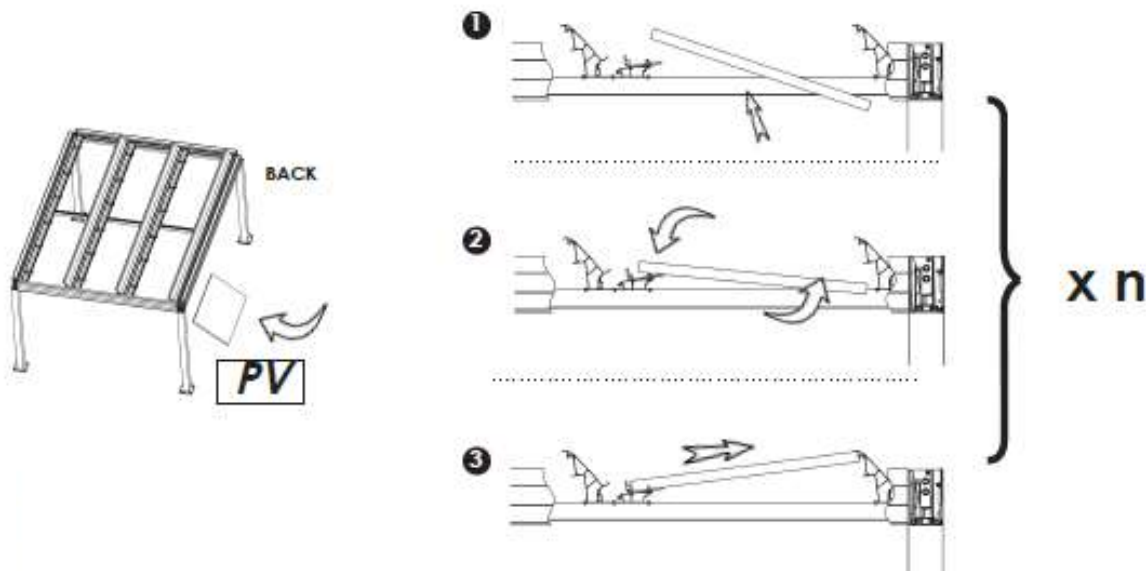
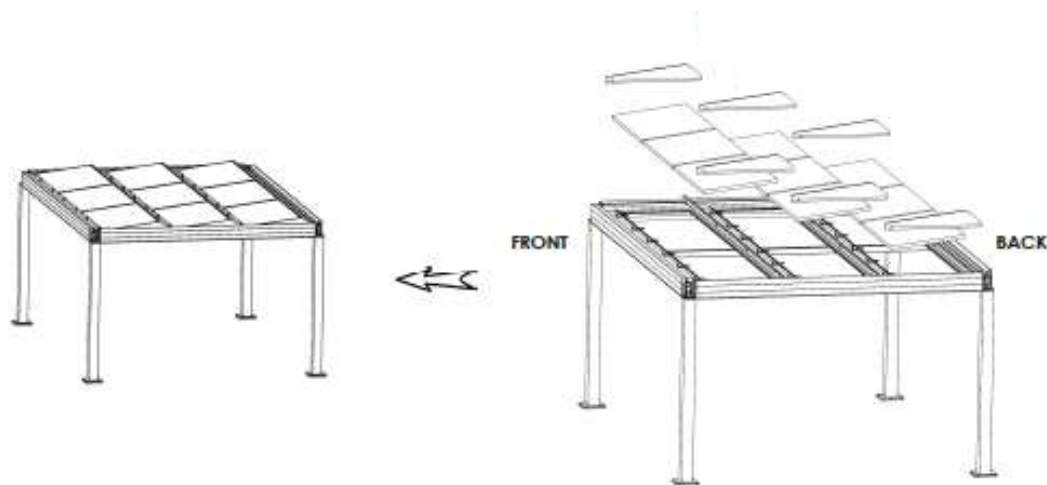


Vous devriez en être à ce résultat
You should be at this point

I) CLASS-E 400

2. Montage de la toiture / Mounting of the roof

B. Montage des modules photovoltaïques / Mounting photovoltaic modules

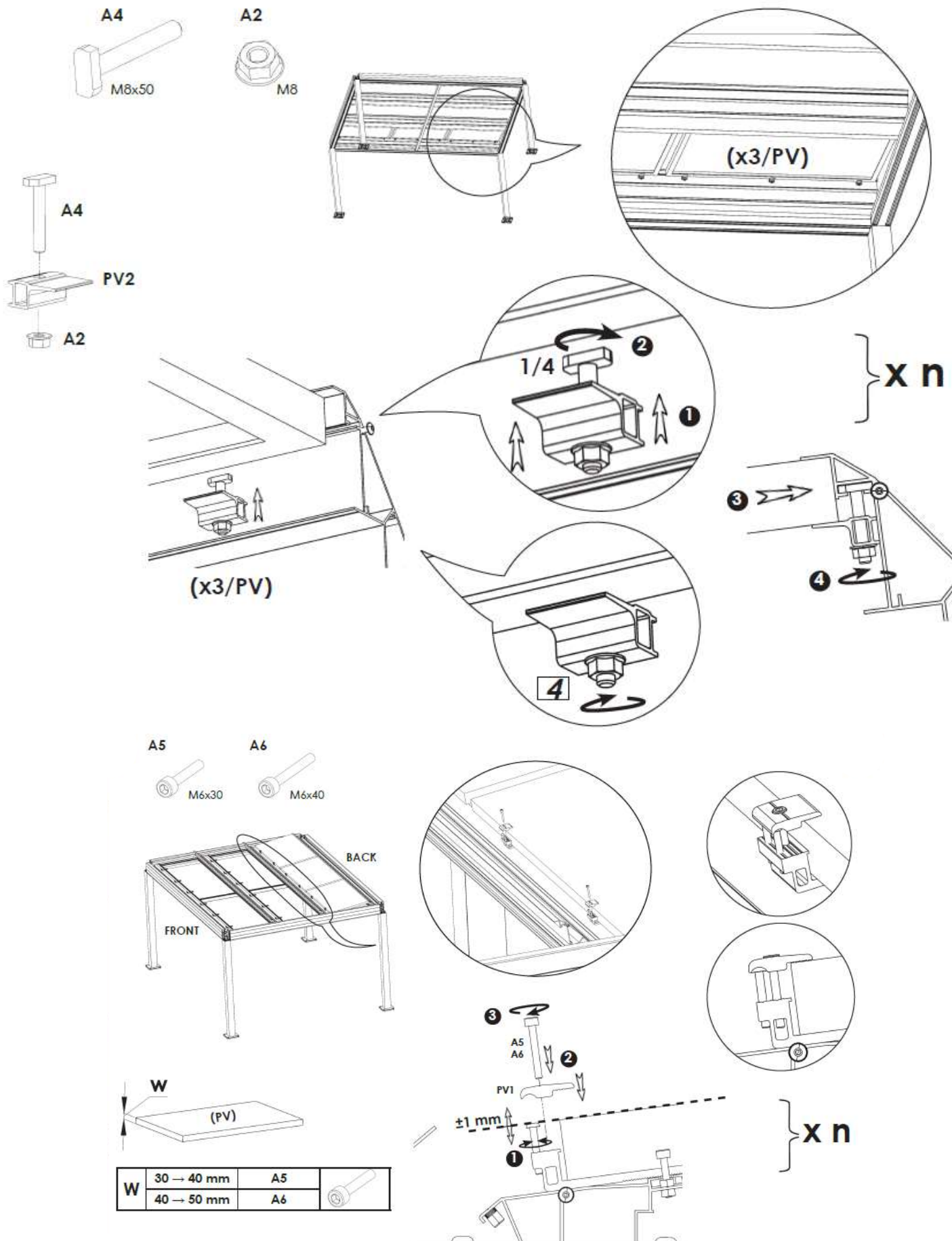


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I) CLASS-E 400

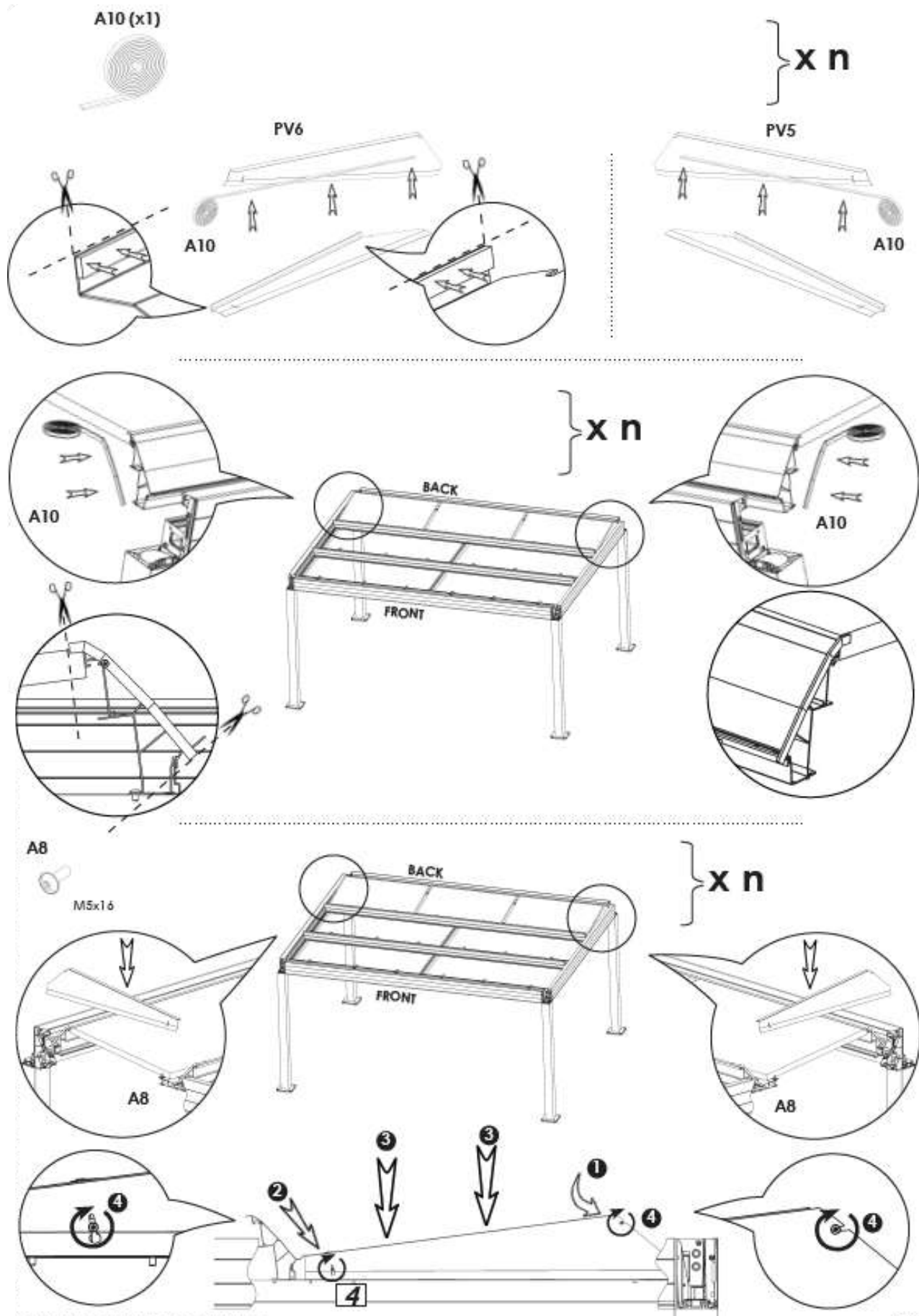
2. Montage de la toiture / Mounting of the roof

B. Montage des modules photovoltaïques / Mounting photovoltaic modules



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I) CLASS-E 400
2. Montage de la toiture / Mounting of the roof
C. Montage des capots / Fitting the covers



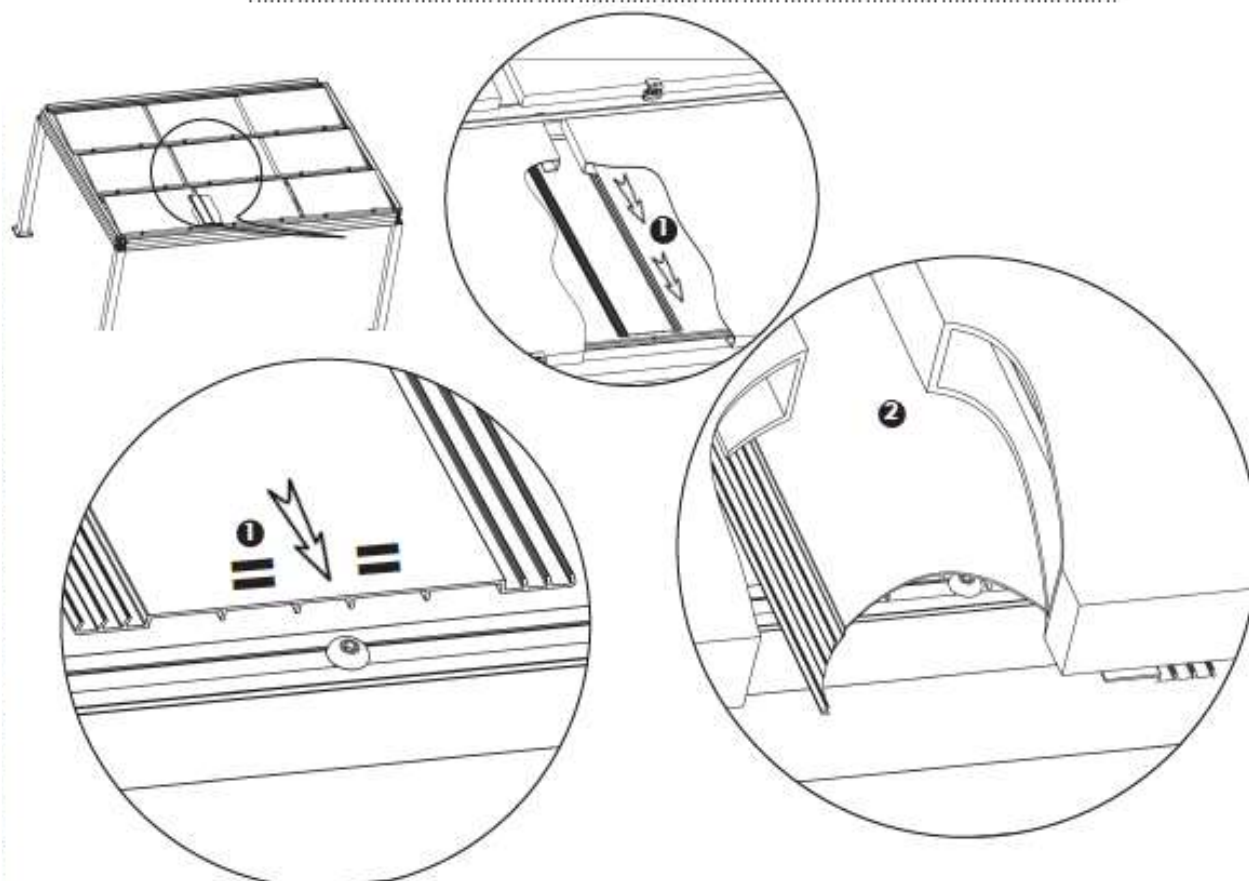
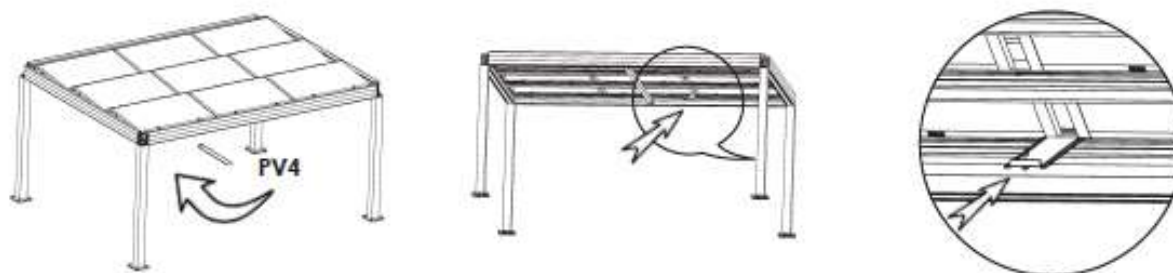
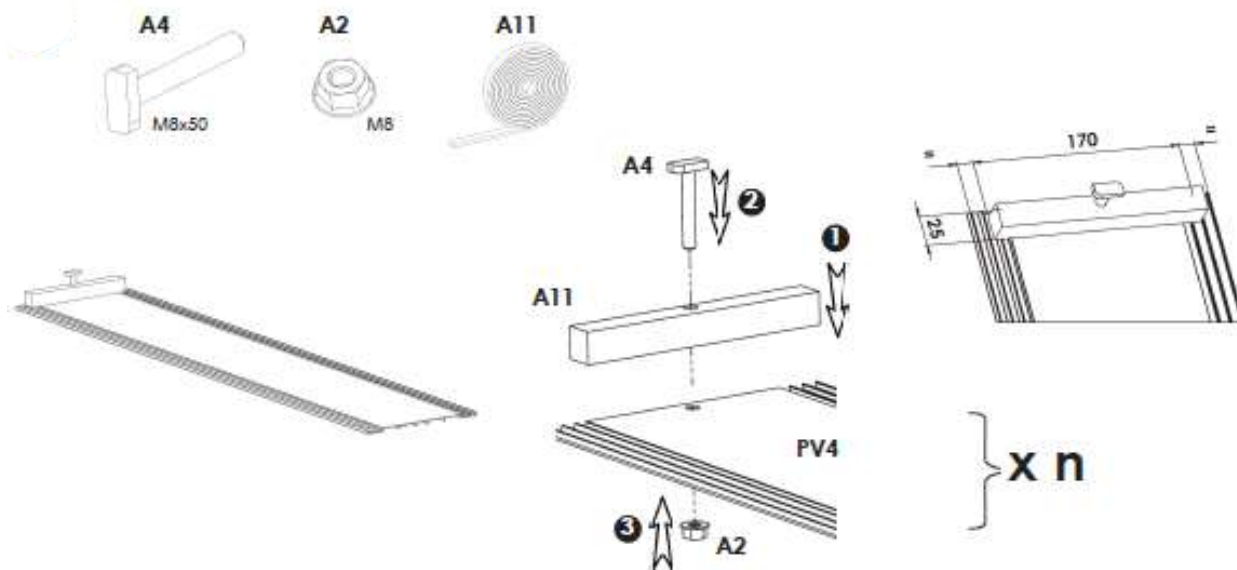
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I)

CLASS-E 400

2. Montage de la toiture / **Mounting of the roof**

C. Montage des capots / **Fitting the covers**



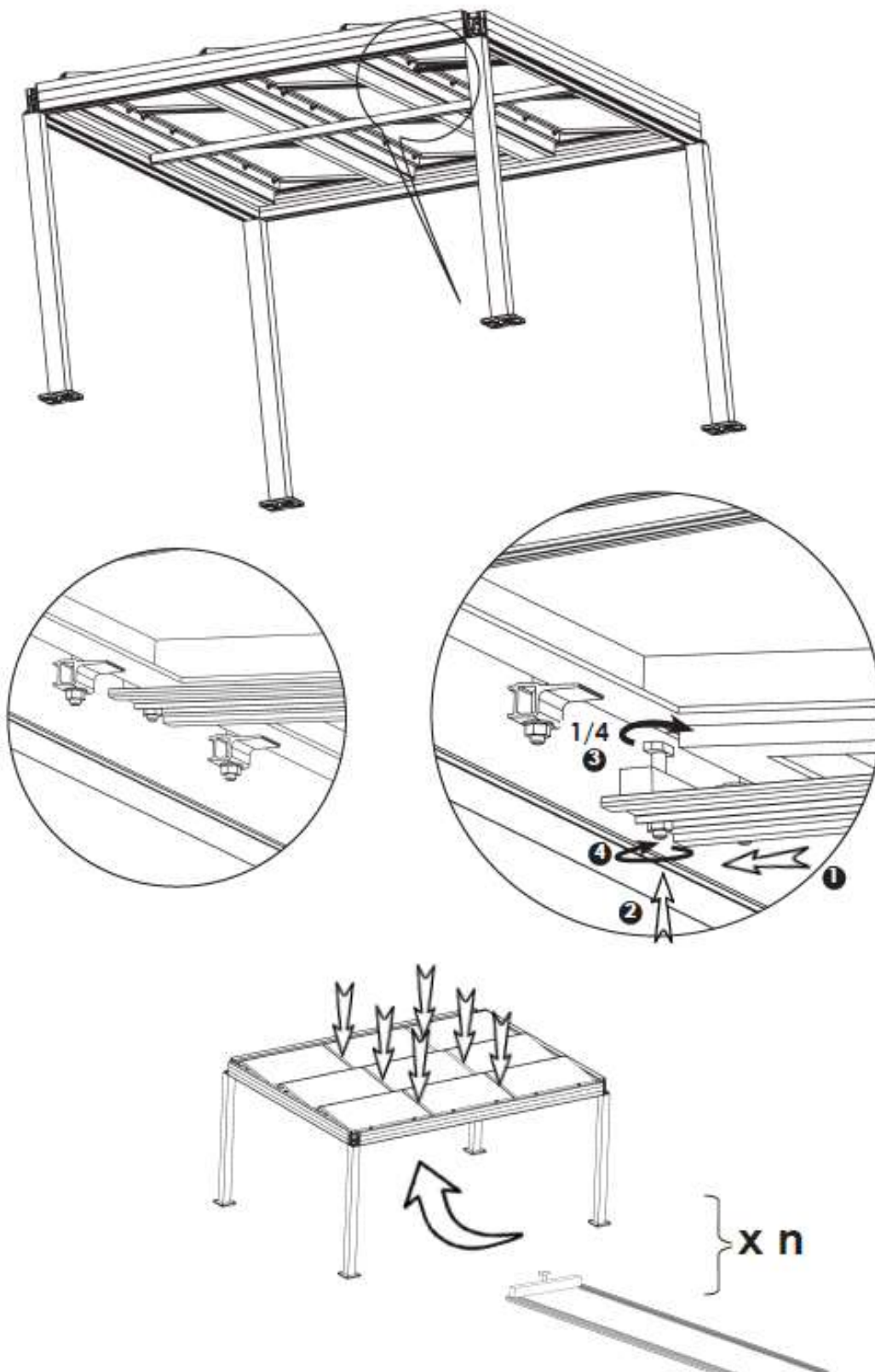
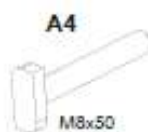
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I)

CLASS-E 400

2. Montage de la toiture / **Mounting of the roof**

C. Montage des capots / **Fitting the covers**



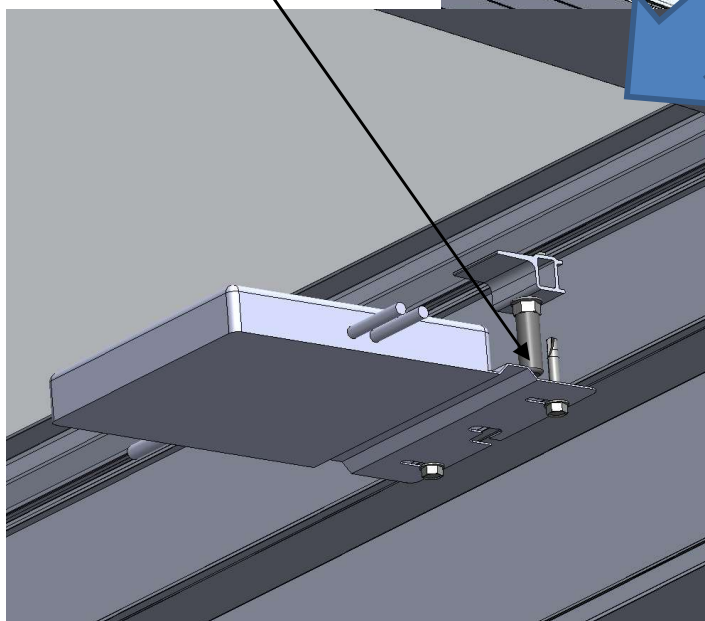
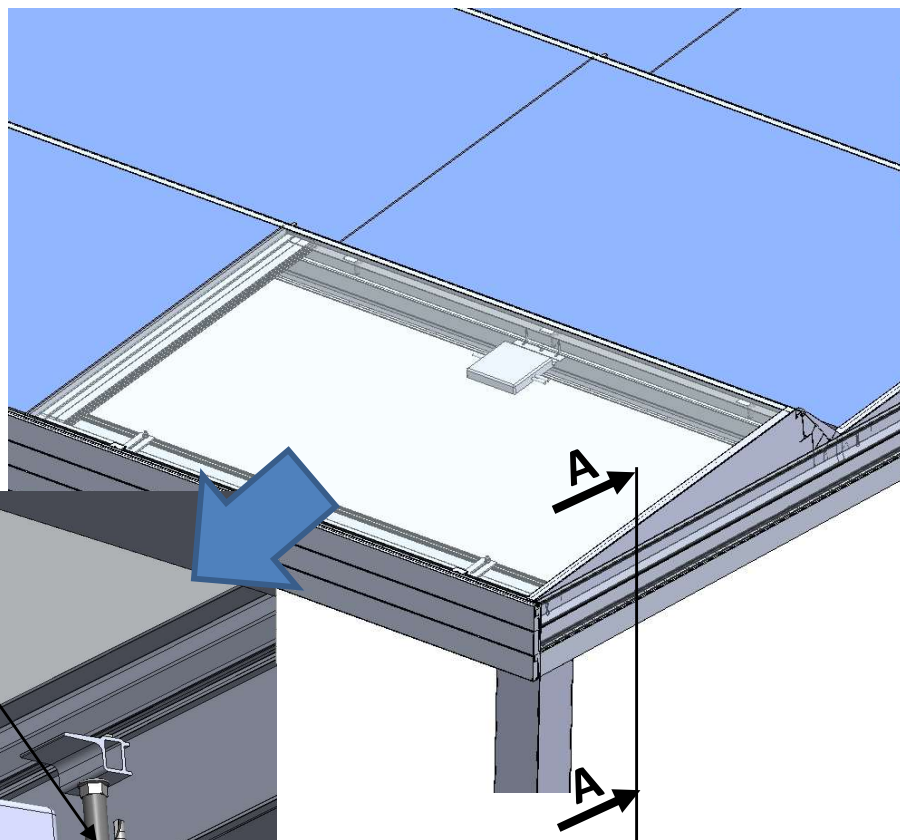
Information and images are non-contactual. We reserve the right to make technical changes without notice.

I) CLASS-E 400

3. Partie électrique / Electrical part

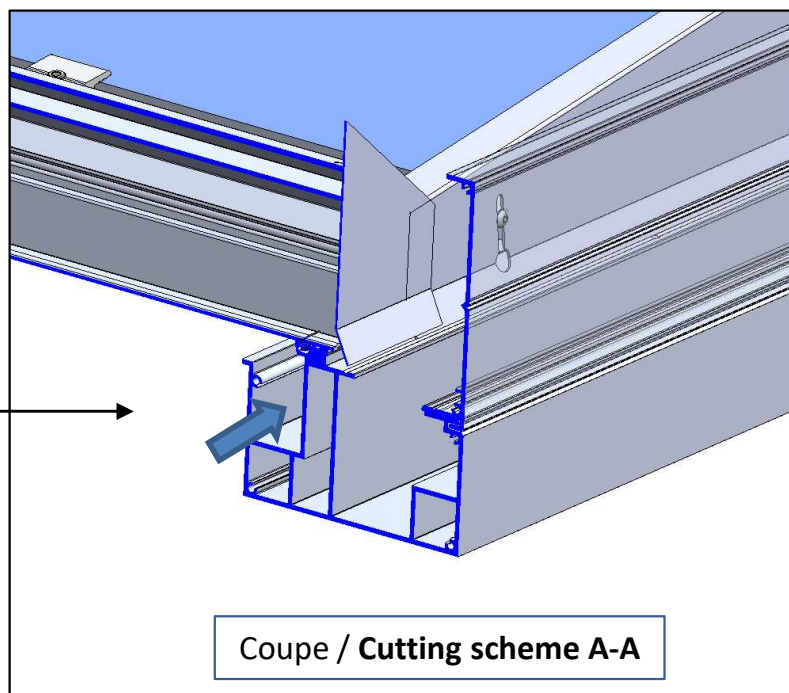
Fixez les micro-onduleurs avec des vis auto-taraudeuses de 6,3 sur le retour de forme

Secure the microinverters with 6.3" self-tapping screws on the return form



Passage des câbles d'une ligne à l'autre

Passing cables from one line to another

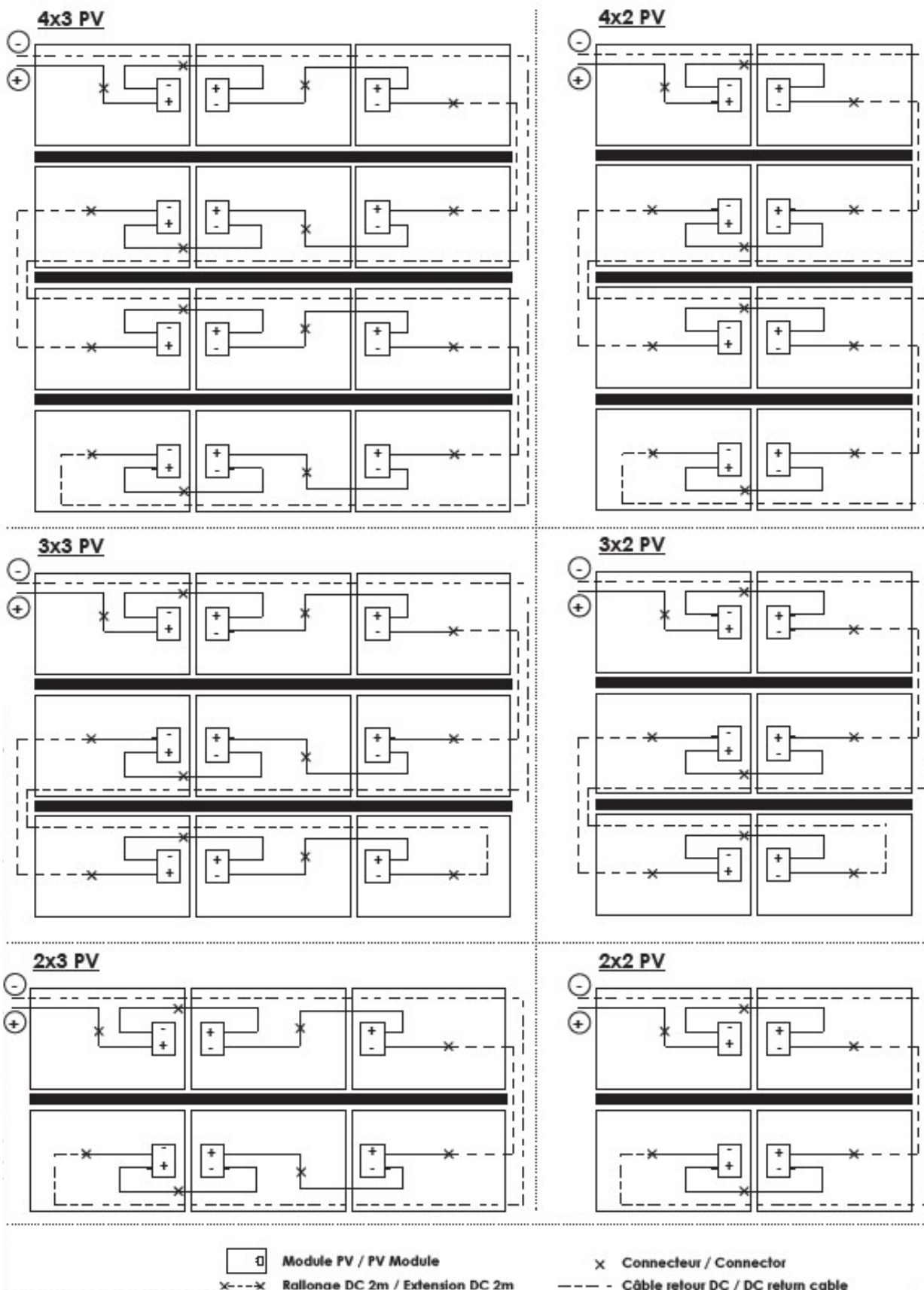


Coupe / Cutting scheme A-A

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I) CLASS-E 400

3. Partie électrique / Electrical part



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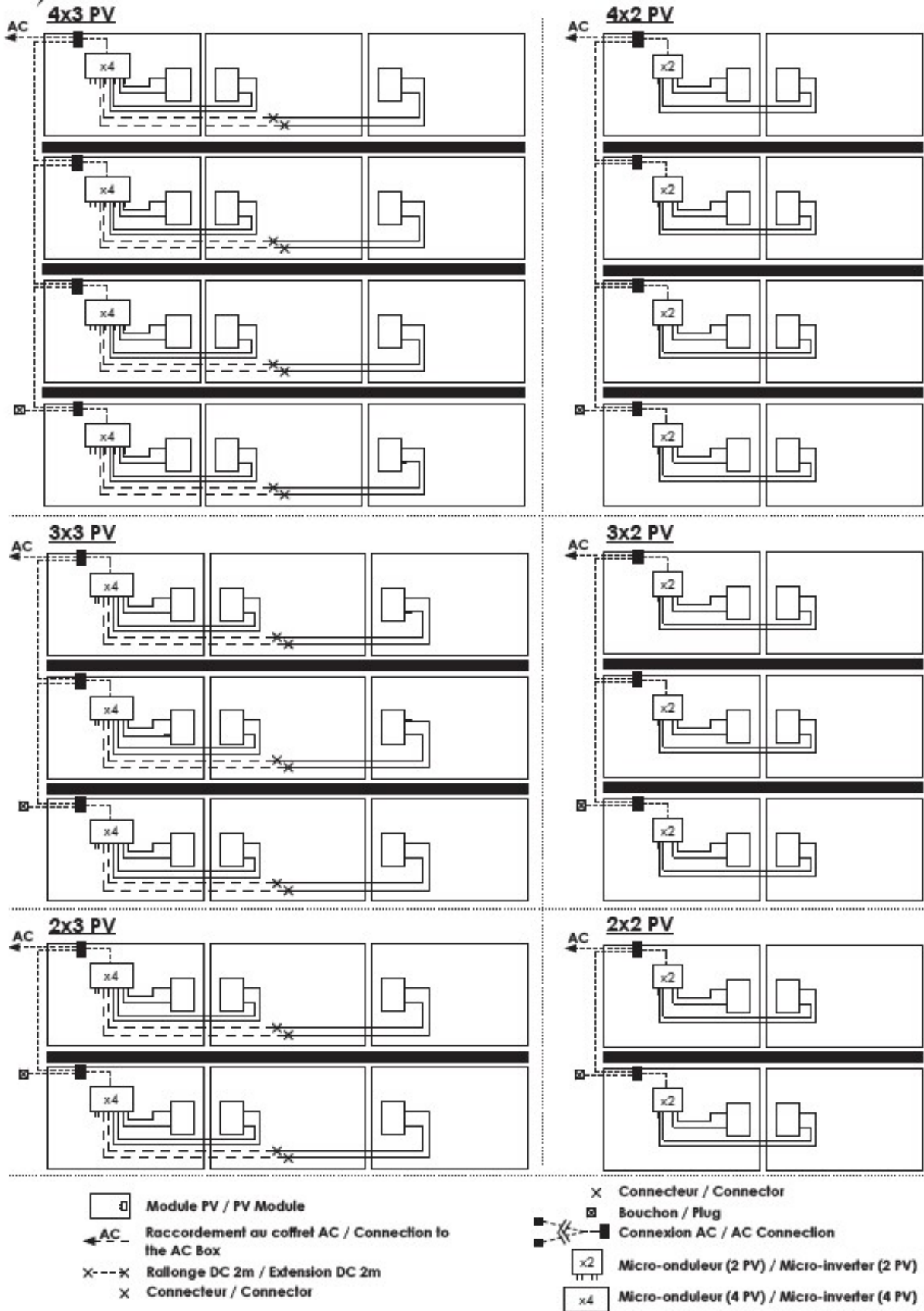
Raccorder la structure en aluminium et tous les cadres des panneaux solaires à la terre, conformément aux normes électriques en vigueur dans le pays
 Connect the aluminium structure and all the frames of the solar panels to earth, in accordance with the electrical standards in force in your country.

I) CLASS-E 400

3. Partie électrique / Electrical part



Micro-onduleur multiple / Multiple Micro-inverter



Raccorder la structure en aluminium et tous les cadres des panneaux solaires à la terre, conformément aux normes électriques en vigueur dans le pays
 Connect the aluminium structure and all the frames of the solar panels to earth, in accordance with the electrical standards in force in your country.

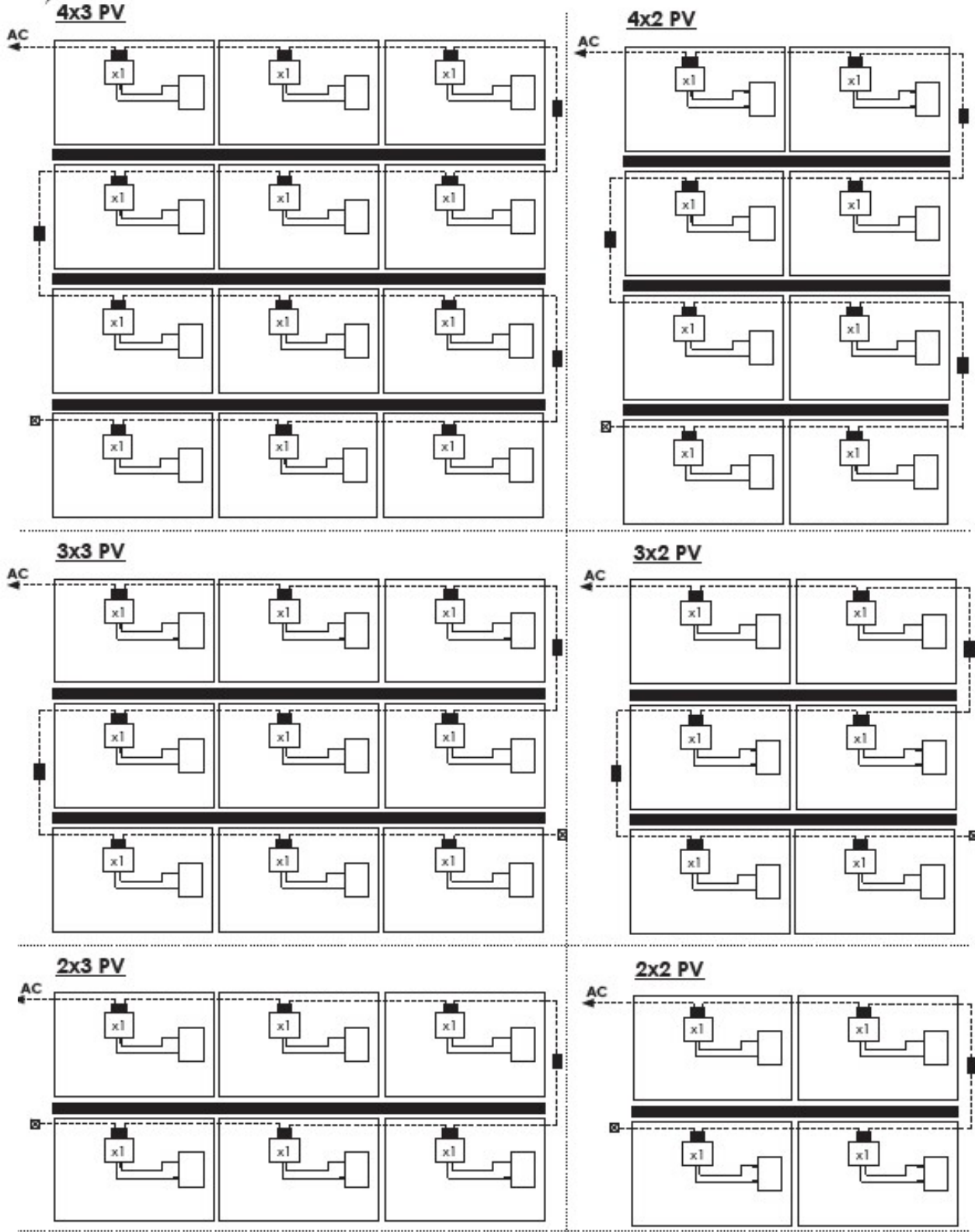
Information and images are non-actual. We reserve the right to make technical changes without notice.

I) CLASS-E 400

3. Partie électrique / Electrical part



Micro-onduleur simple / Single Micro-inverter



Module PV / PV Module
 Raccordement au coffret AC / Connection to the AC Box
 Rallonge DC 2m / Extension DC 2m

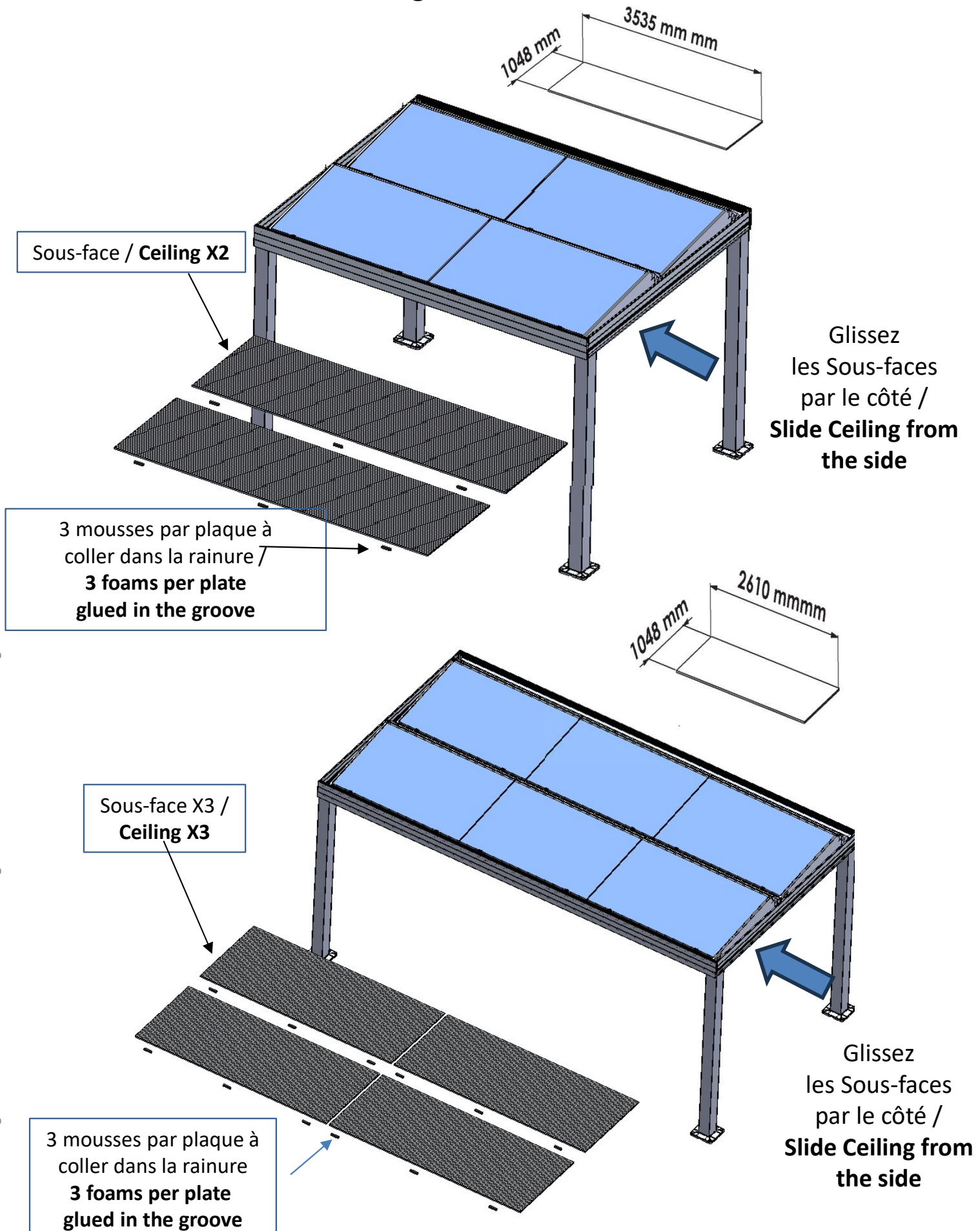
Connecteur / Connector
 Bouchon / Plug
 Connexion AC / AC Connection
 Micro-onduleur / Micro-inverter (1 PV)

Raccorder la structure en aluminium et tous les cadres des panneaux solaires à la terre, conformément aux normes électriques en vigueur dans le pays
 Connect the aluminium structure and all the frames of the solar panels to earth, in accordance with the electrical standards in force in your country.

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I) CLASS-E 400

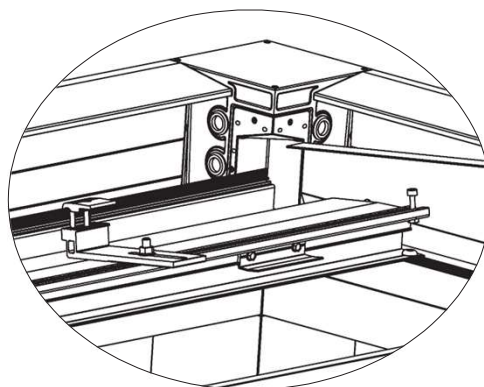
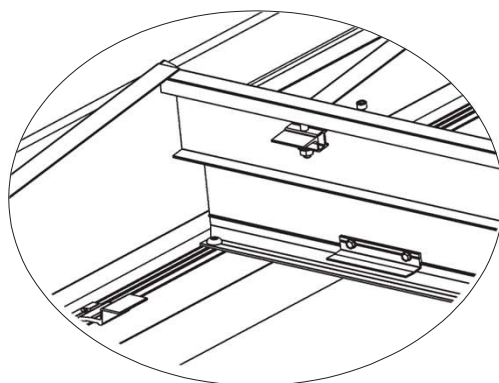
4. Pose des Sous-faces / Ceiling installation



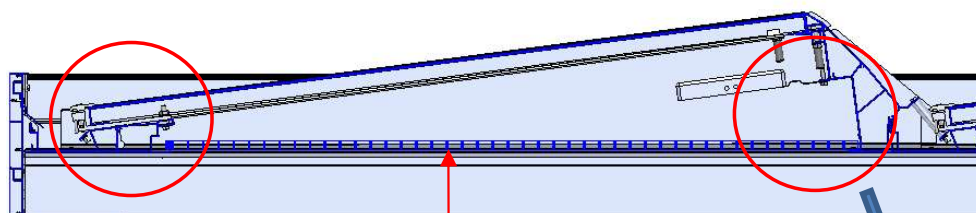
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I) CLASS-E 400

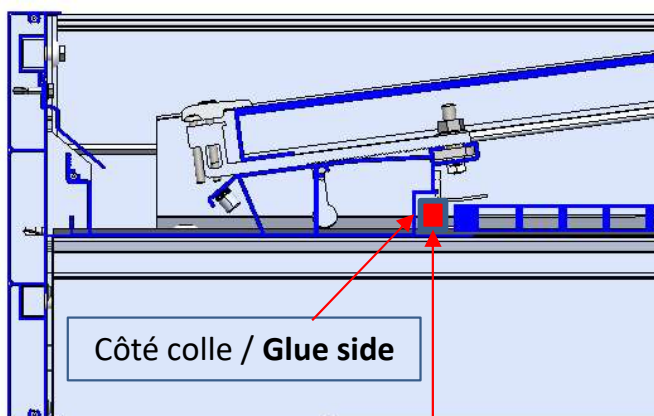
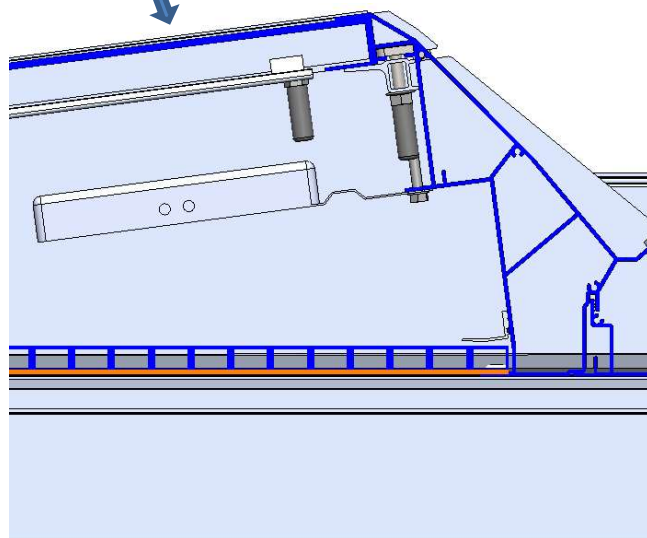
4. Pose des Sous-faces / Ceiling installation



Sous-face / Ceiling



Sous-face / Ceiling



Côté colle / Glue side

3 mousses par plaque à coller au fond de la rainure /
3 foams per plate glued to the bottom of the groove

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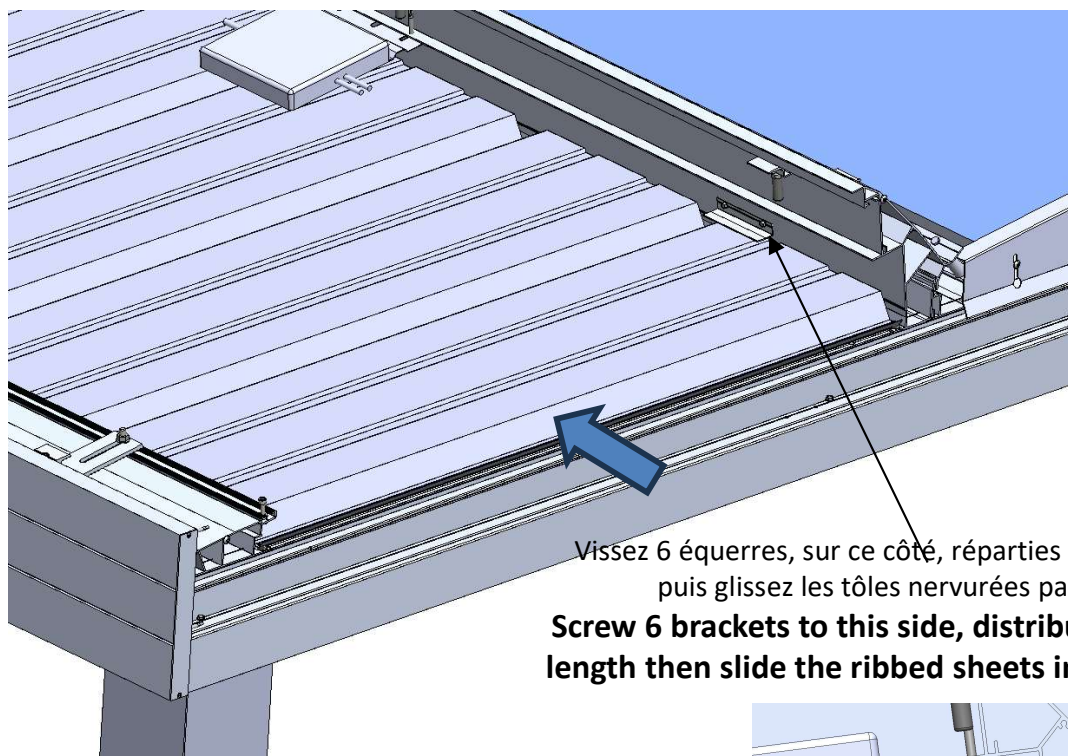
I)

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4. Pose des Sous-faces (Sous-faces de marque Bacacier COVEO 3,35 RAL 7016 1000 x 35 x lg 1120)
Laying the Ceilings (Bacacier COVEO 3.35 RAL 7016 Ceilings 1000 x 35 x length 1120)

Attention : hauteur de la tôle = 35 mm impératif (quel que soit le type de tôle).

Warning: sheet height = 35 mm imperative (whatever the type of sheet).



Ø4,8x19

Vissez 6 équerres, sur ce côté, réparties sur la longueur puis glissez les tôles nervurées par le côté

Screw 6 brackets to this side, distributed along the length then slide the ribbed sheets in from the side

Emboitez les tôles entre elles puis coupez la dernière à la longueur
Fit the sheets together and then cut the last one to length

Cote des équerres /
Bracket dimensions

38 mm

